

DTC-P7

SERVICE MANUAL

AEP Model
UK Model



SPECIFICATIONS

Tape	Digital audio tape
Recording head	Rotary head
Recording time	Standard: 120 minutes. Long-play mode: 240 minutes (with DT-120)
Tape speed	Standard: 8.15 mm/s, Long play mode: 4.075 mm/s
Drum rotation	Standard: 2,000 rpm, Long-play mode: 1,000 rpm
Error correction	Double Read Solomon code
Tape	
Track pitch	13.6 μ m (20.4 μ m)
Sampling frequency	48 kHz, 44.1 kHz, 32 kHz
Modulation system	8-10 Modulation
Transfer rate	2.46 Mbit/sec.
Number of channel	2 channels, stereo
D/A conversion (Quantization)	Standard: 16-bit linear Long-play mode: 12-bit non-linear
Frequency response	Standard: 2-22,000 Hz (± 0.5 dB) Long-play mode: 2-14,500 Hz (± 0.5 dB)
Signal to noise ratio	Standard: more than 88 dB Long-play mode: more than 88 dB
Dynamic range	Standard: more than 88 dB Long-play mode: more than 88 dB
Total harmonic distortion	Standard: less than 0.0065% (1 kHz) Long-play mode: less than 0.08% (1 kHz)

Model Name Using Similar Mechanism	NEW
Tape Transport Mechanism Type	DATM-101

Wow and flutter Below measurable limit
($\pm 0.001\%$ W. PEAK)

Input	Jack type	Impedance	Rated input level
LINE IN	phono jack	47 kohms	-4 dBs
DIGITAL IN	phono jack	75 ohms	0.5 Vp-p, 20%
DIGITAL IN	optical jack	—	—

Output	Jack type	Impedance	Rated output	Load impedance
LINE OUT	phono jack	470 ohms	-4 dBs	More than 10 kohms
PHONES	stereo phone jack	220 ohms	0.6 mW	32 ohms

DIGITAL OUT (optical jack): wavelength 660 nm

- continued on next page -



DIGITAL AUDIO TAPE DECK
SONY®

General

Power requirements	220 - 230 V AC, 50/60 Hz (AEP, Germany models) 240 V AC, 50 Hz (UK model)
Power consumption	24 W
Dimensions	Approx. 225 x 95 x 220 mm (w/h/d) (17 x 5 x 13 ⁷ / ₈ inches)
Weight	Approx. 3 kg (6 lb 10 oz)

Remote commander (supplied)

Remote control system	Infrared control
Power requirements	3V DC, with two size AA (R6) batteries
Dimensions	Approx. 63 x 19 x 175 mm (w/h/d) (2 ¹ / ₂ x ³ / ₄ x 7 inches)
Weight	Approx. 130 g (4 oz) incl. batteries.

Supplied accessories

Sony batteries SUM-3(NS) (2)
 Audio connecting cords (2 phono plugs - 2 phono plugs,
 stereo for line inputs and outputs) (2)
 AU BUS cord (1)

Design and specifications subject to change without notice.

Note

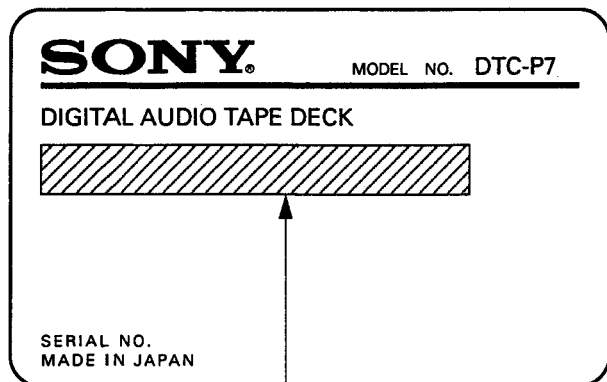
This appliance conforms with EEC Directive 87/308/EEC
 regarding interference suppression.

TABLE OF CONTENTS

<u>Section</u>	<u>Title</u>	<u>Page</u>
1. GENERAL		
	Overview of the Digital Audio Tape Deck, Connections.....	4
	Identifying Parts and Controls	5
	Clock Setting	8
2. DISASSEMBLY		9
3. ADJUSTMENTS		12
	3-1. Electrical Adjustments	14
	3-2. Checks for Date Function	16
4. DIAGRAMS		
	4-1. Circuit Boards Location	17
	4-2. Block Diagram	18
	4-3. Waveforms	21
	4-4. Semiconductor Lead Layouts	23
	4-5. Printed Wiring Boards - MD / Display section -	25
	4-6. Schematic Diagram - MD / Display section -	29
	4-7. Printed Wiring Boards - Main section -	33
	4-8. Schematic Diagram - Main section -	37
	4-9. Printed Wiring Boards - AD / DA / Power supply section -	41
	4-10. Schematic Diagram - AD / DA / Power supply section -	45
	4-11. IC Block Diagrams.....	49
	4-12. Pin Functions.....	53
5. EXPLODED VIEWS		
	5-1. Cabinet Section	61
	5-2. Front Panel Section	62
	5-3. Chassis Section.....	63
	5-4. Mechanism Section 1	64
	5-5. Mechanism Section 2	65
	5-6. Mechanism Section 3 (DATM-101)	66
	5-7. Mechanism Section 4 (DATM-101)	67
6. ELECTRICAL PARTS LIST		68

MODEL IDENTIFICATION

– SPECIFICATION LABEL –



AEP, Germany model : AC 220-230V~ 50/60Hz
UK model : AC 240V~ 50/60Hz

CAUTION

Danger of explosion if battery is incorrectly replaced.
Replace only with the same or equivalent type recommended by the equipment manufacturer. Discard used batteries according to manufacturer's instructions.

ADVERSEL !

Lithiumbatteri – Eksplosionsfare ved fejlagtig håndtering.
Udskiftning må kun ske med batteri af samme fabrikat og type.
Lever det brugte batteri tilbage til leverandøren.

ADVARSEL

Lithiumbatteri – Eksplosjonsfare.
Ved utskifting benyttes kun batteri som anbefalt av apparatfabrikanten.
Brukt batteri returneres apparatleverandøren.

VARNING

Explosionsfara vid felaktigt batteribyte.
Använd samma batterityp eller en ekvivalent typ som rekommenderas av apparattillverkaren.
Kassera använt batteri enligt fabrikantens instruktion.

VAROITUS

Paristo voi räjähtää, jos se on virheellisesti asennettu.
Vaihda paristo ainoastaan laitevalmistajan suosittelemaan tyyppiin. Hävitä käytetty paristo valmistajan ohjeiden mukaisesti.

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK \triangle OR DOTTED LINE WITH MARK \triangle ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

Overview of the Digital Audio Tape Deck

Serial Copy Management System

This unit utilizes the serial copy management system that permits digital-to-digital recording for one generation. You can record CD sound or other digital formats through a digital-to-digital connection. (See page 44.)

Date Function Automatically Memorizes the Recording Date and Time

The year, month, day, day of the week, hour, minute and second are automatically memorized in the subcode area during recording, so that during playback you can display this data to check when the tape was recorded. This function is especially convenient when recording live performances, etc.

Three Sampling Frequencies

Recording/playback can be done with three sampling frequencies (48 kHz, 44.1 kHz and 32 kHz).

44.1 kHz: For compact disc and pre-recorded DAT tape.
32 kHz: For analog input signals in a long-play mode.

Long Play Mode

This unit can operate in a long-play mode. Analog input signals can be recorded or playback for up to four consecutive hours when the D1-120 DAT cassette tape is used. The sampling frequency will be 32 kHz in the long-play mode.

Visible Cassette Loading

You can view the tape operation through the lid of the cassette compartment. Due to a revolutionary new transport mechanism, cassette loading time has been significantly reduced.

Excellent Sound Quality

- **1-bit A/D converter**
For the A/D converter section which converts analog input signals to digital signals, the unit employs a 1-bit A/D converter which theoretically generates no zero-cross distortion for a clear, elegant sound quality.
- **Pulse D/A converter**
Superior playback performance is achieved with a 1-bit D/A converter.

Rich Variety of Subcode Information

This unit can record subcode information such as Start IDs, program numbers, Skip IDs, and absolute time data, enabling you to quickly locate tunes and display the playback time in the same manner as when playing compact discs.

Post Edit Recording of sub Codes

You can record or rewrite the following sub codes after the audio signal recording has been completed.
Start ID: Signifies the beginning of a selection.
Program number: Gives a number to the selection.
Skip ID: Signifies the beginning of a portion to be skipped.
End ID: Signifies the end position of recording/playback. Since sub codes are written on the tape separately from audio signals, the audio signals are not affected.

5 x 7 dot Matrix Display

The 5 x 7 dot Matrix display window enables you to recognize an operation mode at a glance.

Enjoy this unit with other component system

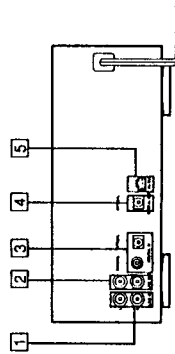
With the AU BUS jack, this unit can be connected to the other component system, and the auto function* and timer play will be available.

*The auto function automatically sets the system amplifier to the DAT mode when this unit enters playback mode.

Connections

This section describes about the analog connection, digital connection and the connection with the component system.

Rear Panel Jacks



1 LINE IN (line input) jacks (phono jack)

- Connect to the recording outputs of an amplifier. Signals supplied by the amplifier can be recorded using the sampling frequency of 48 kHz in the standard play mode or 32 kHz in the long play mode.

2 LINE OUT (line output) jacks (phono jack)

- Connect to the DAT or tape inputs of an amplifier. The playback signal of this deck will be output.

3 COAXIAL/OPTICAL DIGITAL IN (digital input) jacks (coaxial phono jack/optical jack)

- Connect to the digital outputs of an amplifier having a built-in D/A converter or other digital source, such as a CD player for digital-to-digital recording. When the OPTICAL DIGITAL IN jack is connected, set the INPUT selector to the DIGITAL 1 position and when the COAXIAL DIGITAL IN jack is connected, set the INPUT selector to the DIGITAL 2 position.

4 OPTICAL DIGITAL OUT (digital output) jack (optical jack)

- Connect to the digital inputs of an amplifier having a built-in D/A converter or another DAT deck, for playback of a DAT cassette or digital-to-digital recording.

5 AU BUS Jack

- Connect to the AU BUS jack of a Sony amplifier or receiver to perform the system control.

Notes on connection

- Use the connecting cords specified in the illustrations.
- Turn off the power for all equipments before making connections.
- Be sure to insert the plugs firmly into the jacks. Loose connections may cause hum and noise. When unplugging, grasp the plug and not the cord.

Notes on the optical cable

- Do not bend the cord. When the cord is not used, curl it with a diameter of more than 15 cm (5 7/8 inches).
- Do not use it under high temperatures.
- When the optical cable is not connected, cover the OPTICAL IN/OUT jacks with the supplied caps.

Note on sound signals

When connecting an optical cable to the DIGITAL IN/OUT jacks, sound signals (L/R) are transmitted together through the cable.

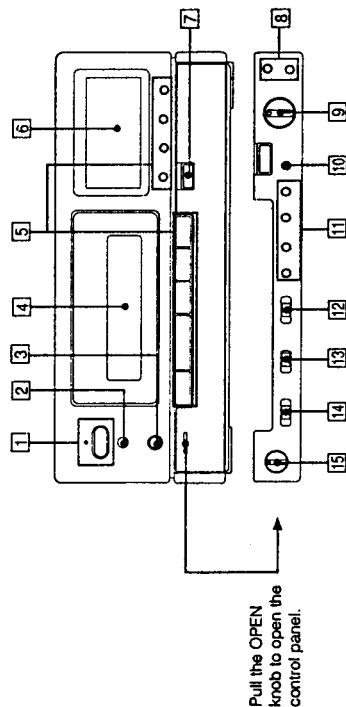
SECTION 1 GENERAL

This section is extracted from instruction manual.

Identifying Parts and Controls

This section describes the names and functions of each parts of this unit. Before operating this unit, please read carefully.

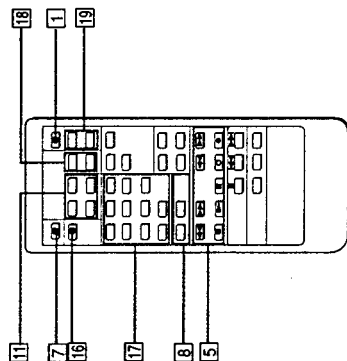
Front Panel/Remote Commander



Pull the OPEN knob to open the control panel.

- 1 POWER switch and ON/STANDBY indicator**
Turns the power on and off. When the power is off, the STANDBY indicator lights up.
- 2 Remote sensor**
Receives the signal from the remote commander.
- 3 HEADPHONES jack (Stereo minijack)**
Insert the headphones plug to this jack.
- 4 Cassette compartment**
Insert a cassette with the window side up and the safety tab facing you.
- 5 Tape operating buttons**
 - (stop): Press to stop recording or playback.
 - ▷ (play): Press to play back the tape.
 - ⏸ (pause): Press to stop for a moment during recording or playback. To restart recording or playback, press this button again or press the ▷ button. If the unit is left in the pause mode for about 10 minutes, it will automatically be released and the deck will enter the stop mode. To restart recording or playback from the stop mode, press the ⏸ or ▷ button respectively.
 - ⏮ (record muting): Press to insert a sound-muted portion (space).
 - ⏭ (recording): Press to enter the record-pause mode. To start recording, press the ⏮/PAUSE or ▷ button.
 - ⏪ (AMS): Press to locate the beginning of the selection during playback.

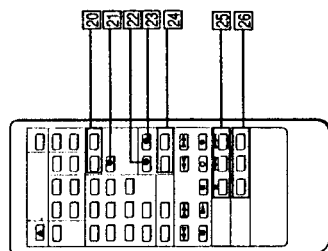
- 6 Display window**
◀▶ (rewind/review, fast-forward/cue): In the stop mode, press to rewind/fast-forward the tape. During playback, press to rewind or fast-forward the tape while listening to the sound.
- 7 OPEN/CLOSE button**
Press to open or close the cassette compartment.
- 8 COUNTER buttons**
MODE: Selects the counter display in the display window among the linear counter (tape running time), absolute time, elapsed time of the selection, and total remaining time of tape. Each time you press the button, the display changes sequentially.
RESET: Resets the linear counter to "00:00".
- 9 REC LEVEL (recording level) control**
Adjust the recording level for the analog input signals. When recording digital signals, it is not necessary to adjust the recording level.
- 10 CLOCK SET button**
Press to adjust the time of the clock built in this unit. In this mode, the ◀ and ▶ buttons function as the + and - buttons respectively.



- 11 START ID buttons**
AUTO: Press to turn on and off the AUTO indicator. When the AUTO indicator is lit, the start ID will automatically be written during recording. When the AUTO indicator is not lit, press the START ID WRITE button at the point where you want to write a start ID.
RENUMBER: Press to renumber all programs on the tape. When only the start IDs are written, pressing this button will insert the proper program numbers beginning with "1". The tape will rewind and start from the beginning to accomplish this function.
WRITE: Press to write the start ID at the desired point during recording or playback.
ERASE: Press to erase a start ID. When a start ID and a program number are written on the tape, both codes are simultaneously erased by pressing this button.
- 12 INPUT selector**
Set according to the signal to be recorded.
ANALOG: For recording from the equipment connected to the LINE IN jacks.
DIGITAL 1/DIGITAL 2: For recording from the equipment connected to the DIGITAL IN jack.
- 13 REC MODE selector**
Normally set to the STANDARD position. When this selector is set to the LONG position, you can record analog input signals or digital signals with 32 kHz in the longplay mode.
- 14 TIMER switch**
Normally set to the OFF position. When recording or playing back at the desired time using a commercially available audio timer or the timer function of the component system, set to the REC position or the PLAY position respectively.
- 15 SKIP ID buttons**
WRITE: Press at the beginning of the portion you may wish to skip later. A skip ID will be written from the point where you pressed this button.
ERASE: Press to erase the nearest skip ID which is before the current position.
- 16 END ID buttons**
WRITE: Press to write the ID signifying the end of playback or recording.
ERASE: Press to erase the end ID.
- 17 Music select buttons**
Numeric buttons (0-9): Designate the desired program number to be played back before starting playback. Designate the desired number in the record-pause mode, the program number is written consecutively from the designated number.
CLEAR: Use to cancel the program number which has been mistakenly entered.
- 18 SKIP ID buttons**
WRITE: Press at the beginning of the portion you may wish to skip later. A skip ID will be written from the point where you pressed this button.
ERASE: Press to erase the nearest skip ID which is before the current position.
- 19 PHONE LEVEL control**
The PHONE LEVEL control adjusts the headphones volume level.
- DISPLAY MODE button**
Changes the display mode. (Refer to page 16.)

Identifying Parts and Controls

Front Panel/Remote Commander



20 RMS play buttons

ENTER: To program the selections in a desired order, press this button after pressing the numeric buttons.
CHECK: Press to check the programmed contents.

21 REPEAT 1/ALL button

Press to play a desired portion repeatedly. Each time you press the button, the indicator changes as follows:
REPEAT 1 → REPEAT ALL → off

22 MUSIC SCAN button

Use this feature to listen to the beginning of each selection successively.

23 SKIP PLAY button

Press to activate the skip ID code function. The portion of the tape previously marked will be skipped.

24 **DATE buttons**

RECORDED: Press to display the recording day of the tape being played.

PRESENT: Press to display the current time.

Each time the RECORDED or PRESENT button is pressed, day, month and year display, the day of the week display or hour, minute and second display is switched sequentially.

25 CD operation buttons

Operative only for the Sony CD player equipped with a remote commander.

||| (pause): Press this button twice to start playback. To enter the pause mode, press this button once.

⏮⏪⏩⏭ (AMS): Press to locate the desired selection on the Compact Disc during playback or in the stop mode.

26 CD SYNCHRO (CD synchronized recording) buttons

(The playback of the Sony CD player equipped with a remote commander and the recording of the DAT deck can be performed simultaneously.)

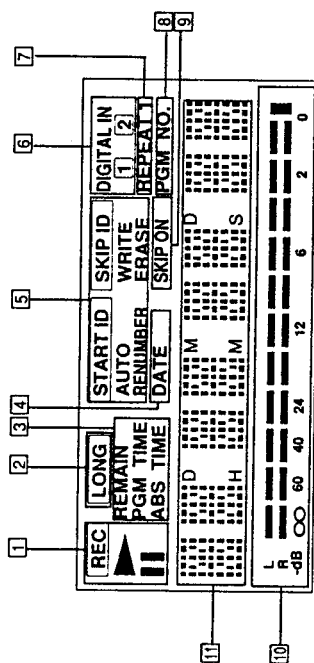
STANDBY: Press to set the unit to the record-standby mode.

START: Press to start recording of the DAT deck and then playback of the CD player.

STOP: Press to stop the DAT deck recording and the CD player playback.

Identifying Parts and Controls

Display Window



When the power is turned on, the display window is also turned on. However the peak level meter display can be turned on and off alternatively during recording or playback each time the DISPLAY MODE button is pressed.

1 Tape operation indicators

REC: Lights during recording or in the record-pause mode.
>: Lights during recording or playback. It also lights in the record-pause mode or in the play-pause mode.
II: Lights in the record-pause mode or in the play-pause mode.

2 LONG play mode indicator

Lights when recording or playback is being performed in the long play mode.

3 REMAIN (remaining time) indicator

Lights when the counter shows the remaining time of the tape.
PGM TIME (program time): Lights when the counter shows the elapsed time of the current selection.

ABS TIME (absolute time) indicator: Lights when the counter shows the elapsed time from the beginning of the tape.

4 DATE indicator

Lights when pressing the RECORDED button to display the recording day of the tape being played. Flashes when pressing the PRESENT button to display the current time.

5 ID code indicators

START ID Indicator: Flashes when writing (for 9 or 18 seconds) or erasing a start ID code, and lights when the start ID is detected during playback.

SKIP ID Indicator: Lights when writing (for 1 or 2 seconds), erasing a skip ID code or when the skip ID is detected during playback.

AUTO: Lights when the AUTO button is pressed to write the start ID automatically.

RENUMBER: Lights when the RENUMBER button is pressed to renumber the program numbers or when shifting the start ID and program number position.

WRITE: Lights or flashes when writing the start ID, skip ID or end ID.

ERASE: Lights or flashes when erasing the start ID, skip ID or end ID.

AUTO RENUMBER: Lights when renumbering program numbers automatically.

6 DIGITAL IN indicator

The DIGITAL IN (1) or DIGITAL IN (2) indicator lights according to the position of the INPUT selector. No indicator lights when the INPUT selector is set to the ANALOG position.

7 REPEAT indicators

REPEAT 1: Lights when a desired selection is played back repeatedly.

REPEAT: Lights when all the selections are played back repeatedly.

8 PGM NO. Indicator

Shows the program number of the selection being played. When programming the desired selection in the RMS operation (page 40), the display shows the step number of the programmed selection.

9 SKIP ON Indicator

When this indicator is lit during playback, the portion marked by the skip ID is skipped and playback continues from the next start ID.

10 Peak level meters

Indicate the level of the audio signal being recorded during recording, and the peak values of the audio signal recorded on the tape during playback.
 When the rightmost indicator lights, the peak level is over.

11 Counter indicator

Indicates the tape running time, absolute time, elapsed time of the current selection, remaining time or recording day. Each time the COUNTER MODE button is pressed, the display is changed.

The following indicators are also displayed at this area.

RMS (Random Music Sensor)

When programming the desired selections in the RMS operation (page 40), the display shows the program contents.

M. (Music) SCAN

Flashes when searching for the beginning of each selection in music search mode.

M. S (Music Scan) OFF

Displayed momentarily and then goes off when the music scan mode is cancelled.

SKIP ON

Displayed when the SKIP PLAY button is pressed.

SKIP OFF

Displayed when the SKIP PLAY mode is cancelled.

REPEAT 1/REPEAT

REPEAT 1: Displayed when a selection is played repeatedly.
REPEAT: Displayed when all selections are played repeatedly.

Sampling frequency (48 kHz, 44.1 kHz or 32 kHz)

Shows the corresponding sampling frequency while the > button is pressed during playback or recording.

CAUTION

Displayed when moisture condensation occurs. If this happens, the deck stops functioning automatically. (page 4.)

PROH (Prohibit)

Displayed when recording the digital signal with the copy prohibit code. In this case, record with the LINE IN jacks.

Clock Setting

This unit employs a built-in clock to keep track of the current date and time. Once you set the date and time, this information will be recorded on the tape along with the audio signal during recording. This function is very convenient because it allows you to check when the tape was recorded when playing the tape later.

Setting the date and time

Example: Setting the clock to 10:30:00 AM, July 4, 1992 (Saturday)

Setting the day

- 1 Display the date.
- 2 Set the year.
- 3 Set the month.
- 4 Set the day.
- 5 Set the day of the week.
- 6 Complete the setting procedure.

Setting the time

- 1 Display the time.
- 2 Set the hour.
- 3 Set the minutes.
- 4 Set the seconds to 0.
- 5 Start the clock simultaneously with the signal from a timecast (telephone, etc.).

To confirm the date or time

Press the PRESENT button to display the date, the day of the week or time. When pressing the PRESENT button once, the day and the day of the week are displayed, when pressing it twice, the time is displayed. To return to the original counter display, press the COUNTER MODE button.

Time display

The time is displayed in 24-hour format.

Midnight and noon are displayed as follows:

Noon: 12:00

Built-in clock

This unit's built-in clock operates using a quartz oscillator, and time variations caused by changes in temperature, etc., may accumulate. For precise recording of hour, minute, and second data by the built-in date function, it is recommended that you set the clock once a week.

Precautions when setting the clock

- Set the clock while the tape is stopped.
- Although this unit's clock automatically adjusts for leap years and long and short months, do not enter a date which does not exist.

The day of the week is displayed as follows.

Sunday	SU
Monday	MO
Tuesday	TU
Wednesday	WE
Thursday	TH
Friday	FR
Saturday	SA

Note

This unit uses a back-up battery to keep the clock running when the power is turned off. The life of the battery under normal use is approximately five years. When the battery starts to run down, the clock will stop operating normally. When this occurs, have the battery replaced at your dealer or nearest Sony Service Center (a battery replacement fee is required).

SECTION 2 DISASSEMBLY

- Remove the following devices shown by ❶, etc. In the order of the numbers.

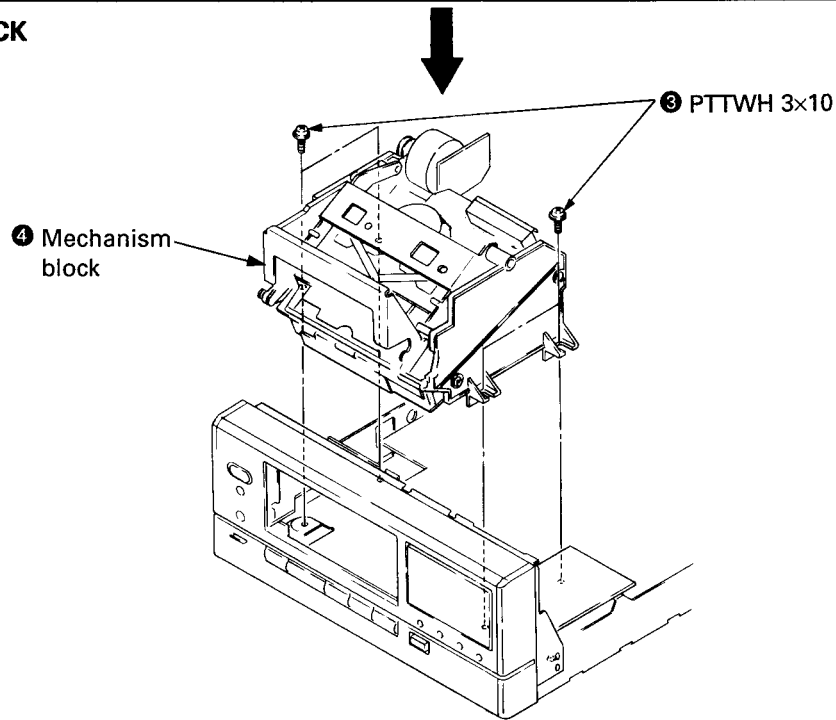
[CASE]

Unscrew the four case attachment screws and remove the case.

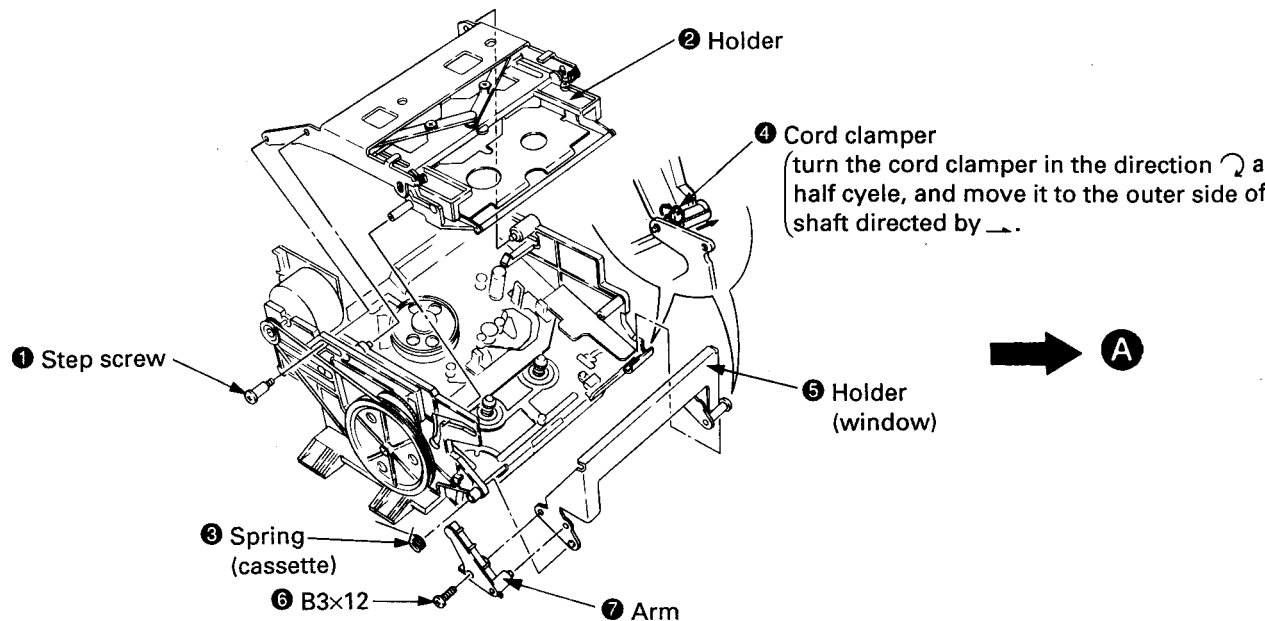
[CASSETTE WINDOW]

- ❶ Press the OPEN/CLOSE switch to effect LOADING OUT STATE (if power is not supplied) rotate the pulley in the left side of the Mechanism Deck counterclockwise.)
- ❷ Remove the cassette by lifting the window up.

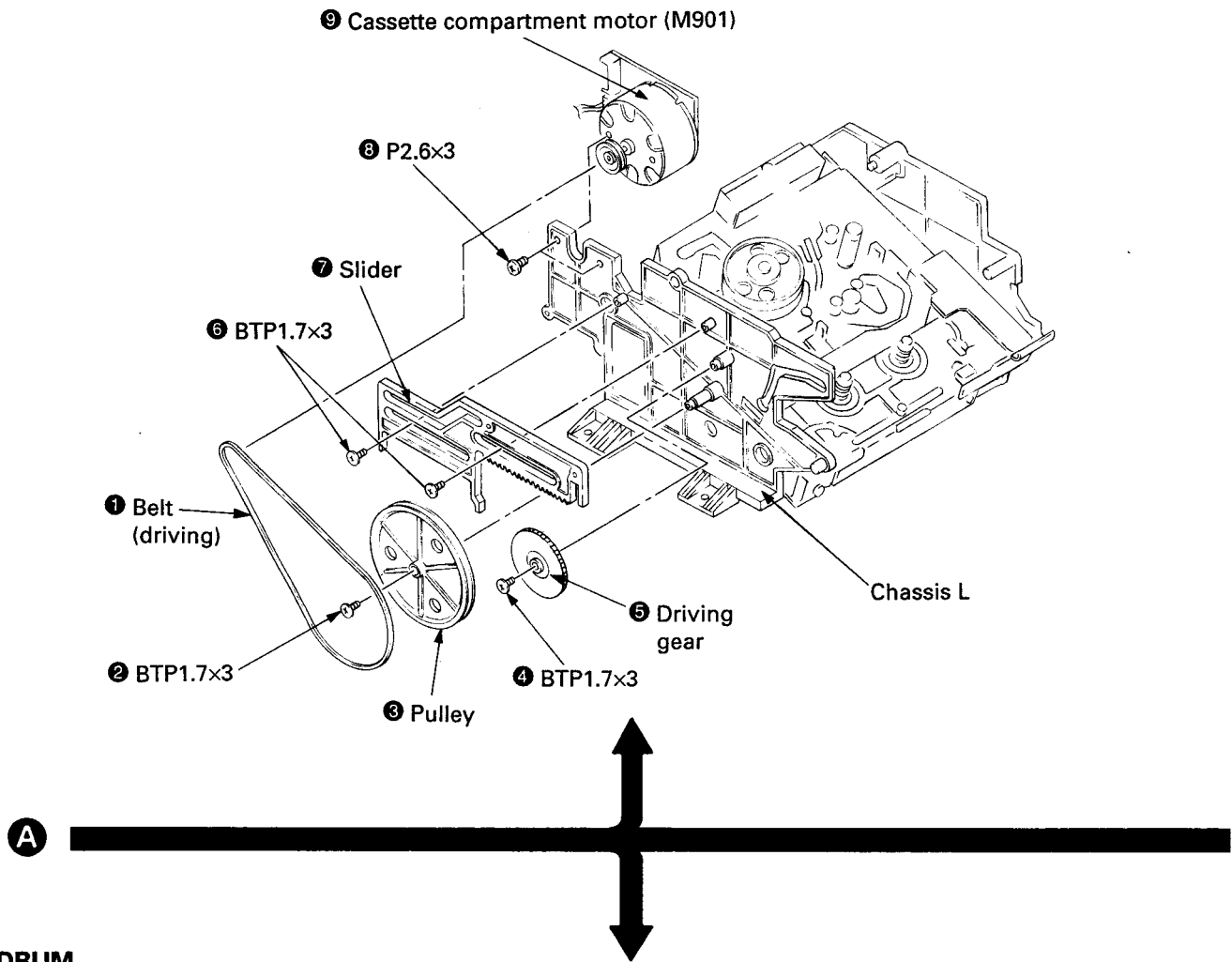
MECHANISM BLOCK



HOLDER

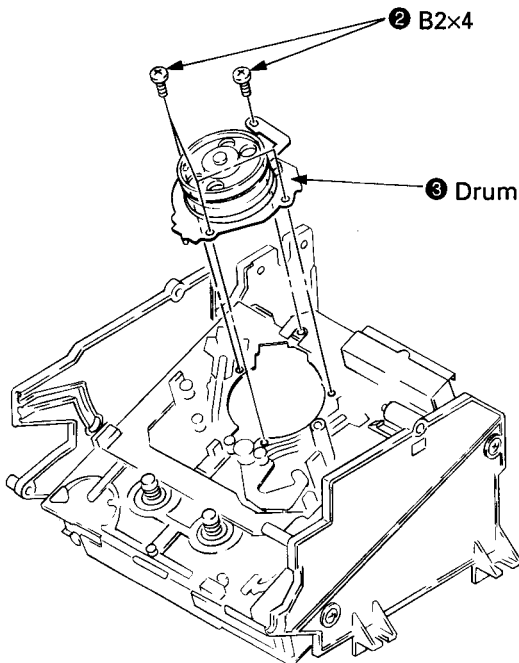


CASSETTE COMPARTMENT MOTOR (M901), PULLEY, GEAR (CAM) AND SLIDER



DRUM

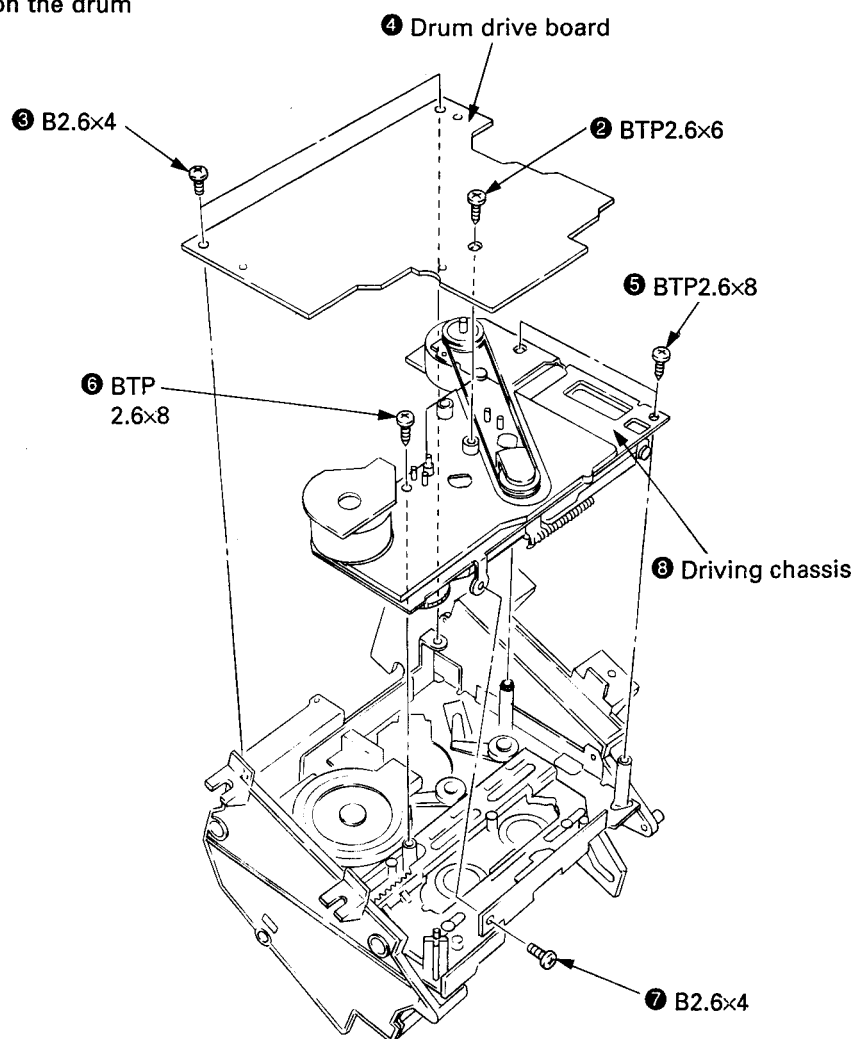
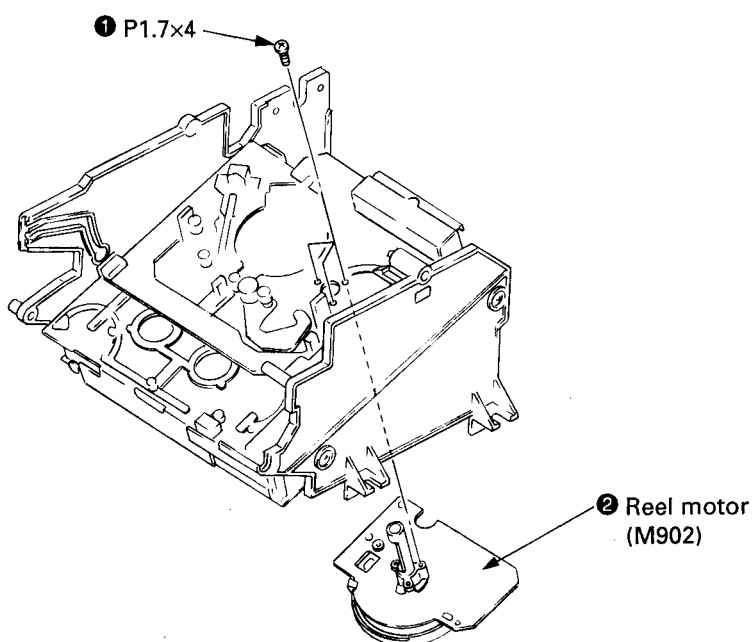
- ① Remove the drum lead wires from connectors.



out
the
)

DRUM DRIVE BOARD, DRIVING CHASSIS

- ❶ Remove the lead wires from connectors on the drum drive board.

**REEL MOTOR (M902)**

SECTION 3

ADJUSTMENTS

Notes When Making Adjustments

1. Adjustments should be performed in the order listed.
2. Use the following test tapes :

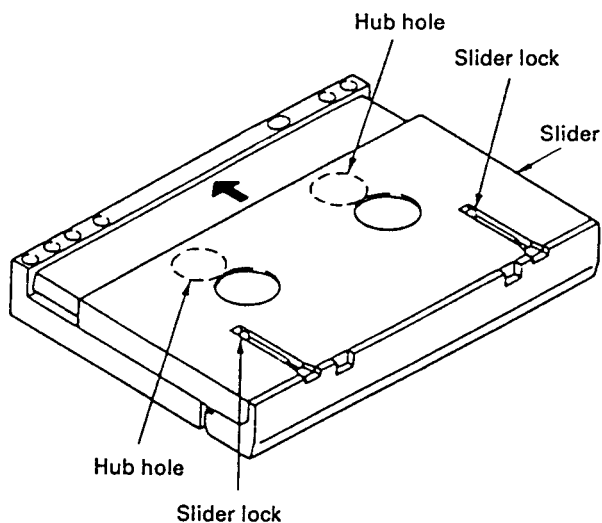
TY-7111 (8-909-812-00)	Level
TY-7252 (8-909-822-00)	Tracking
TY-7551 (8-909-814-00)	Functions
TY-30B (8-892-358-00)	Blank
- Use the following torque meter:

TW-7131 (8-909-708-71)	FWD
------------------------------	-----
3. Switches and controls should be set as follows unless otherwise specified.

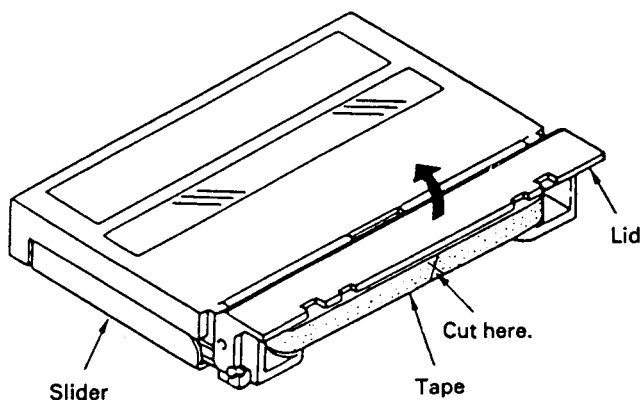
TIMER switch	: OFF
REC MODE switch	: LONG
INPUT switch	: DIGITAL1
REC LEVEL control	: Min.
PHONE LEVEL control	: Min.

4. Creating an end sensor cassette

- (1) Press the tape slider lock and move the slider in the direction indicated by the arrow.



- (2) Open the lid and cut the tape.



- (3) Turn the hubs until the tape is completely inside the cassette (both T and S sides).
The end sensor cassette for end sensor adjustment is now ready for use.

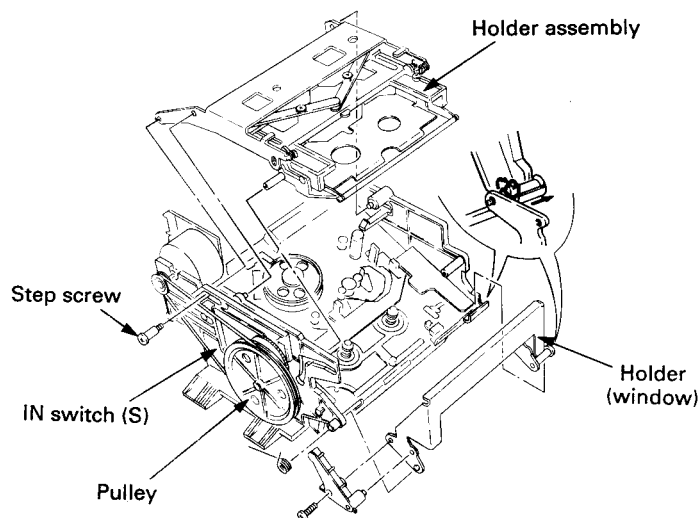
5. Cleaning of the Revolving Drum.

- (1) Fold a chamois (2-034-697-00) or a knit cloth into 4 or more files, slightly impregnate it with a cleaning liquid (9-919-573-00), and softly touch the drum with it and manually rotate the drum slowly counterclockwise by 2 to 3 turns for cleaning.
- (2) At that time, be careful not to move the chamois vertically to the head tip. Otherwise, the head tip may probably be damaged.

6. Be careful not to move RV1 and RV2 on the RF AMP board in the mechanism assembly.

7. To adjust the tape path and guides, remove the holder assembly as shown in the diagram and use the DAT holder jig (J-8000-002-A). This will make it easier to perform adjustments.

- First turning the pulley counterclockwise to put it in loading out status will make removal and reattachment of the holder assembly easier.
- For adjusting, turn the pulley clockwise to effect loading in status, set a test tape and turn ON the IN switch. Or, adjust the device set to the test mode without cassette compartment (see the next section).



8. Test mode

The test mode is effected by shorting TP (T_M, T_S and TEST DISP) on the main board and the FL board and GND.

(1) Test mode (main • servo)

Turn OFF the power switch, connect T_M and T_S on the main board to GND and perform the following adjustments.

- Tape path fine adjustment
- DPG adjustment
- ATF pilot (GCA) checking
- End sensor checking
- FWD torque checking
- FWD back tension checking and adjustment

(2) Test mode (FL)

You can check the following FL display tube and the panel switch by turning OFF the power switch, connecting TEST DISP to GND and then turning ON the power switch.

Each grid of the FL display tube lights up sequentially from the 1G up to the 10G, so all tubes being lighted up finally.



Each level meter goes out sequentially.



Press the STOP button.



Press the PLAY button.



When the 6G goes out, checking of EEP-ROM (IC(03)) is satisfactorily completed.



The up indication mark goes out.



Every time a switch on the panel (including the power, REC MODE, INPUT and TIMER switches), the indication lamps of the level meters light up sequentially. When all switches but the reset switch are pressed, all level meters light up. Press the reset switch in this state. If all level meters go out, checking of the panel switches are satisfactorily completed.

- To reset the test mode as described above, disconnect the short-circuit wire between the TEST DISP and GND pins. After completion of adjusting, be sure to reset the test mode.

The following function is activated by multi-pressing the key switch on the panel.

(3) No-cassette-compartment test mode

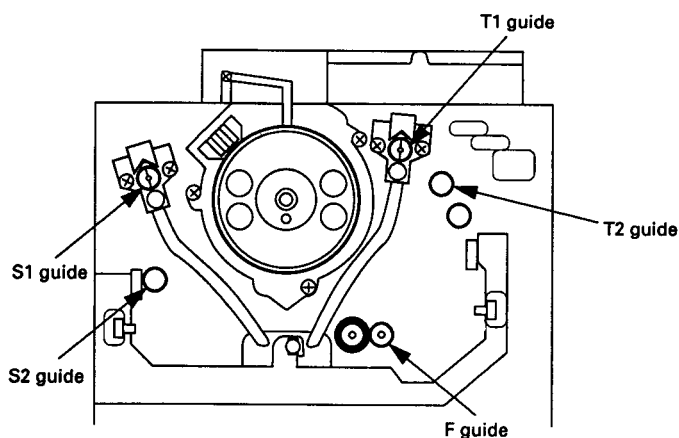
Turn the power switch ON while pressing the 3 switches of Timer Play, Write and Clock Set, thereby you can activate PLAY, STOP, etc. even without the cassette compartment (a mechanism to perform cassette IN and EJECT including the cassette holder). At that time, fix the cassette using the DAT holder jig (J-8000-002-A).

9. Check the following items for correct tape speed, after completion of adjusting.

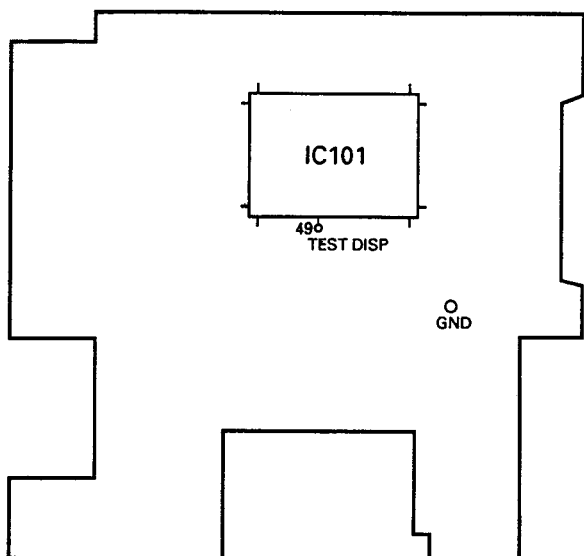
- (1) Set the REC MODE switch to STANDARD and check for normal recording and playback. (× 1)
- (2) Set the REC MODE switch to LONG and check for normal recording and playback. (× 0.5)
- (3) With QUE (▷ + ►►) or REVIEW (▷ + ◀◀), check that qurrr, qurrr sound is heard. (× 3, × 8)
- (4) Check that correct time is displayed after FF (►►) or REV (◀◀). (× 16)
- (5) Check that SEARCH (▷◁, ◀▷) is normal.

Adjust Parts Location

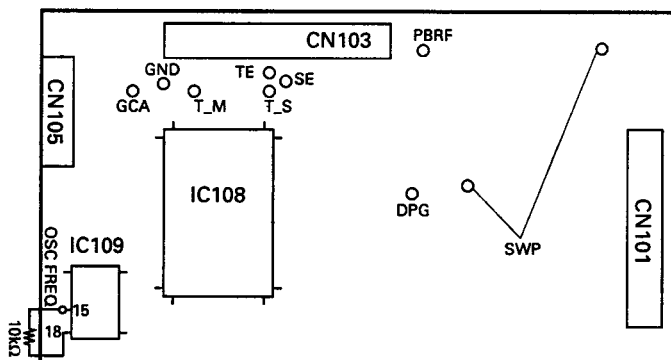
- Mechanism assembly -



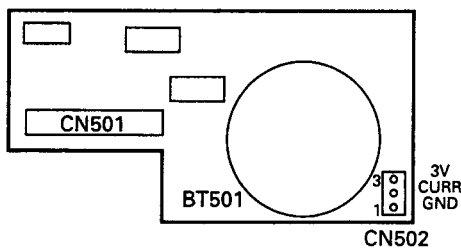
- FL board -



- Main board -



- REG board -



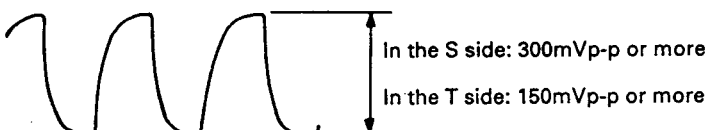
3-1. ELECTRICAL ADJUSTMENTS

End Sensor Check

Perform the following adjustment when the holder has been removed or part of the mechanism deck section replaced.

Check Procedure:

1. Connect an oscilloscope to the test land SE (in the S side) and TE (in the T side) of the main board.
2. Actuate the test mode (main · servo), mount an end sensor cassette and effect the STOP (■) mode.
3. Check that p-p values of waveform of the oscilloscope satisfy the following.



FWD Torque Check

Check Procedure:

1. Put the set into the test mode (main · servo) and load the FWD torque meter TW-7131 (8-909-708-71).
2. Put the set into the PLAY (▷) mode.
3. Confirm that the FWD torque value (take-up side rewinding torque) is between 10 – 20 g·cm (0.14 – 0.28 oz·inch).
4. Confirm that the value indicated by the torque meter is maintained for one full cycle.

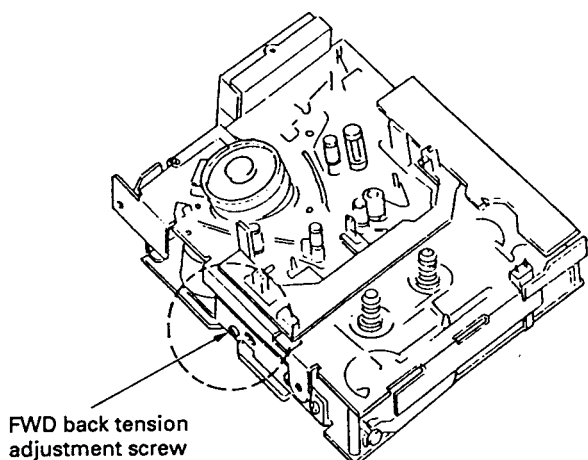
FWD Back Tension Check and Adjustment

Check procedure:

1. Put the set into the test mode (main · servo) and load the FWD torque meter TW-7131 (8-909-708-71).
2. Put the set into the PLAY (▷) mode.
3. Confirm that the back tension (supply side) is between 5 – 6 g·cm (0.07 – 0.09 oz·inch).

If this is not satisfied, adjust back tension by rotating the FWD back tension adjustment screw equipped on the side surface of the mechanical deck. After completion of adjusting, be sure to apply screw lock.

4. Confirm that value indicated by the torque meter is maintained for one full cycle.



To tighten (clockwise) — back tension becomes larger.

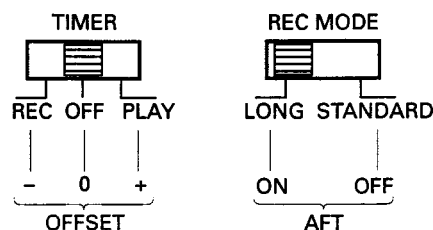
To loosen (counterclockwise) — back tension becomes smaller.

Tape Path Fine Adjustments (× 1.5 FWD Mode)

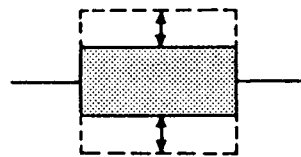
Perform the following adjustment when the drum has been replaced.

Adjustment Procedure :

1. Connect an oscilloscope CH-1 to TP (PBRF) and CH-2 to TP (SWP) on the main board.
2. Put the set into the test mode (main · servo) and load test tape TY-7252 (8-909-822-00).
3. Press the AMS (▷>◁) key.
Each part of switches on Test Mode.

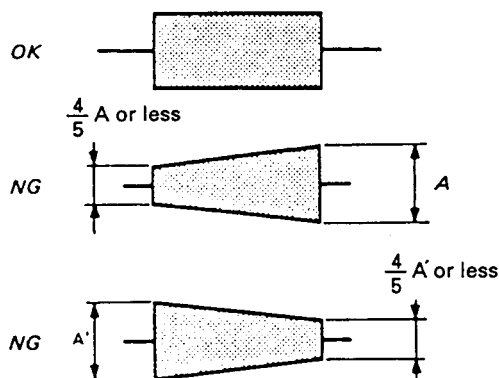


4. With the REC MODE switch set to STANDARD (ATF: OFF) and the TIMER switch set to PLAY or REC (OFFSET: + or -), fine adjust the S1 and T1 guides so that the oscilloscope RF signal waveform remains the same when high-low is repeated.



* Finish the adjustment by screwing in.

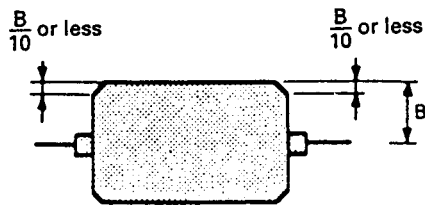
5. Check the RF signal waveform with the REC MODE switch set to LONG (ATF: ON) and the TIMER switch set to PLAY or REC (OFFSET: + or -).



6. Check the RF signal waveform with the REC MODE switch set to LONG (ATF: ON) and the TIMER switch set to PLAY or REC (OFFSET: 0).

- (1) Confirm that the RF signal waveform peak value (B) is 60 mV or more.

- Confirm that the undershoot level of the RF signal waveform's flat portion is within 10%.



- When the measured values are not within the above tolerances, repeat items 3 – 6 above.

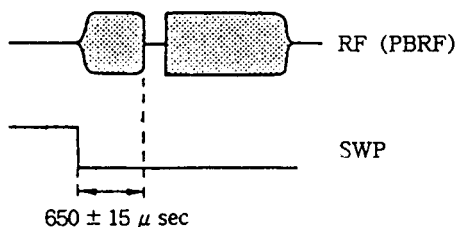
Adjustment Point: mechanism assembly

DPG Adjustment

Perform the following adjustment without fail when the drum has been replaced.

Adjustment Procedure:

- Connect oscilloscope CH-1 to TP (PBRF) and CH-2 to TP (SWP) on the main board. (Use CH-2 as the trigger. When the CH-2 signal is inverted, the trailing edge can be used for synchronization.)
- Put the set into the test mode (main · servo) and load test tape TY-7252 (8-909-822-00).
- Set the REC MODE switch to LONG (ATF: ON) and the TIMER switch to OFF (OFFSET: 0).
- Press the AMS (▶▶) key.
- Press the ◀◀ and ▶▶ keys as appropriate so that the gap between the oscilloscope SWP and RF signals becomes $650 \pm 15 \mu\text{sec}$. (Hold the ◀◀ and ▶▶ keys down for more than 1 second to perform rough adjustment. Hold them down for approximately 0.2 seconds for fine adjustment.)



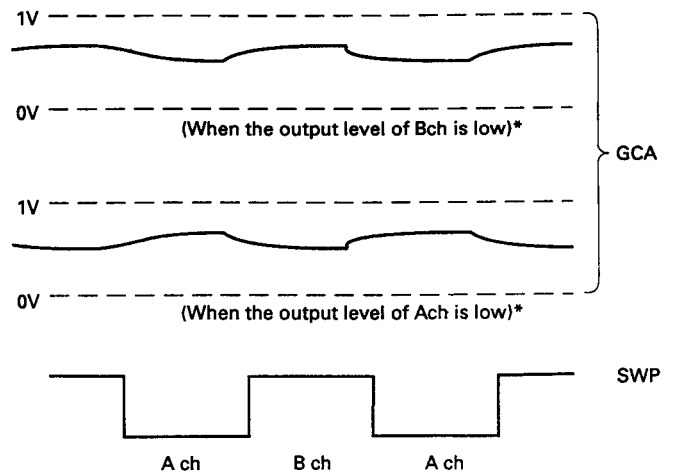
ATF Pilot (GCA) Check

Perform this adjustment after cleaning the heads with a cleaning cassette.

Check Procedure:

- Connect oscilloscope CH-1 to TP (GCA: Gain Control Amp.) and CH-2 to TP (SWP) on the main board. (When the CH-2 signal is inverted, the trailing edge can be used for synchronization.)
- Put the set into the test mode (main · servo) and load test tape TY-7111 (8-909-812-00).

- Actuate the PLAY (▶) mode and check that the GCA waveform on the oscilloscope is as follows.



* Slightly changes depending on the state of the head. NG if the GCA waveform is 1V or more or equal to the GND level.

3-2. CHECKS FOR DATE FUNCTION

Clock IC Back-up Check

- When there is the short-circuit position on the pattern around the lithium battery (BAT501) or the clock IC (IC109) or disconnecting CN101, 104, 404, 501, etc. on removing the front panel assembly the clock is reset.

(In spite of pressing PRESET button, the data indication becomes “_ _ D _ _ M _ _” “_ _ H _ _ M _ _ S _ _”)

At this time, check the back-up function by the procedures given below.

- Connect DC voltmeter to CN502 pin① and CN502 pin② on the regulator board.
- When the power is off, the voltage value of the item (1) should be less than +30 mV.
(When the voltage value becomes +30 mV or more, Check around IC109 or replace IC109.) (IC109 : main board)
- When the power is on, the voltage value of the item (1) should be less than 0 mV (– (minus) indication).
(When the voltage value becomes + (plus) indication, Check around D502 or replace D502.) (D502 : reg board)
- When the above voltage values are normal, set the preset date and time (year, month, day, day of the week, hour, minute, second) according to the instruction manual.
- After setting the time on the item (4), turn power off and turn power on several seconds later, and check the clock works normally.

Back-up Battery Replacement

The life of the back-up battery under normal use (normal temperature, normal humidity) is approximately ten years or more. (On the instruction manual, described “approximately five years”.)

Be careful about the following points on the battery replacement.

- Repair the cause of the battery wastage by performing mentioned above “Clock IC Back-up Check”.
- The open-circuit voltage of the replaced battery is 3.0 V or more as the new one, and when it is 2.0 V or less, it is completely consumed, replace it with new one.
- After the battery replacement, perform “Clock IC Back-up Check” again and set the time.

Clock Frequency Adjustment

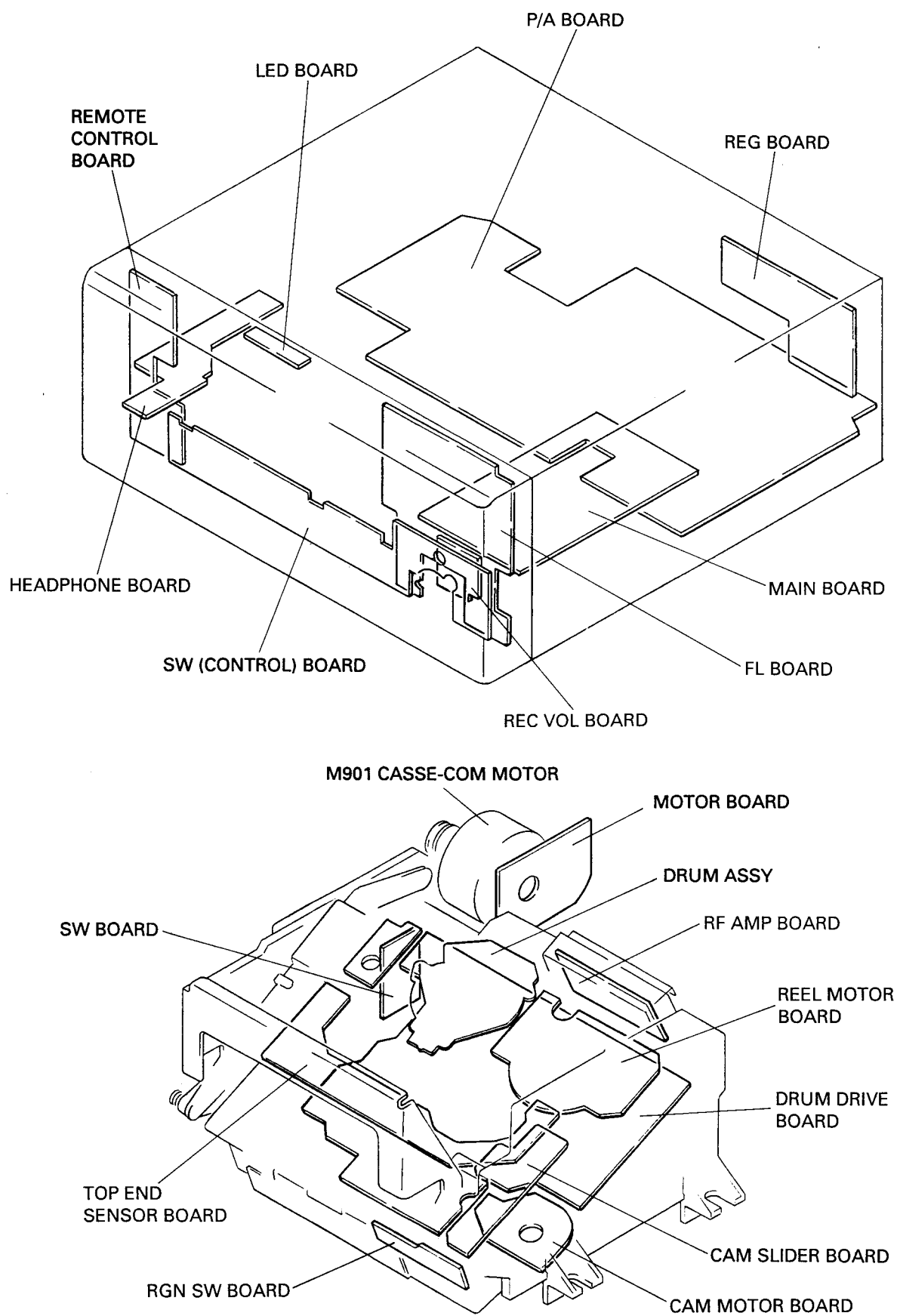
Adjustment Procedure:

- Connect a pull-up resistance of about 10k Ω between pins ⑮ and ⑯ of the IC109.
- Connect a frequency counter to pin ⑮ of IC109(OSC FREQ) and GND on the main board.
- Turn power on and confirm that the reading on the frequency counter is 2048.00 \pm 0.02 Hz. (in normal temperature)
- Remove the frequency counter and the pull-up resistance.
- Perform “Clock IC Back-up Check” described above.

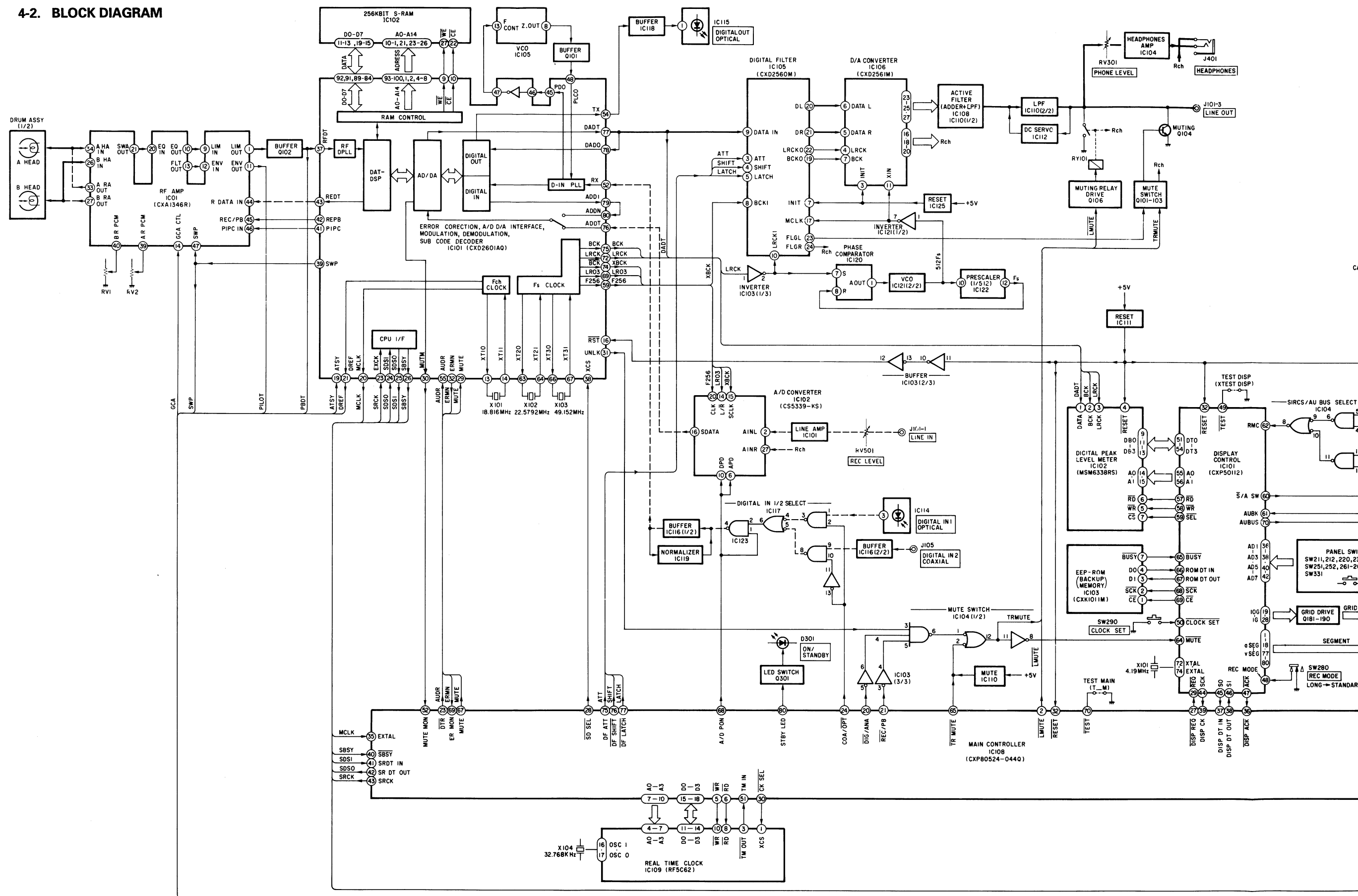
* Time setting procedure described on page 8.

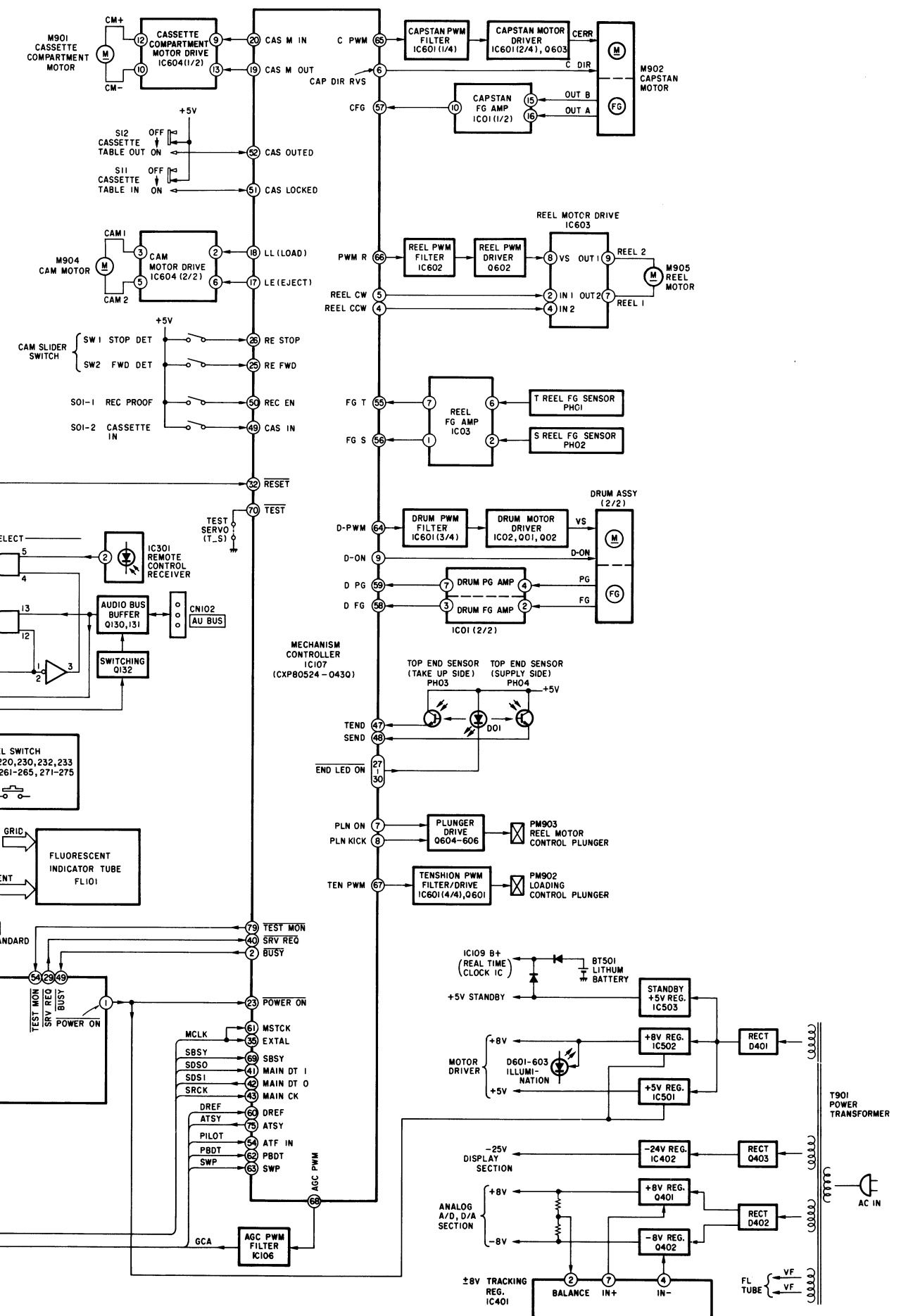
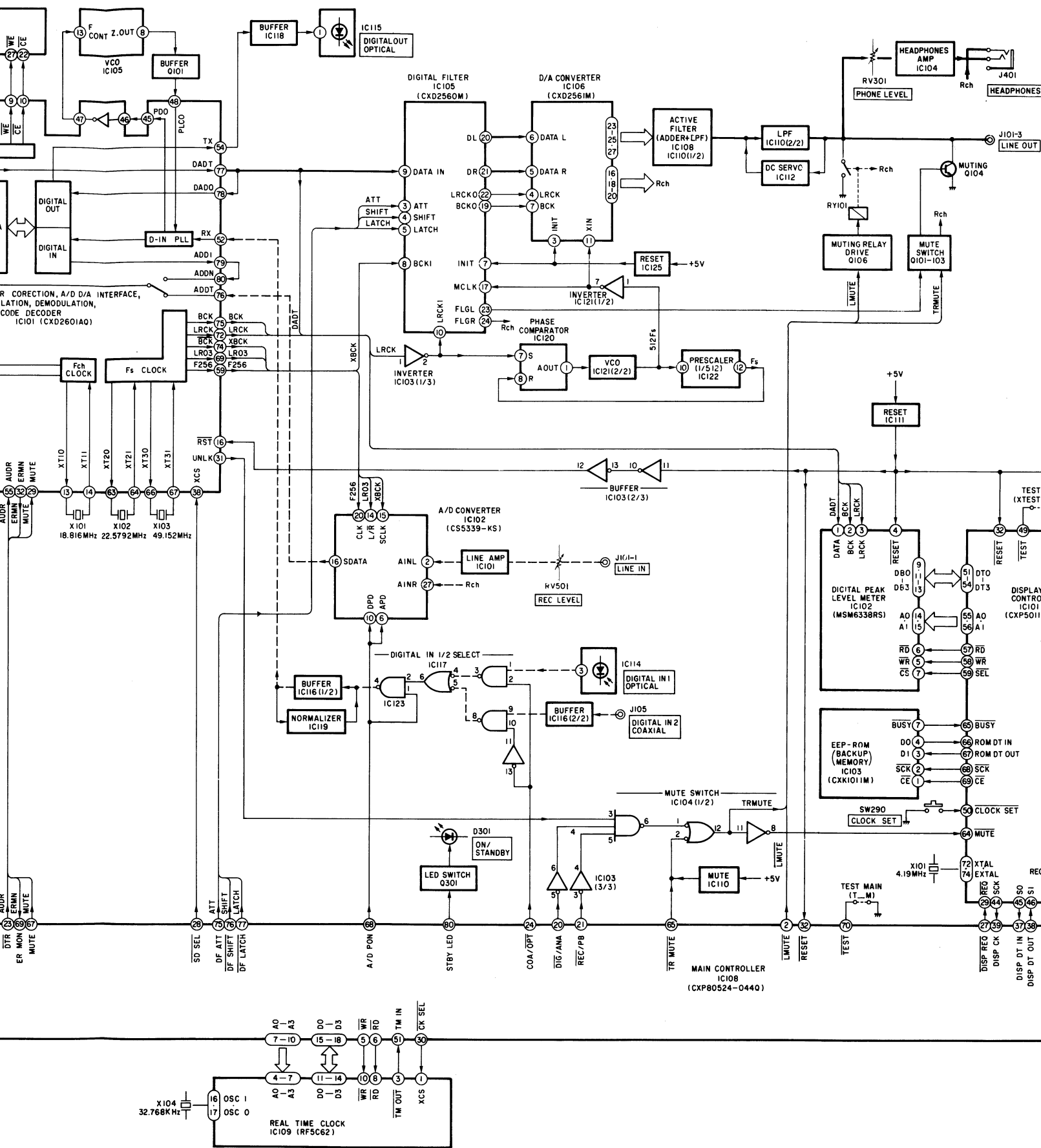
SECTION 4 DIAGRAMS

4-1. CIRCUIT BOARDS LOCATION



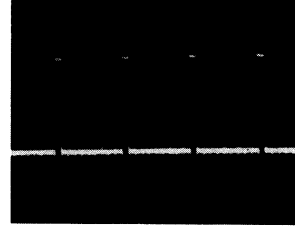
4-2. BLOCK DIAGRAM



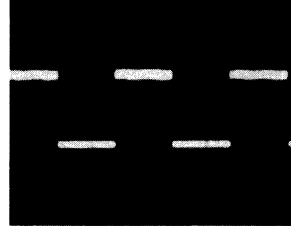


4-3. WAVEFORMS

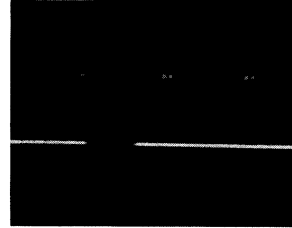
① FL101 ②-④pin
30Vp-p, 2ms



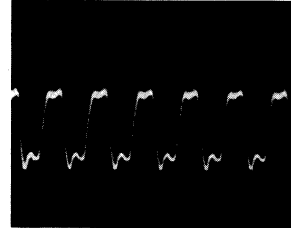
⑦ IC102 ③pin
5.2Vp-p, 5μs



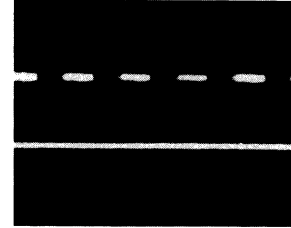
⑬ IC101 ②pin
5Vp-p, 10ms



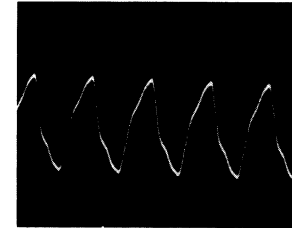
⑰ IC101 ⑤pin
6Vp-p, 0.05μs



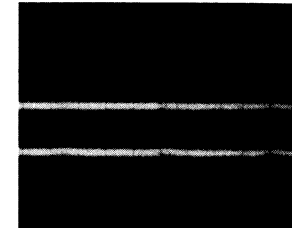
⑲ IC101 ⑩pin
5Vp-p, 5μs



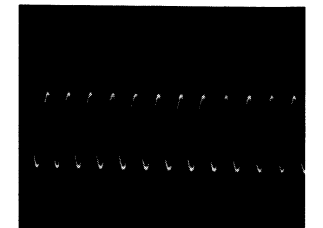
⑳ IC107 ⑤pin
4.2Vp-p, 0.05μs



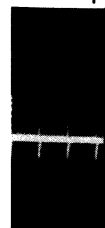
㉑ IC107 ⑥pin
500mVp-p, 0.05μs



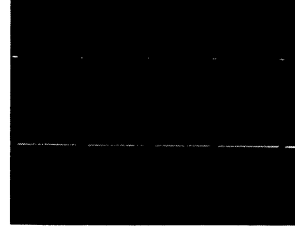
㉒ IC106 ⑨, ⑪, ⑫pin
6Vp-p, 0.05μs



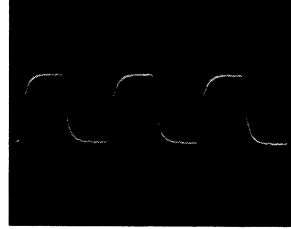
㉓ IC120 ①pin
1.2Vp-p, 0.05μs



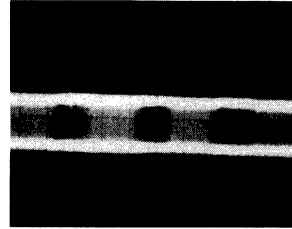
② IC101 ⑤-⑩pin
32Vp-p, 1ms



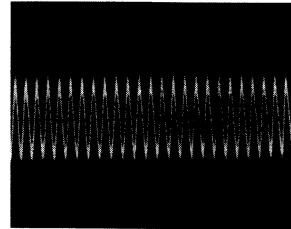
⑧ IC102 ②pin
5Vp-p, 0.1μs



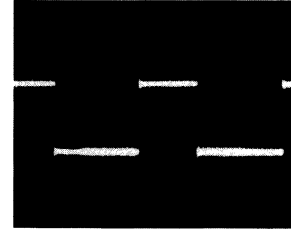
⑭ IC101 ⑦pin
100Vp-p, 2ms



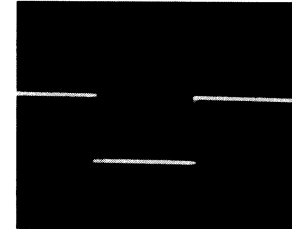
⑳ IC101 ⑥pin
2.7Vp-p, 49MHz



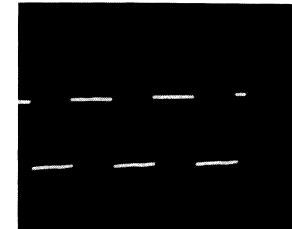
㉑ IC101 ⑩pin
5Vp-p, 2μs



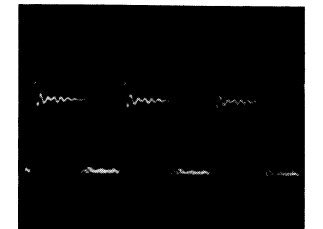
㉒ IC107 ⑦pin
5Vp-p, 0.2ms



㉓ IC107 ⑥pin
5Vp-p, 10μs



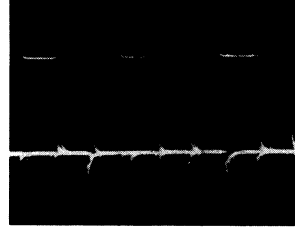
㉔ IC106 ⑩pin
5.8Vp-p, 0.1ms



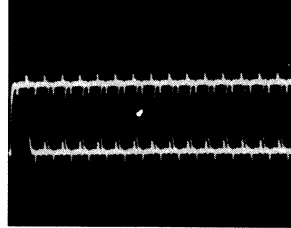
㉕ IC120 ⑤pin
5.2Vp-p, 0.1ms



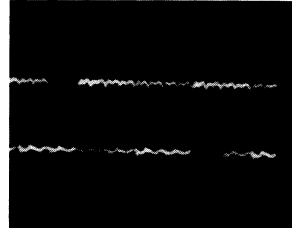
③ IC101 ①-⑩pin
32Vp-p, 1ms



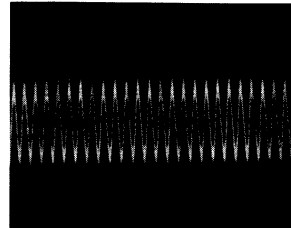
⑨ IC102 ①pin
5Vp-p, 1μs



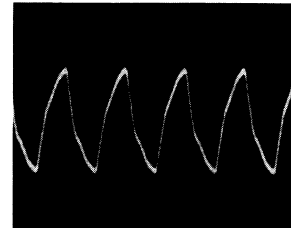
⑮ IC101 ④pin
5Vp-p, 0.2μs



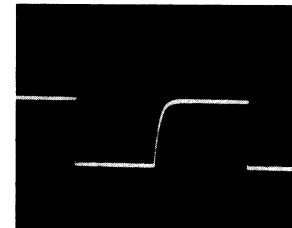
㉑ IC101 ⑦pin
1Vp-p, 49MHz



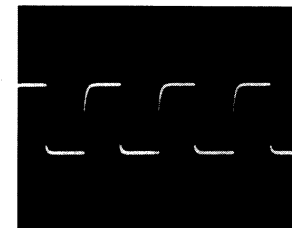
㉒ IC108 ⑤pin
4Vp-p, 0.05μs



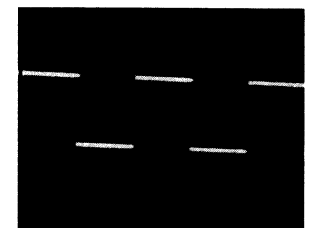
㉓ IC107 ⑤pin
5Vp-p, 0.2ms



㉔ IC107 ④, ⑤pin
5Vp-p, 10μs



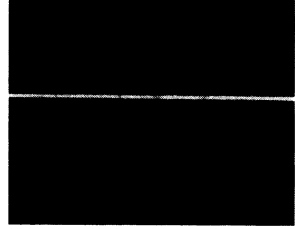
㉕ IC105 ⑩pin
5Vp-p, 5μs



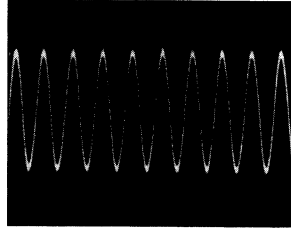
㉖ IC120 ⑤pin
5Vp-p, 0.1ms



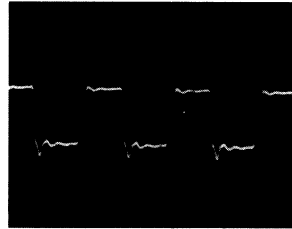
④ IC101 ④-⑤pin
5Vp-p, 1ms



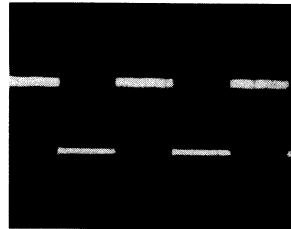
⑩ IC101 ⑬pin
4.6Vp-p, 18MHz



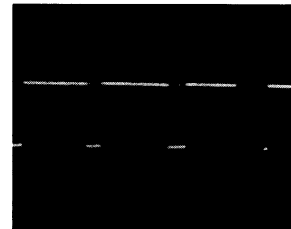
⑮ IC101 ④pin
5Vp-p, 0.05μs



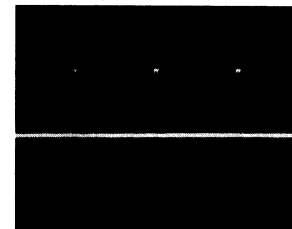
㉑ IC101 ⑥, ⑦pin
5Vp-p, 5μs



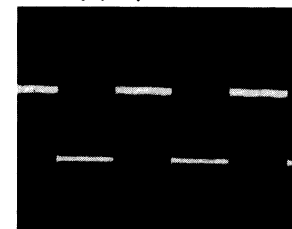
㉒ IC108 ⑤, ⑦pin
5Vp-p, 10ms



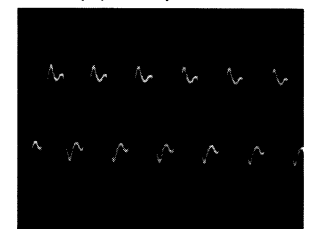
㉓ IC107 ⑤pin
5Vp-p, 10ms



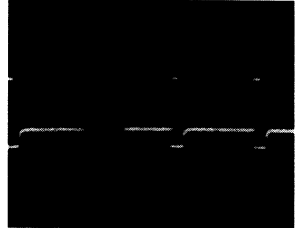
㉔ IC102 ⑬pin
5Vp-p, 5μs



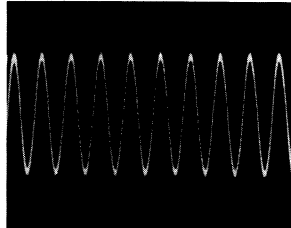
㉕ IC105 ⑩pin
7Vp-p, 0.05μs



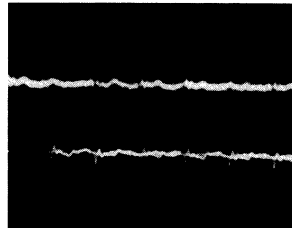
⑤ IC101 ⑥pin
5Vp-p, 10ms



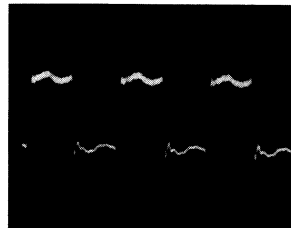
⑪ IC101 ⑭pin
3Vp-p, 18MHz



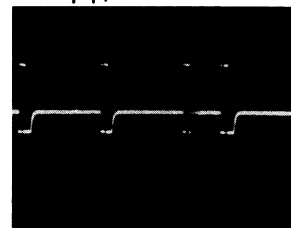
⑮ IC101 ⑤pin
6Vp-p, 0.1μs



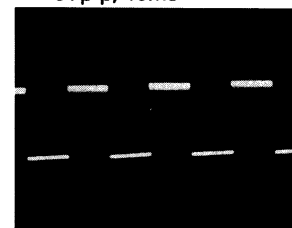
㉑ IC101 ⑦pin
6Vp-p, 0.1μs



㉒ IC108 ⑤pin
5Vp-p, 10ms



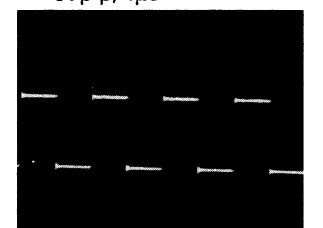
㉓ IC107 ⑥pin
5Vp-p, 10ms



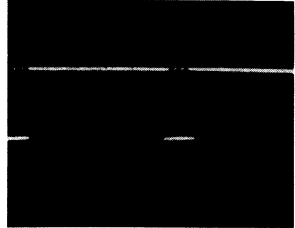
㉔ IC102 ⑬pin
8Vp-p, 0.1μs



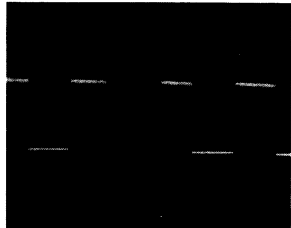
㉕ IC105 ②pin
6Vp-p, 1μs



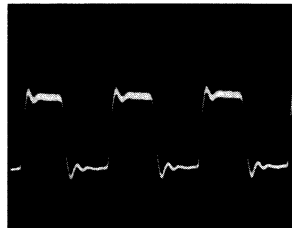
⑥ IC101 ⑦pin
6Vp-p, 5ms



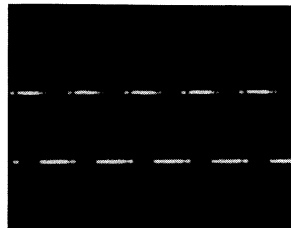
⑫ IC101 ⑩pin
5.2Vp-p, 10ms



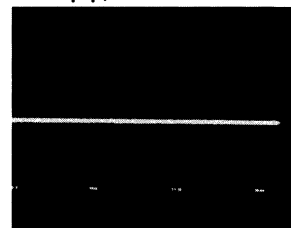
⑮ IC101 ⑤pin
6Vp-p, 0.05μs



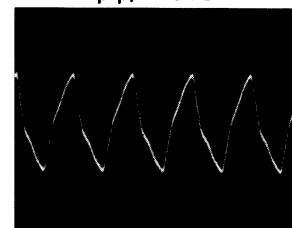
㉑ IC101 ⑦pin (Rec)
5Vp-p, 10μs



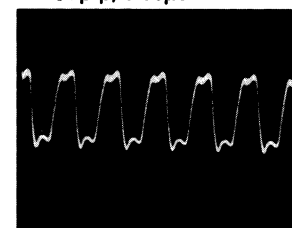
㉒ IC108 ⑤pin
5Vp-p, 10ms



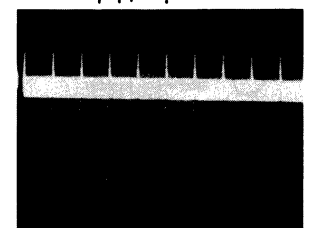
㉓ IC107 ⑥pin
4.2Vp-p, 0.05ms



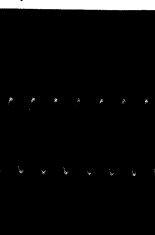
㉔ IC102 ⑩pin
6Vp-p, 0.05μs



㉕ IC120 ①pin
2.7Vp-p, 20μs



0, 1, 2 pin
0.5μs



0 pin
0.1ms



0 pin
s



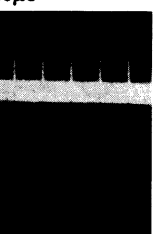
0 pin
0.5μs



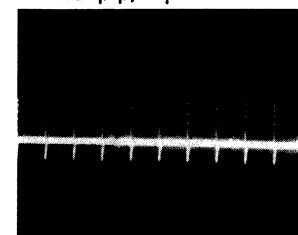
0 pin
s



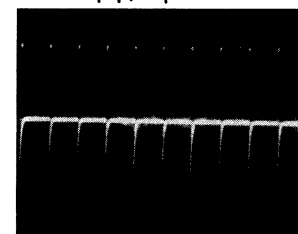
0 pin
0μs



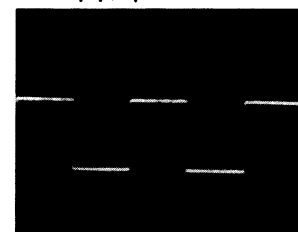
49 IC120 2 pin
1.2Vp-p, 20μs



50 IC120 3 pin
5.2Vp-p, 20μs

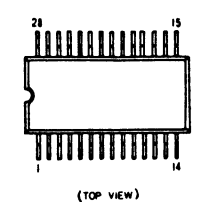


51 IC120 7, 8 pin
5Vp-p, 5μs

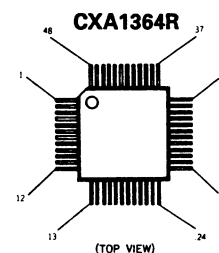
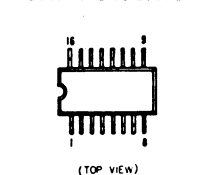


4-4. SEMICONDUCTOR LEAD LAYOUTS

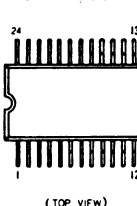
CS5339-KS
CXD2561M-1
CXK58257AM-12L



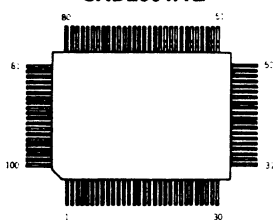
CX20115A
MSM6338MS-K
SN74HC4020NS



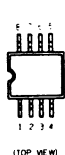
CXD2560M



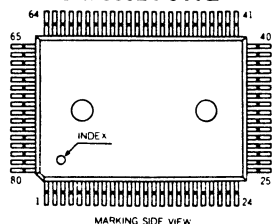
CXD2601AQ



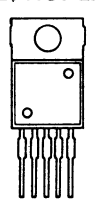
CXK1011M
LM358M
RC4560M
RC5332M
TC7WU04F
μPC814G2-1



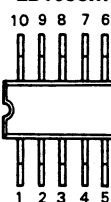
CXP50112-258Q
CXP80524-043Q
CXP80524-044Q



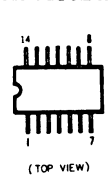
L780S05
LM2941CT-LB03



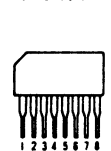
LB1638M



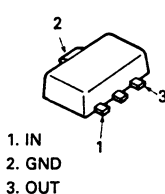
LB1836M
LM324M
SN74HC00ANS
SN74HC10ANS
SN74HC132NS
SN74HCU04ANS
SN74LS624NS



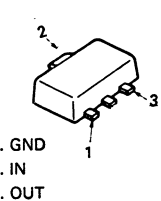
M5230L



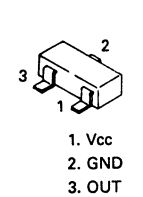
NJM78L05UA



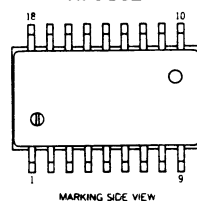
NJM79L05UA
NJM79L24UA



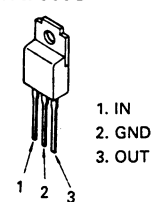
PST529CMT
PST529EMT



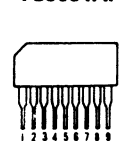
RF5C62



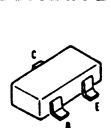
TA7805S



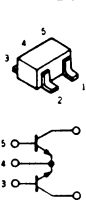
TC5081AP



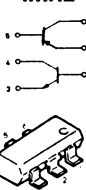
DTA114EK
DTC114EK
DTC144EK
2SA1162-G
2SC1623-L6
2SC1623-L7
2SC3395
2SC3624A-L15



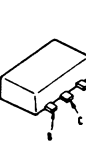
FMA9
FMG9



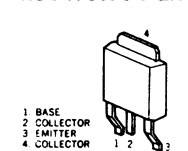
IMH2



2SB798-DL
2SB1124-R
2SD1624-R



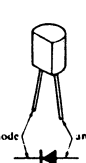
2SD1760F5-PQR



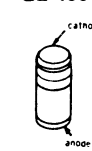
EC10DS2
EC10QS-04
RD6.2ES-B2



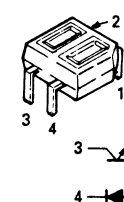
FC53M



GL-453



GP2S09-C



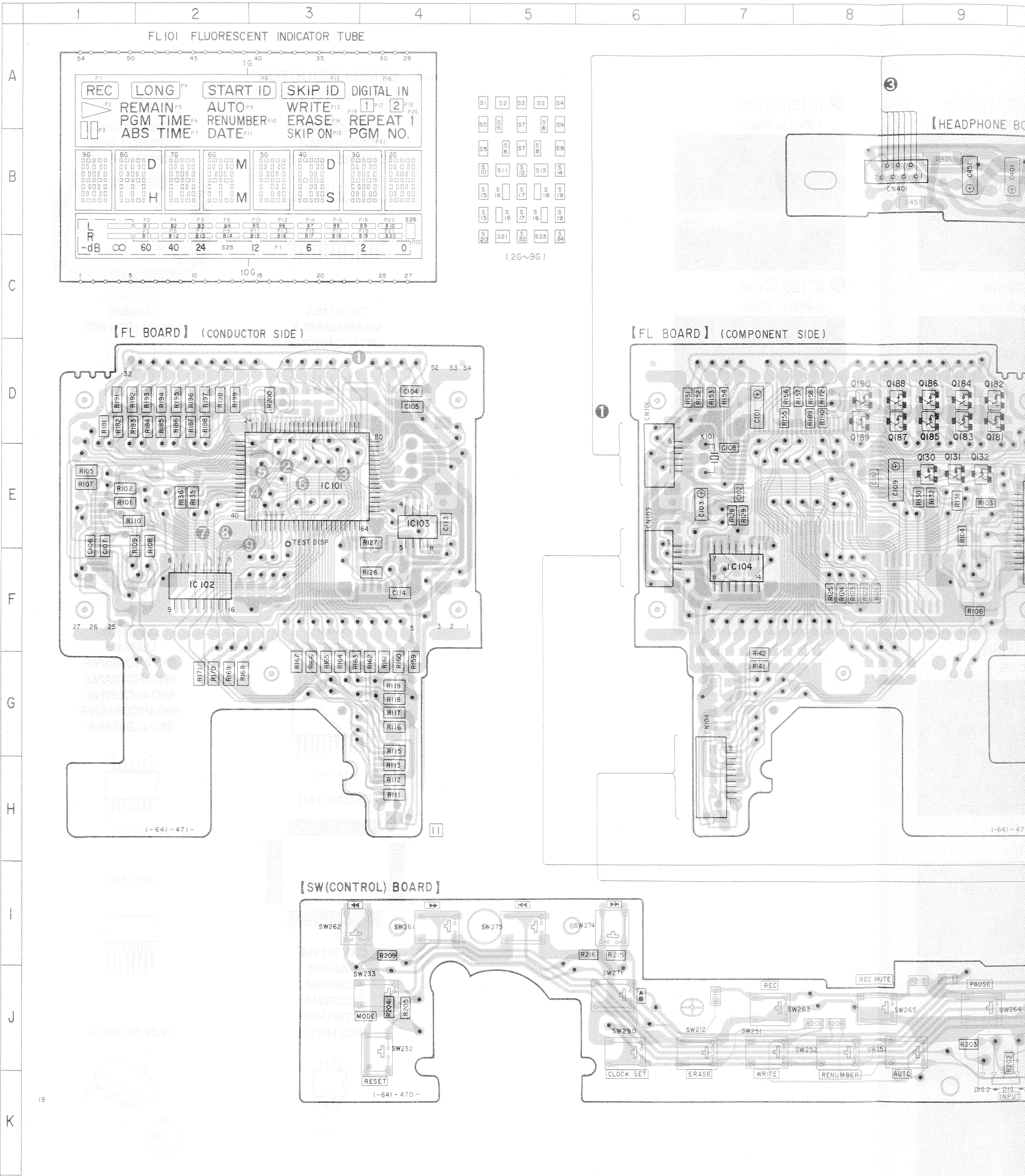
4-5. PRINTED WIRING BOARDS
- MD/DISPLAY SECTION -

- See page 17 for circuit boards location and 23 for semiconductor lead layouts.

● SEMICONDUCTOR LOCATION

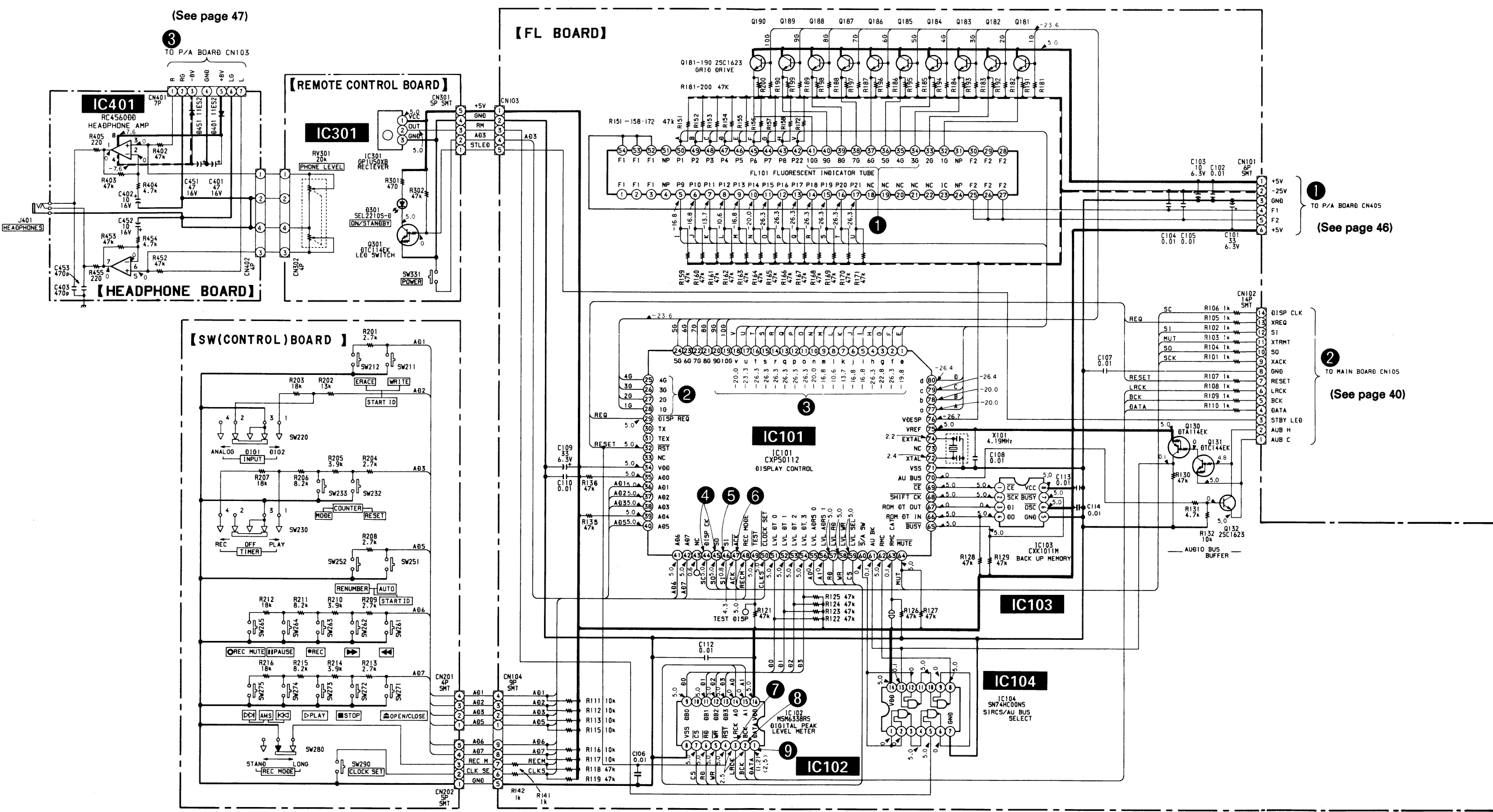
Ref. No.	Location	Ref. No.	Location
D01	F - 24	Q130	E - 9
D301	H - 12	Q131	E - 9
D401	B - 9	Q132	E - 9
		Q181	D - 9
		Q182	D - 9
IC1	E - 16		
IC01	F - 20	Q183	D - 9
IC02	F - 21	Q184	D - 9
IC03	G - 22	Q185	D - 9
IC101	E - 3	Q186	D - 9
		Q187	D - 8
IC102	F - 2		
IC103	E - 4	Q188	D - 8
IC104	E - 7	Q189	D - 8
IC301	F - 12	Q190	D - 8
IC401	B - 11	Q301	H - 11
Q01	F - 21		
Q02	H - 21		

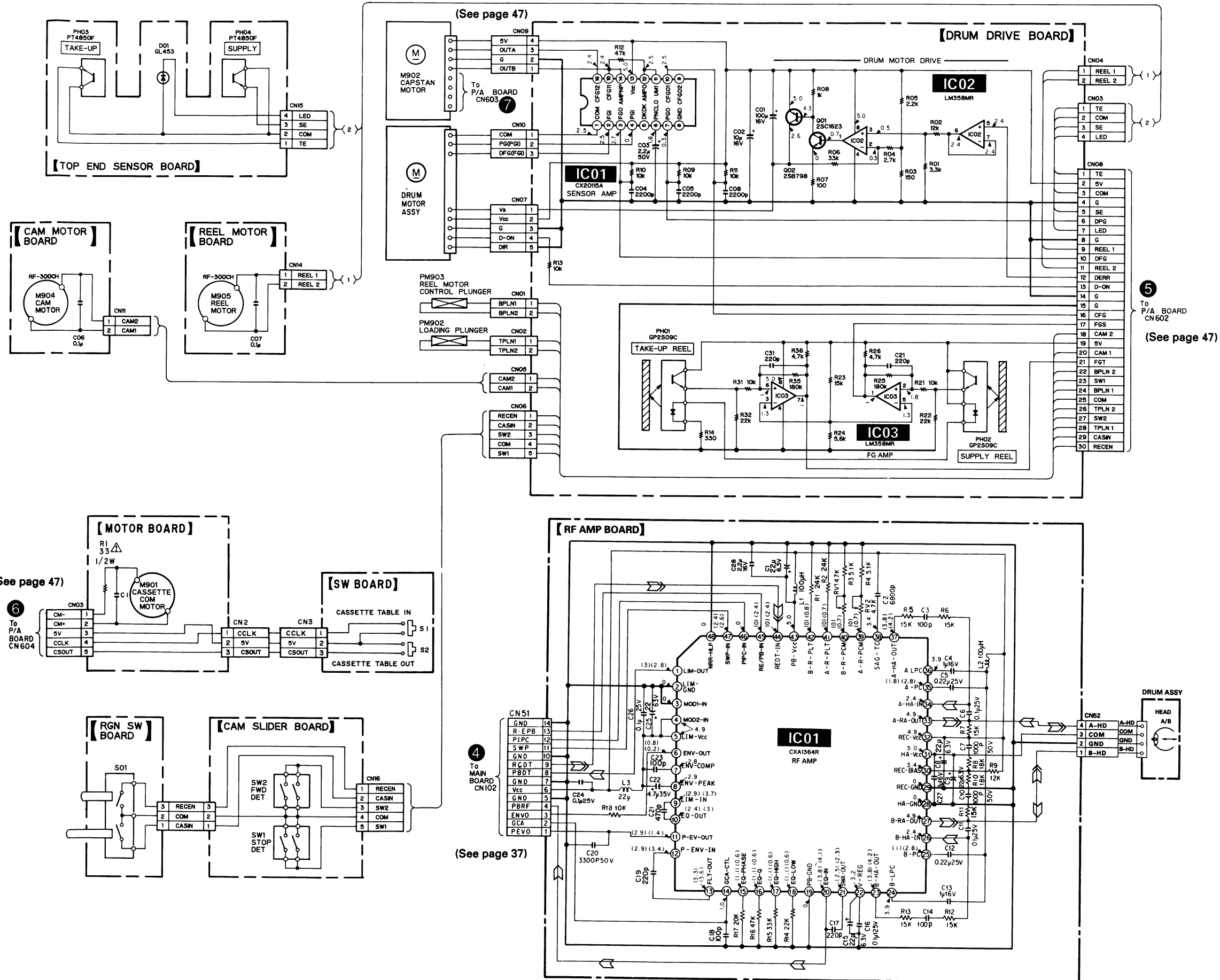
- Notes on printed wiring boards:
- : Indicated a lead wire mounted on the component side.
 - : parts mounted on the conductor side.
 - : Through hole.
 - ▨ : Pattern from the side which enables seeing.
 - ▩ : Pattern of the rear side.



1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16

A
B
C
D
E
F
G
H
I
J





4-7. PRINTED WIRING BOARDS
- MAIN SECTION -

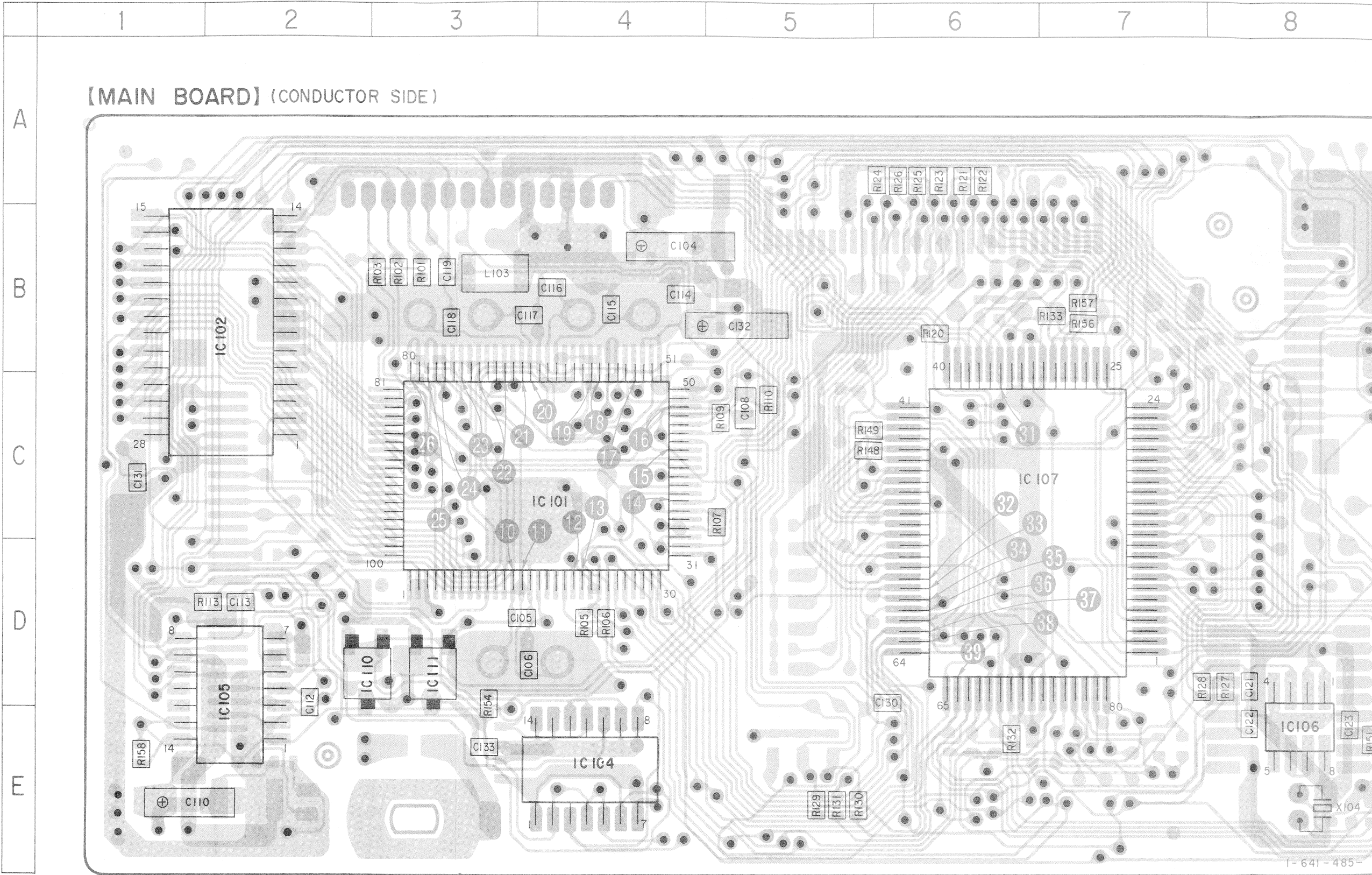
- See page 17 for circuit boards location and 23 for semiconductor lead layouts.

● SEMICONDUCTOR LOCATION

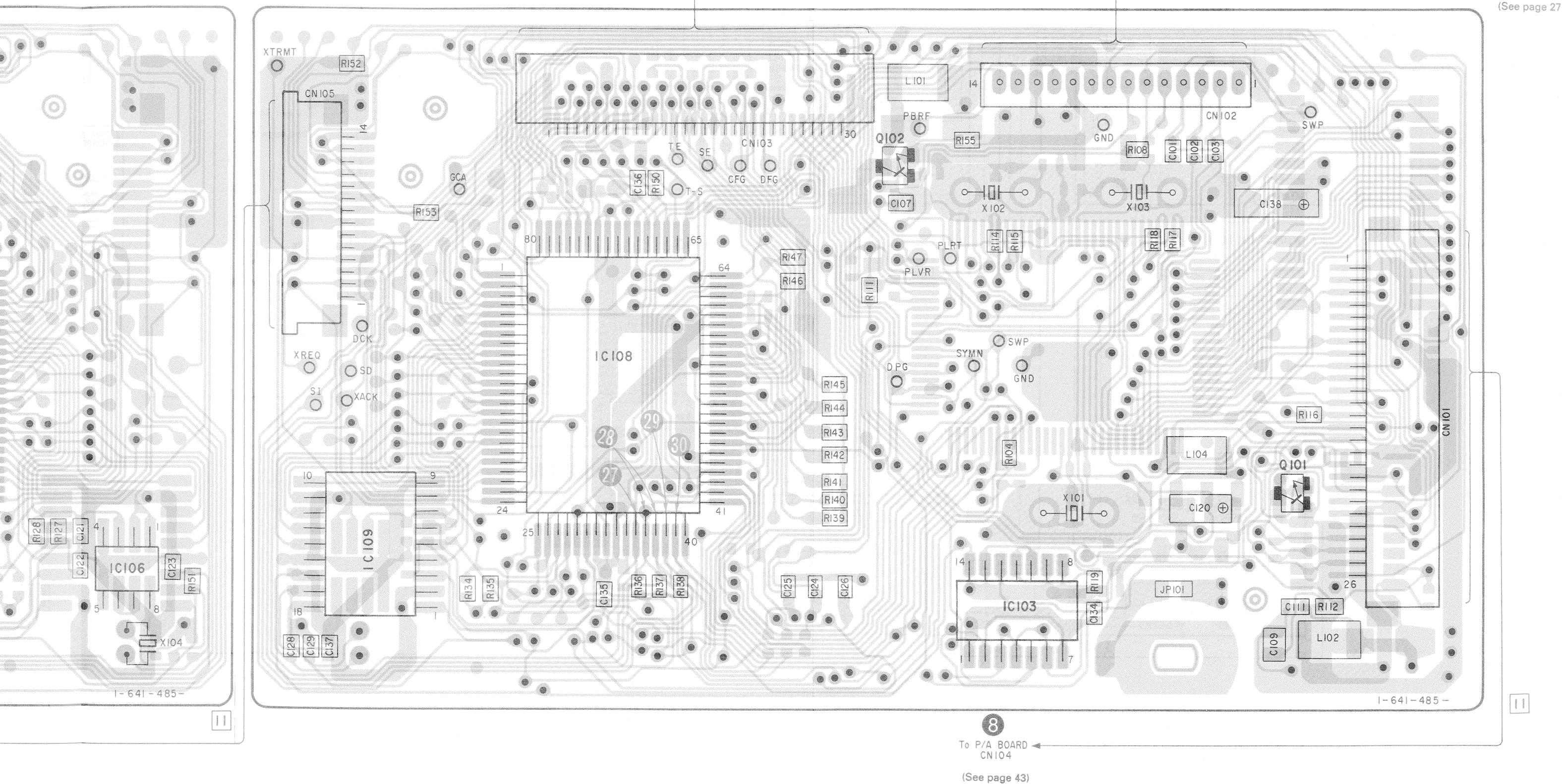
Ref. No.	Location
IC101	C - 3
IC102	B - 2
IC103	E - 14
IC104	E - 4
IC105	D - 2
IC106	E - 8
IC107	C - 6
IC108	C - 11
IC109	D - 10
IC110	D - 2
IC111	D - 3
Q101	D - 16
Q102	B - 13

Notes on printed wiring boards:

- —○—: indicated a lead wire mounted on the component side.
- ●: Through hole.
- Though main board consists of 4 laminates, the printed wiring patterns of the second and the third laminate are not carried on this service manual.
- [Pattern from the side which enables seeing.]
- [Pattern of the rear side.]

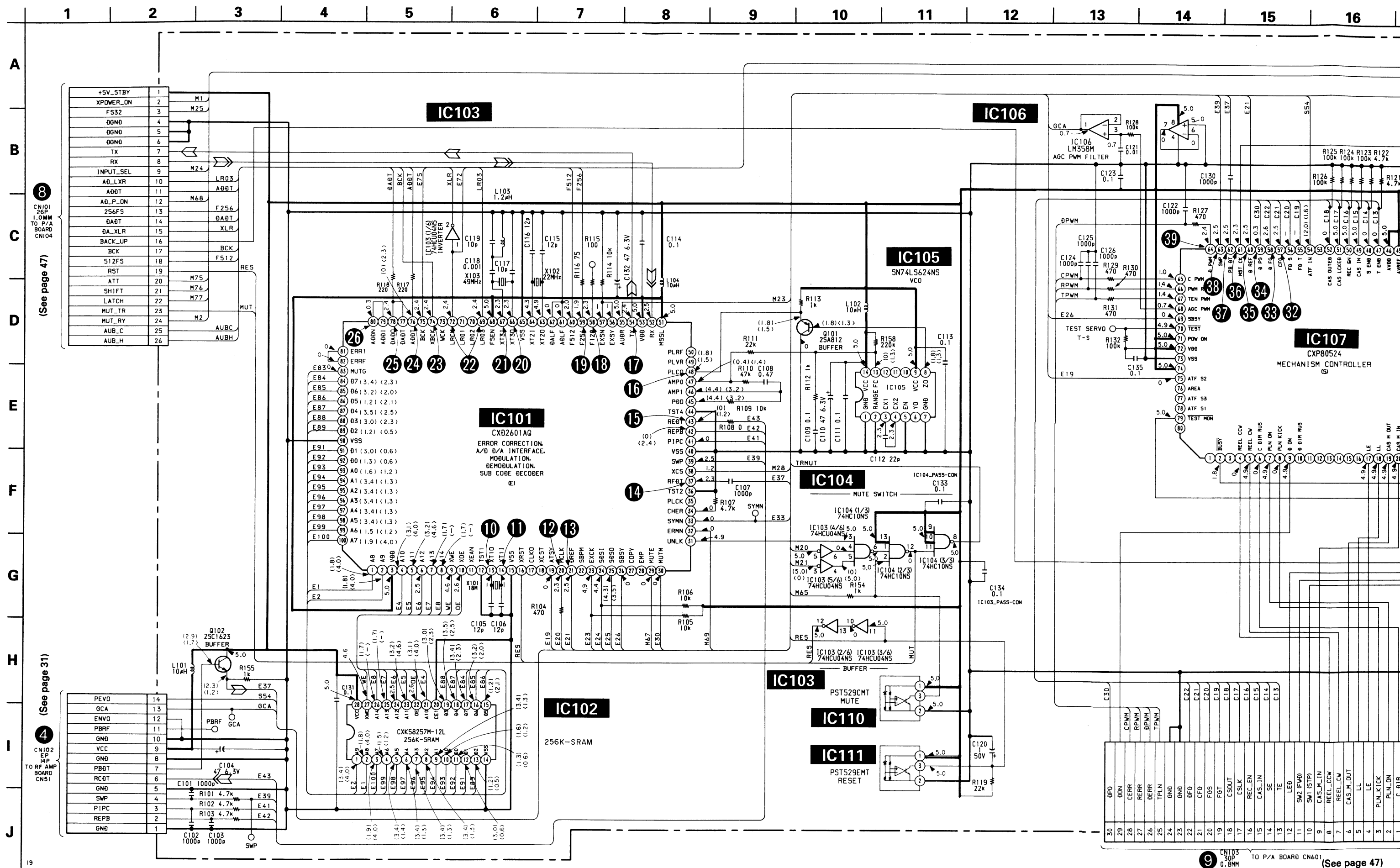


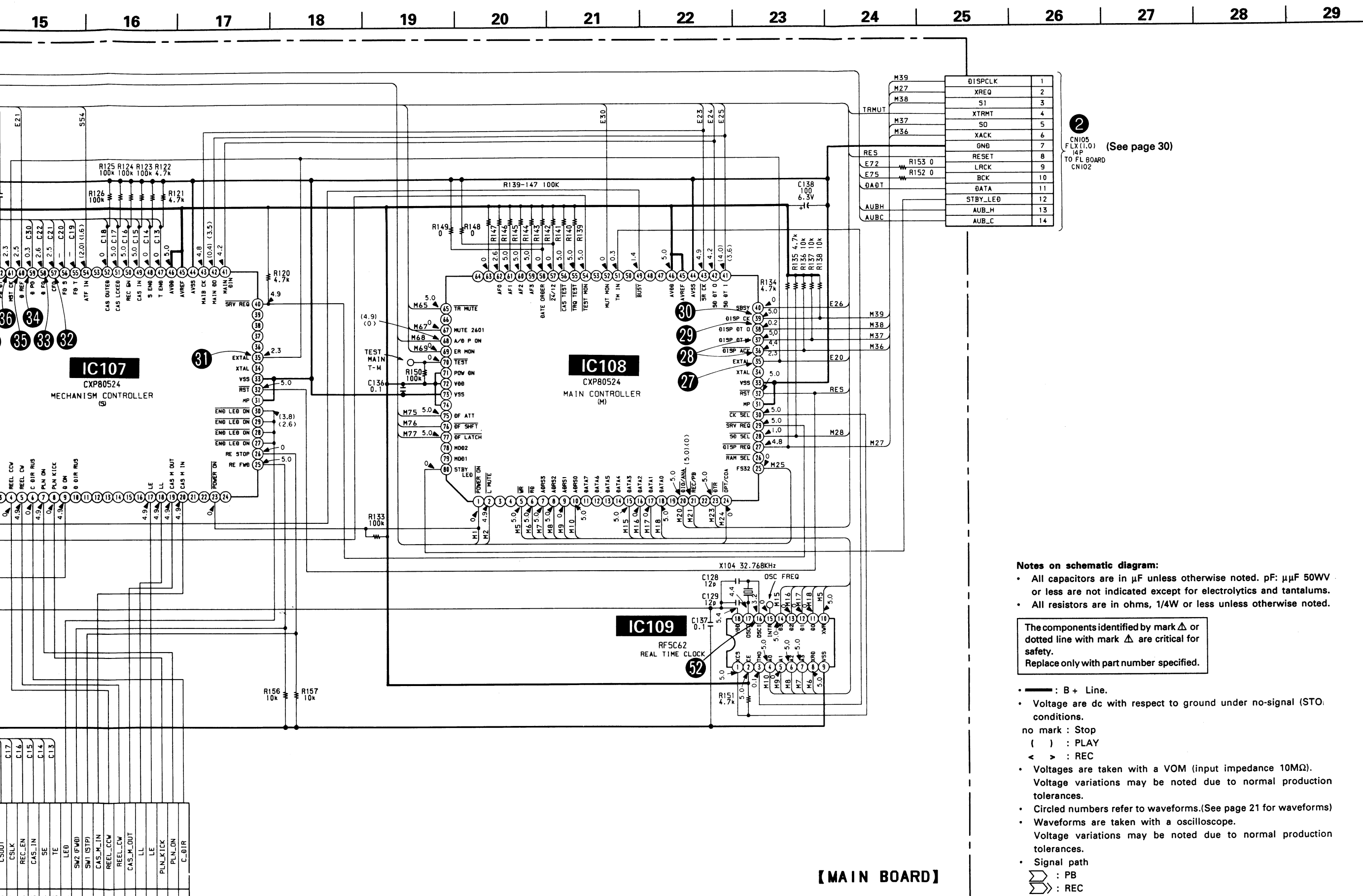
【MAIN BOARD】(COMPONENT SIDE)



4-8. SCHEMATIC DIAGRAM - MAIN SECTION -

• See page 49 for IC block diagrams and 53 for pin functions.





Notes on schematic diagram:

- All capacitors are in μF unless otherwise noted. pF : μpF 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in ohms, 1/4W or less unless otherwise noted.

The components identified by mark Δ or dotted line with mark Δ are critical for safety.
Replace only with part number specified.

- : B + Line.
- Voltage are dc with respect to ground under no-signal (STO) conditions.
- no mark : Stop
- () : PLAY
- < > : REC
- Voltages are taken with a VOM (input impedance 10M Ω).
Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.(See page 21 for waveforms)
- Waveforms are taken with a oscilloscope.
Voltage variations may be noted due to normal production tolerances.
- Signal path
- \Rightarrow : PB
- \Rightarrow : REC

【MAIN BOARD】

4-9. PRINTED WIRING BOARDS
- AD/DA/POWER SUPPLY SECTION -

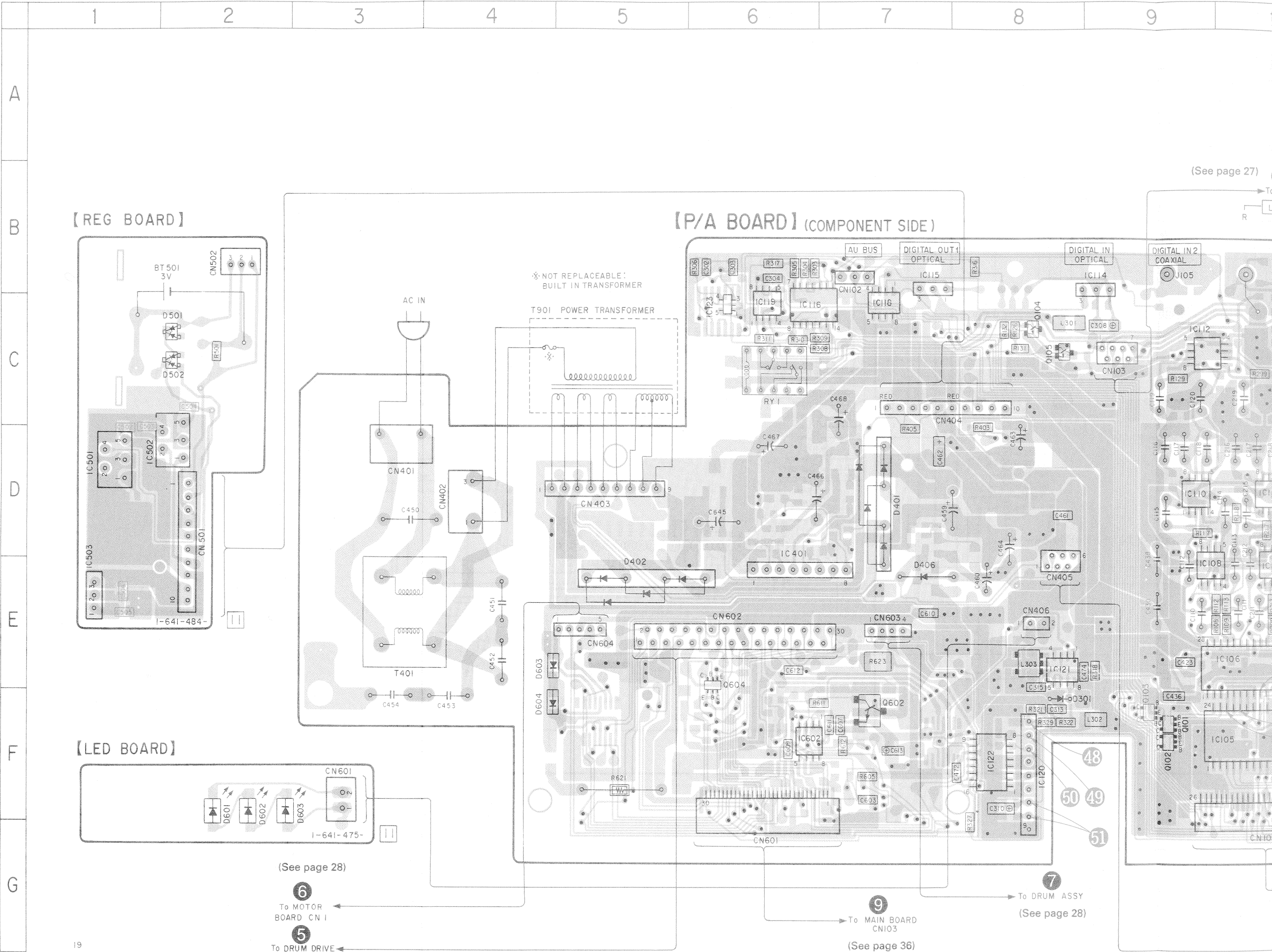
• See page 17 for circuit boards location and 23 for semiconductor lead layouts.

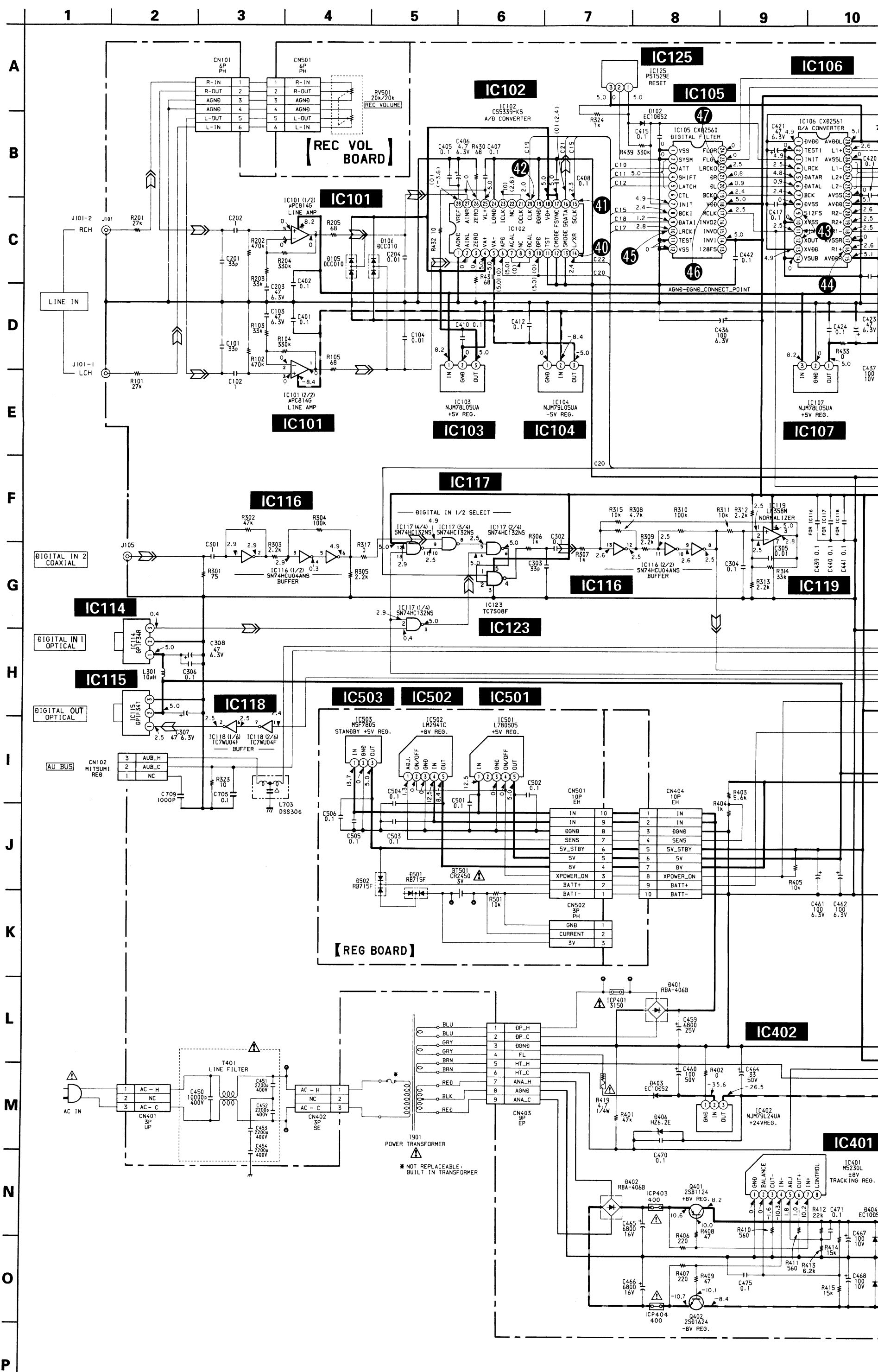
● SEMICONDUCTOR LOCATION

Ref. No.	Location	Ref. No.	Location
D102	F-12	IC115	B-7
D103	F-12	IC116	C-6
D104	C-17	IC117	C-17
D105	D-12	IC118	C-7
D106	D-12	IC119	C-6
D301	F-8	IC120	F-8
D401	D-7	IC121	E-8
D402	E-5	IC122	F-8
D403	E-15	IC123	C-6
D404	D-16	IC125	F-10
D405	D-16	IC401	E-6
D406	D-7	IC402	E-15
D451	B-8	IC501	D-1
D501	C-2	IC502	D-2
D502	C-2	IC503	E-1
D601	F-1	IC601	F-16
D601	F-18	IC602	F-7
D602	F-2	IC603	F-15
D602	E-17	IC604	F-18
D603	F-3		
D603	E-4		
D604	F-4		
IC101	C-12	Q101	F-9
IC102	D-11	Q102	F-9
IC103	E-12	Q103	F-9
IC104	D-12	Q104	C-8
IC105	F-10	Q105	C-8
IC106	E-10	Q106	C-16
IC107	E-13	Q401	D-17
IC108	E-10	Q402	D-16
IC109	E-10	Q601	F-17
IC111	D-10	Q602	F-7
IC112	C-9	Q603	F-16
IC114	B-9	Q604	E-6
		Q605	F-17
		Q606	E-17

Notes on printed wiring boards:

- : Indicated a lead wire mounted on the component side.
- : parts mounted on the conductor side.
- : Through hole.
- ▨ : Pattern from the side which enables seeing.
- ▩ : Pattern of the rear side.





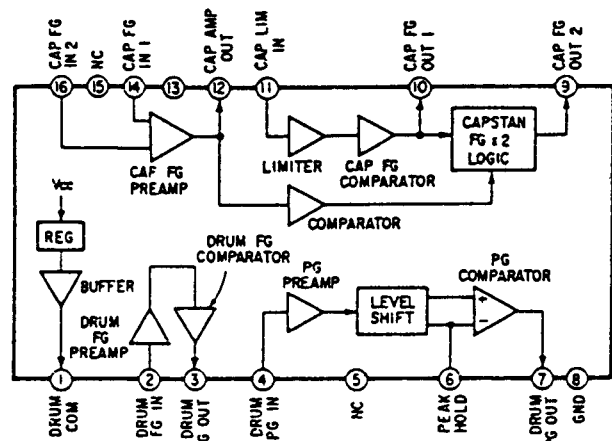




4-11. IC BLOCK DIAGRAMS

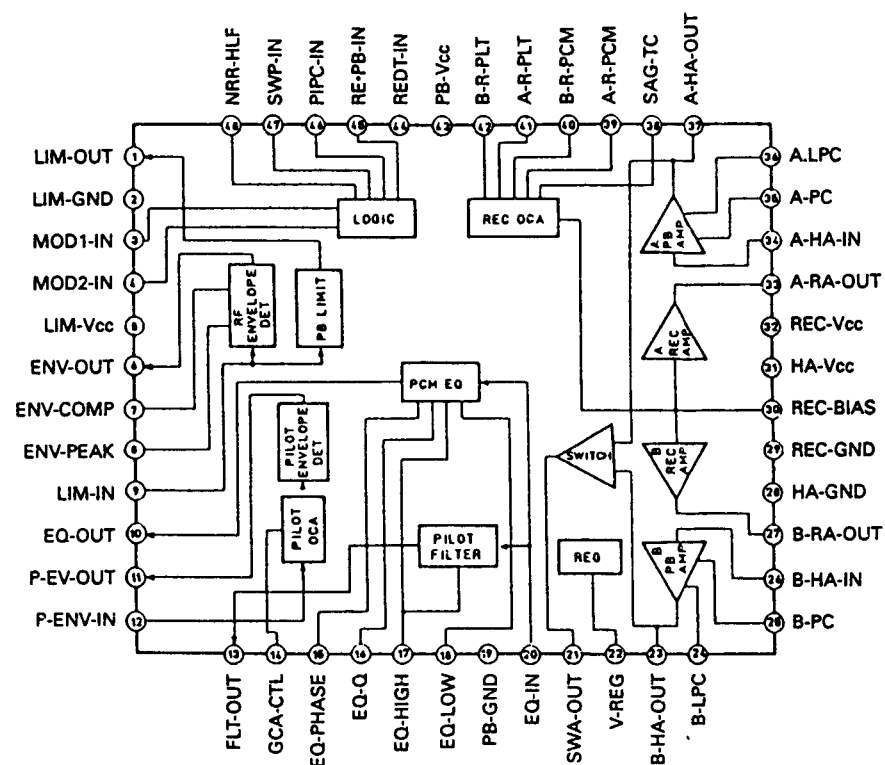
- **DRUM DRIVE BOARD**

IC01 CX20115A

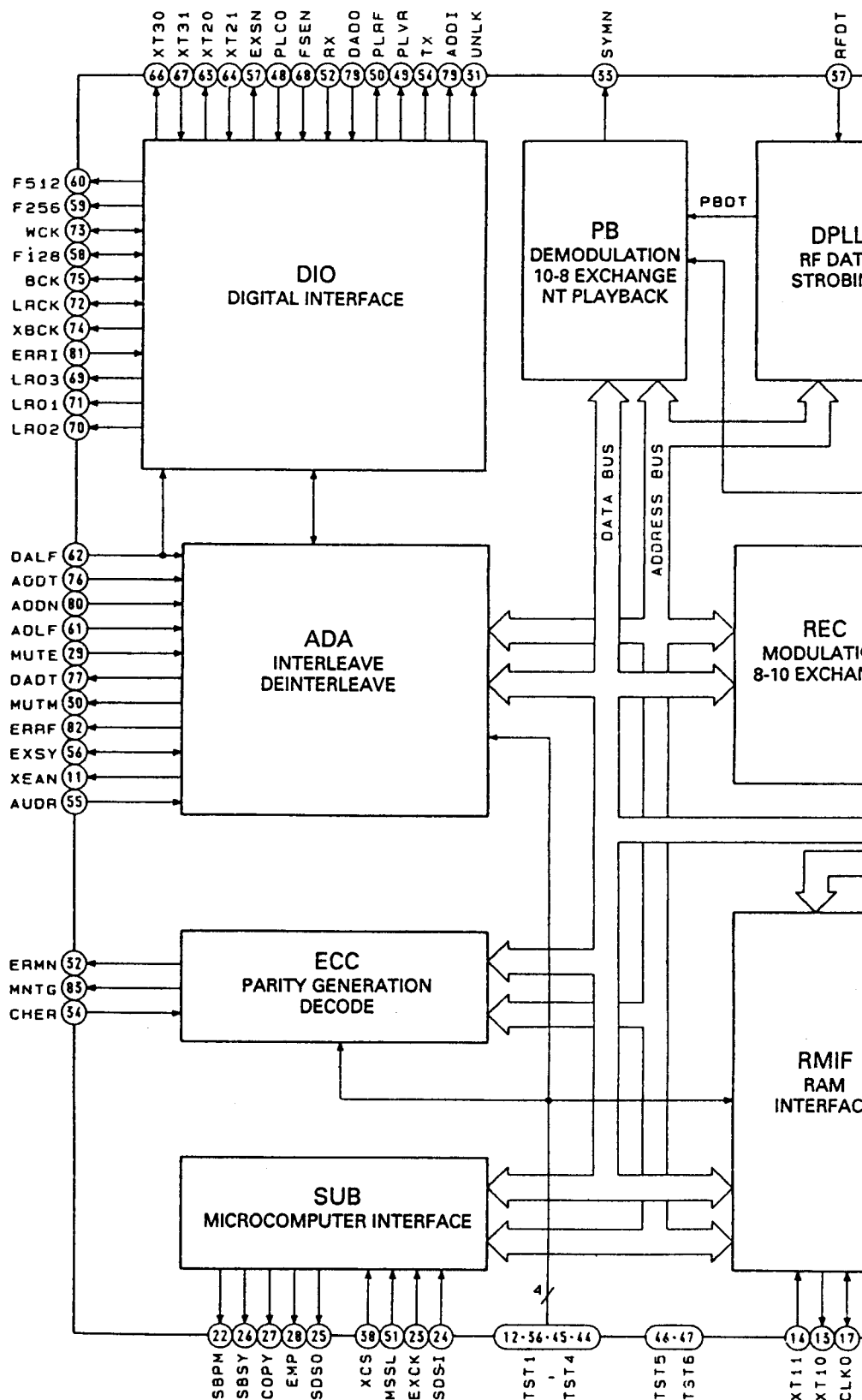
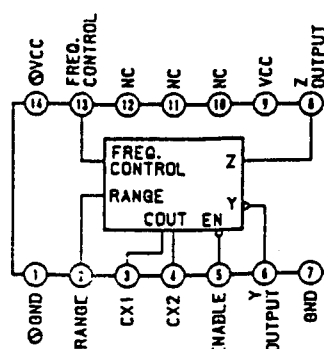


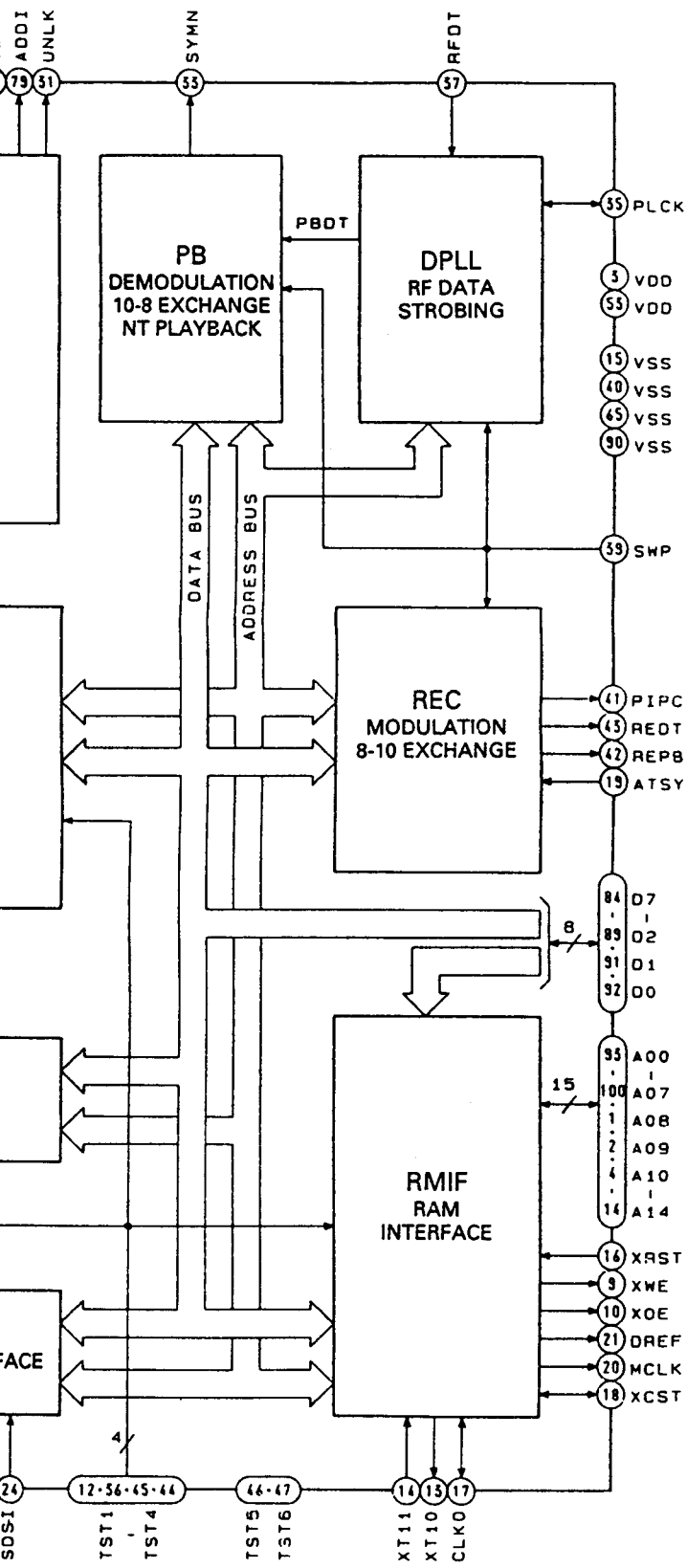
- **RF AMP BOARD**

IC1 CXA1364R

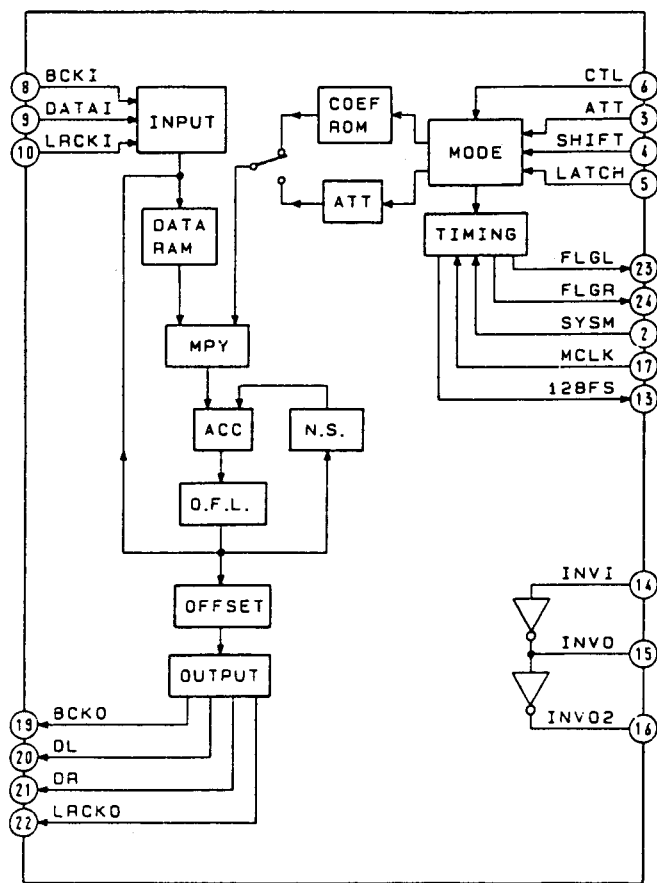


- **MAIN BOARD**

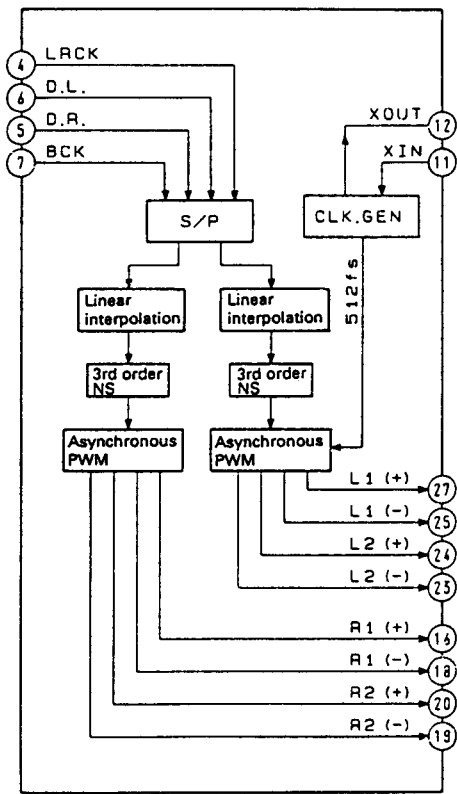
IC101 CXD2601AQ**IC105 SN74LS624NS**



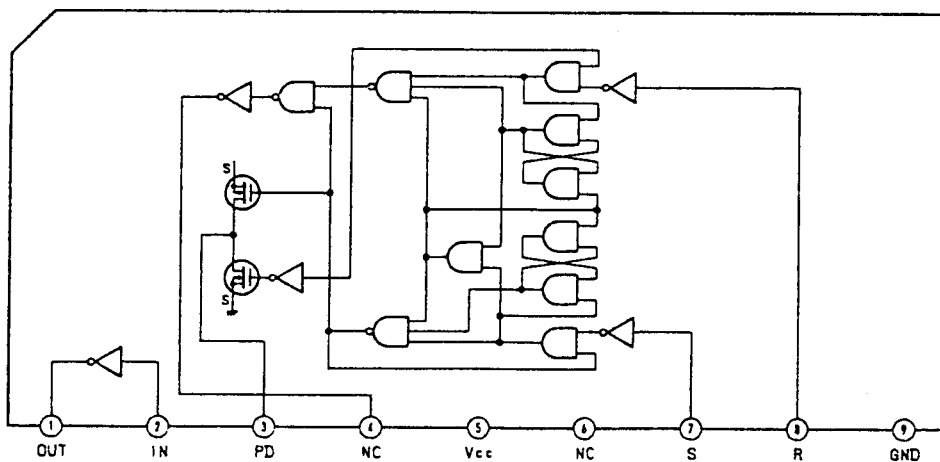
P/A BOARD
IC105 CXD2560M



IC106 CXD2561M-1

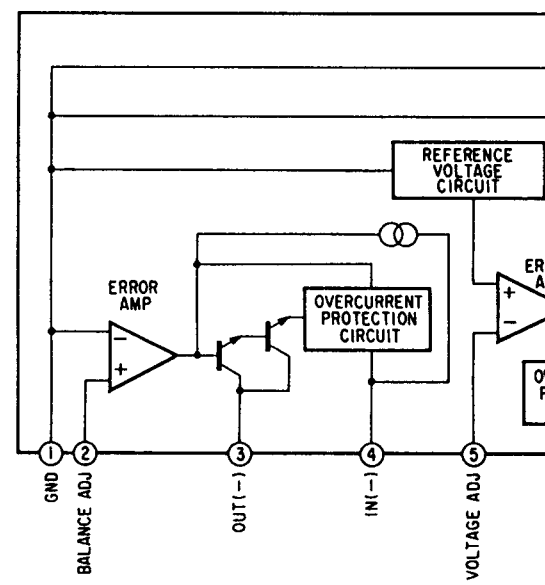


IC120 TC5081AP

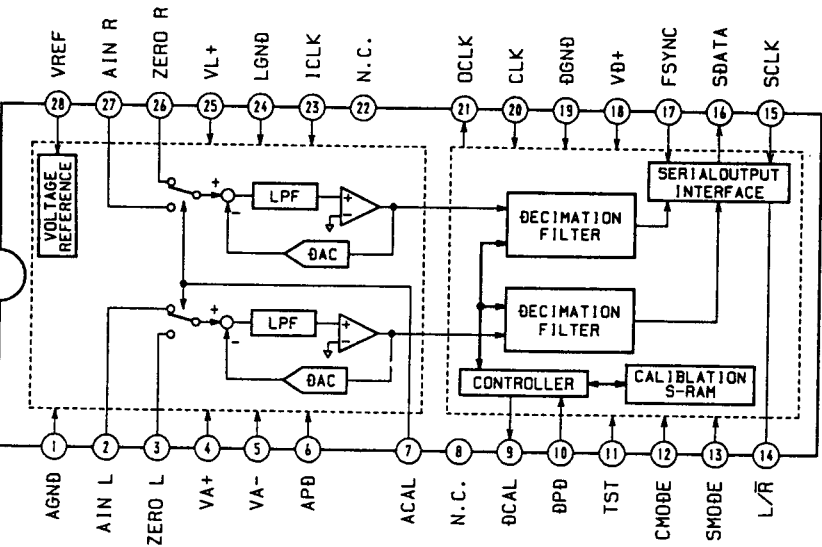


IC121 CS5339-KS

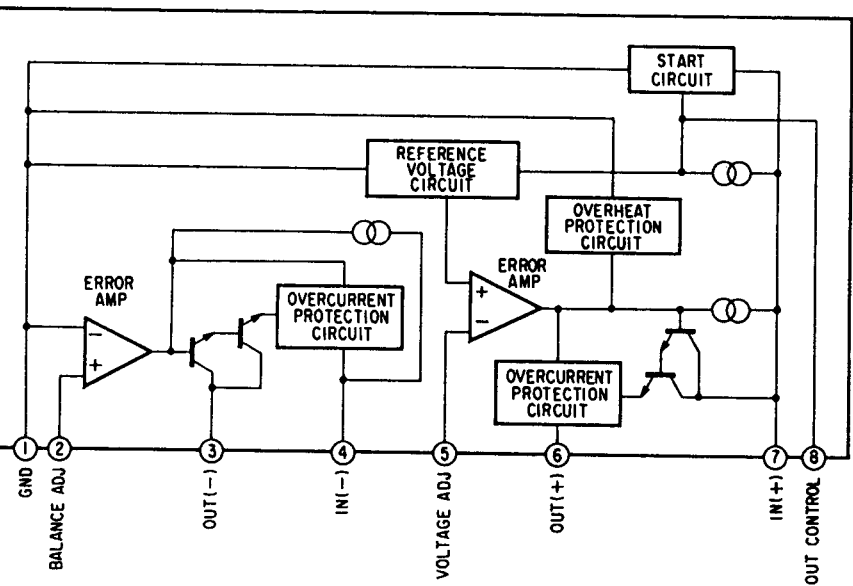
IC401 M5230L



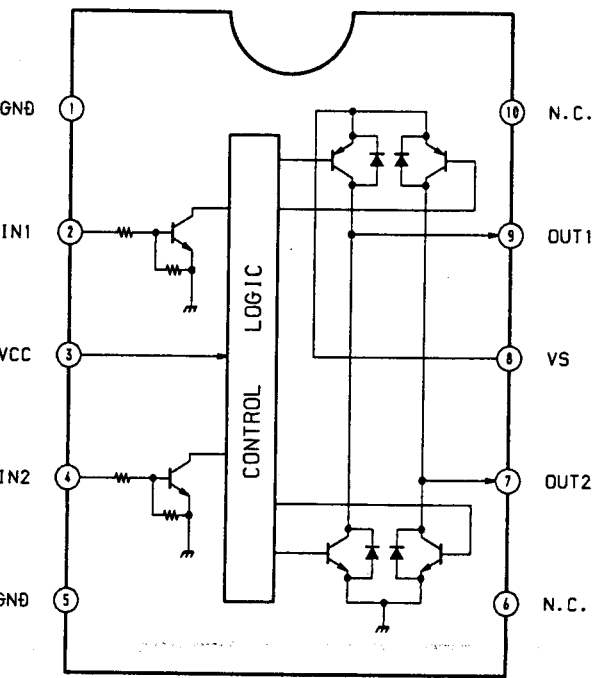
IC121 CS5339-KS



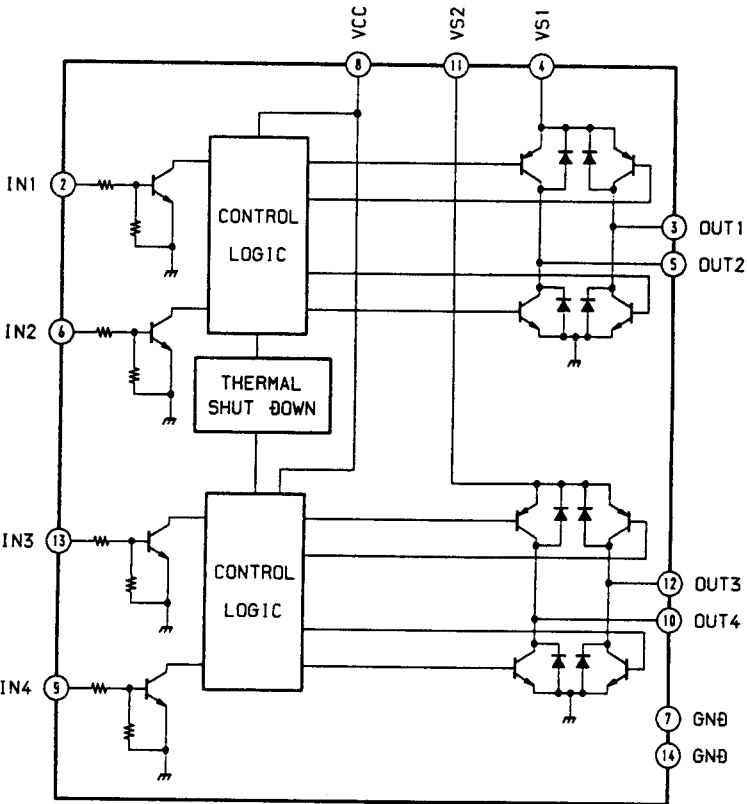
IC401 M5230L



IC603 LB1638M



IC604 LB1836M



4-12. PIN FUNCTIONS

IC101 DAT Signal Processor (CXD2601AQ)

This processor is an LSI to process recording and playback signals of the R-DAT system, in a single chip and provided with digital PLL, modem, error correction circuit, digital I/O, RAM control circuit, etc.

Pin No.	Pin Name	I/O	Description
1, 2	A08, A09	I/O	RAM address A08, A09
3	VDD	—	5 V
4-6	A10-A12	I/O	RAM address A10-A12
7, 8	A13, A14	O	RAM address A13, A14
9	XWE	O	RAM write enable signal
10	XOE	O	RAM output enable signal
11	XEAN	O	External addressing bus interrupt enable signal
12	TST1	I	Test pin (normally "L")
13	XT1O	O	18.816 MHz crystal oscillator output
14	XT1I	I	18.816 MHz crystal oscillator input
15	VSS	—	GND
16	XRST	I	Reset pin (normally "H")
17	CLKO	I/O	18.816 MHz clock output
18	XCST	I/O	SYEK (internal system clock) generation CLKO division timing signal
19	ATSY	I	ATF sync signal input
20	MCLK	O	9.408 MHz clock output
21	DREF	O	Drum servo reference signal
22	SBPM	O	Discrimination signal determining whether the subcode I/O clock (EXCK) is accepted ("L": accept, "H": ignore)
23	EXCK	I	Subcode I/O data transfer clock (DUTY50)
24	SDSI	I	Subcode serial data input
25	SDSO	O	Subcode serial data output
26	SBSY	O	Subcode I/O sync signal
27	COPY	O	Copy data output
28	EMP	O	Emphasis data output
29	MUTE	I	Mute pin
30	MUTM	O	Mute discrimination signal ("H": muted)
31	UNLK	O	RX PLL lock discrimination signal ("H": locked)
32	ERMN	O	Detects presence or absence of RF ("H": RF present, "L" during REC)
33	SYMN	O	C1 check result for RF ("H": OK)
34	CHER	I	Signal for discriminating whether C2 is 1 or 2 times (C2 → C1 → C2 or C1 → C2) ("H": 1 time, "L": 2 times)
35	PLCK	I/O	RF PLL clock output
36	TST2	I	Test pin (normally "L")
37	RFDI	I	RF signal input
38	XCS	I	Subcode I/O chip select ("L": select)
39	SWP	I	RF switching pulse ("L": A-CH, "H": B-CH)
40	VSS	—	GND
41	PIPC	O	REC data PILOT/PCM discrimination signal ("H": PILOT, during playback: always "L")
42	REPB	O	Record/playback switching signal ("H": record)
43	REDT	O	Recording signal output, fixed "L" during playback
44	TST4	I	Test pin (normally "L")
45	TST3	O	RX APLL PD output (comparator output)
46	TST5	I	RX APLL oscillator cell amp input
47	TST6	O	RX APLL oscillator cell amp inverted output
48	PLCO	I	RX APLL external VCO clock input
49	PLVR	O	RX APLL comparison signal when external comparator is active (Vin) Not in use

Pin No.	Pin Name	I/O	Description
50	PLVF	O	RX APLL comparison signal when external comparator is active (Rin) Not in use
51	MSSL	I	Master/slave setting ("H": master (fixed with the equipment), "L": slave)
52	RX	I	Digital input
53	VDD	—	5 V
54	TX	O	Digital output
55	AUDR	I	Audio mode/data recorder mode setting ("H": audio mode, "L": data recorder mode)
56	EXSY	I/O	Complete copy sync signal (25/3 - 100/3 Hz)
57	EXSN	I/O	Complete copy sync signal (25/3 - 100/3 Hz)
58	F128	I/O	128fsCK (normal)/256fsCK (×2) (DUTY50)
59	F256	O	256fsCK (normal)/512fsCK (×2) (DUTY50)
60	F512	O	512fsCK (normal)/512fsCK (×2) (DUTY50)
61	ADLF	I	Signal for discriminating whether ADDT serial data is MSB first or LSB first ("H": LSB first)
62	DALF	I	Signal for discriminating whether DADT serial data is MSB first or LSB first ("H": LSB first)
63	XT20	O	22.5792 MHz crystal oscillator output
64	XT21	I	22.5792 MHz crystal oscillator input
65	VSS	—	GND
66	XT30	O	49.152 MHz crystal oscillator output (24.576 MHz in B mode)
67	XT31	I	49.152 MHz crystal oscillator input (24.576 MHz in B mode)
68	FSEN	I	F128, BCK, LRCK input/output switch ("H": output)
69	LR03	O	LR02 inversion
70	LR02	O	LRCK 16BCK delay signal
71	LR01	O	LRCK 15BCK delay signal
72	LRCK	I/O	fs (normal)/2fs (×2) ("L": L-CH, "H": R-CH)
73	WCK	I/O	2fs (normal)/4fs (×2) (input mode only for testing)
74	XBCK	O	BCK inversion
75	BCK	I/O	64fs (normal)/128fs (×2)
76	ADDT	I	Serial AD data (complement of 2)
77	DADT	O	Serial DA data (complement of 2)
78	DADO	I	Digital output (DA) data input (normally connected to DADT)
79	ADDI	O	Digital input (AD) data output (normally connected to ADDN)
80	ADDN	I	Digital input (DA) data input
81	ERRI	I	Digital output V-FLAG data input (normally connected to ERRF)
82	ERRF	O	Signal output for discriminating whether or not DADT has interpolated data ("H": interpolated data)
83	MNTG	O	Error correction status monitor trigger
84-89	D7-D2	I/O	RAM data bus D7-D2
90	VSS	—	GND
91, 92	D1, D0	I/O	RAM data bus D1, D0
93-100	A00-A07	I/O	RAM address A00-A07

IC107 Mechanism/Servo Micro-computer (CXP80524-043Q)

The mechanical deck servo systems are controlled by the captioned micro-computer according to instructions from the main micro-computer (IC108).

Pin No.	Pin Name	I/O	Connected to	Description
1	PAUSE	O	Main Micon	"H" : PAUSE mode of mechanism
2	BUSY	O		Busy (Active "L") to the Main Micon
3	CAP-ON	O		"H" : Rotating is capstan motor
4	REEL_CCW	O	Mechanism	Reel motor CCW ("L": RVS direction) } *1
5	REEL_CW	O	Mechanism	
6	C_DIR_RVS	O	Mechanism	Capstan Direction ("L": FWD, "H": RVS)
7	PLN_ON	O	Mechanism	Plunger On
8	PLN_KICK	O	Mechanism	Plunger Kick
9	D_ON	O	Mechanism	Drum On ("H": The drum is revolving)
10	D_DIR_RVS	O	Mechanism	Not in use
11	TRANS-ACT	O		When the mechanism is in transition : "H"
12	FWD	O		Upon X1 FWD : "H"
13	REC-FWD	O		Upon REC : "H"
14	FWD-RUS	O		In FWD queue-reviewing : "H"
15	CAP-X16	O		In 16X fast mode : "H"
16	FF-REW	O	Mechanism	Upon FF. REW : "H"
17	LE	O		Loading Motor Eject } *2
18	LL	O		Loading Motor Load } *2
19	CAS_M_OUT	O		Cassette control motor Out } *3
20	CAS_M_IN	O		Cassette control motor In } *3
21	SPD-05	O	Main Micon	When the mechanism is rotating in long-time mode : "H" } Mechanism monitor
22	SPD-15	O		When the mechanism is rotating in 15X fast mode : "H" } output
23	POWER ON	I		Upon Power Supply ON : "L"
24		—		Not in use
25	RE_FWD	I		Encoder SW2 } *4
26	RE_STOP	I	Mechanism	Encoder SW1 } *4
27-30	END_LED_ON	O	Mechanism	End sensor ON Illuminated upon "L" (rectangular wave of about 1kHz). It is not output unless a cassette is mounted ("H").
31	MP	I		Microprocessor mode selected (the equipment is fixed at "L").
32	RST	I		System Reset (low active)
33	Vss	—		Power terminal (GND)
34	XTAL	O	CXD2601AQ	System Clock Output
35	EXTAL	I		System Clock Input (9.408 MHz)
36-39		—		Not in use
40	X_SRV_REQ	I	Main Micon	Request for communication from the Main Micon
41	MAIN_DT_I	I	Main Micon	Serial Input from the Main Micon
42	MAIN_DT_O	O	Main Micon	Serial Output to the Main Micon
43	MAIN_CK	I	Main Micon	Serial Clock with the Main Micon
44	AVss	—		GND for A/D
45	AVref	—		Reference Voltage for A/D (+5 V)
46	AVdd	—		Power Supply for A/D (+5 V)
47	T_END	I	Mechanism	Take-up side end sensor input (analog) } Magnetic matter: 0V,
48	S_END	I	Mechanism	
49	CAS_IN	I	Mechanism	Supply side end sensor input (analog) } Leader tape: AC (*5)
50	REC_EN	I	Mechanism	Cassette-in switch (S01). "H": Cassette is mounted.
51	CAS_LCKed	I	Mechanism	Rec-enable switch (S01). "H": REC enabled. Casecon locked Upon completion of loading: "H"

Pin No.	Pin Name	I/O	Connected to	Description
51	CAS_LCKed	I	Mechanism	Casecon locked Upon completion of loading: "H"
52	CAS_OUTed	I	Mechanism	Casecon outed Upon completion of loading OUT: "H"
53		I		Not in use
54	ATF_IN	I	RF Amp	ATF PILOT input
55	FG_T	I	Mechanism	Reel FG (T Side) 6/24Hz (Small reel diameter) -
56	FG_S	I	Mechanism	Reel FG (S Side) 15/24Hz (Large reel diameter) (In SP FWD)
57	C_FG	I	Mechanism	Capstan FG SP: 674 Hz, LP: 337 Hz
58	D_FG	I	Mechanism	Drum FG 400 Hz: LP REC, 800 Hz: Other modes
59	D_PG	I	Mechanism	Drum PG Other than LP REC: 800/24Hz
60	D_REF	I	CXD2601AQ	Drum Reference In LP REC: 400/24Hz
61	MST_CK	I	CXD2601AQ	Master clock (9.408MHz)
62	PB_DT	I	RF Amp	PB Data input to create ATF Sync
63	SWP	O	CXD2601AQ	Switching Pulse "L": Ach, "H": Bch
64	D_PWM	O	Mechanism	PWM Out for Drum
65	C_PWM	O	Mechanism	PWM Out for Capstan
66	PWM_R	O	Mechanism	PWM Out for Reel
67	TEN_PWM	O	Mechanism	PWM Out for Tension Regulator Plunger
68	AGC_PWM	O	RF Amp	PWM Out for AGC
69	SBSY	I	CXD2601AQ	↓ of subsync is detected (XINT2).
70	TEST	I	Pull-up	Test Mode (active "L")
71	POW_DN	I		Not in use
72	Vdd	—		Power terminal (+5 V)
73	Vss	—		Power terminal (GND)
74		—		Not in use
75	ATF_S2	O	CXD2601AQ	ATF Sampling Pulse
76-78		—		Not in use
79	X_TEST_MON_S	O		"L" : Test mode (Monitor output of pin70)
80		O		Not in use

* 1 Reel motor control

	CCW(counterclockwise)	CW(clockwise)
STOP(only in POWER ON)	L	L
FWD	L	H
RVS	H	L
Prohibit	H	H

*4 Encoder

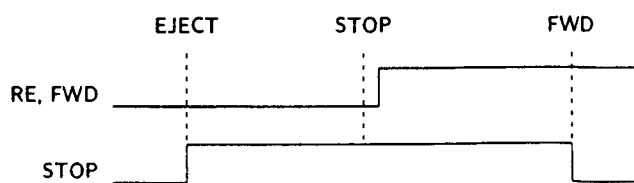
RF-FWD	RE_STOP	Position
L	L	EJECT
L	H	STOP UNLD-STOP
H	L	FWD
H	H	STOP-FWD

*2 Loading motor control

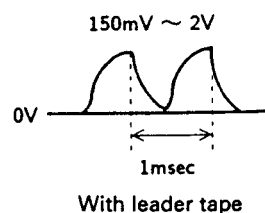
	LE	LL
—	L	L
LOAD	L	H
EJECT	H	L
Brake	H	H

*3 Casecon motor control

	OUT	IN
—	L	L
IN	L	H
OUT	H	L
Brake	H	H



*5 End sensor



IC108 Main Micro-computer (CXP80524-044Q)

This Micro-computer generally controls the operation of the equipment while exchanging data with the display Micro-computer (IC101) and mechanism/servo Micro-computer (IC107) in serial communications, including the DAT signal processor (IC101), clock (IC109), digital filter (IC105) and other IC.

Pin No.	Pin Name	I/O	Connected to	Description
1	POWER ON	O	IC501,502 (REGULATOR BOARD)	Power supply ON/OFF control. "L" : Power on
2	L_MUTE	O		Line Out
3	TEST_MON_M	O		Line Mute (Active "L")
4		O		"L" : Test mode (Monitor output of pin ⑩)
5	WRT	O		Not in use
6	RD	O	Clock IC	Write request (Active "L")
7-10	ADRS_3-0	O	Clock IC	Read request (Active "L")
11-14	DATA_7-4	I/O		Address 3-0 (Address BUS)
15-18	DATA_3-0	I/O	Clock IC	DATA 7-4 (DATA BUS). Not in use with the equipment
19	ATT_EXT	O	CXD1136Q	DATA 3-0 (DATA BUS)
20	DIG/ANA	O	CXD1136Q	Fade attenuator ck externally selected (Active "L")
21	REC/PB	O	CXD1136Q	Fade In/Out switching for ("L")/PB ("H")
22	ATT_CK	O	CXD1136Q	Clock for fade In/Out
23	DTR	O	CXD2601AQ	Audio use ("H")/Data Recorder use ("L"). Becomes "L" in after-recording and searching.
24	OPT/COA	O	Digital I/O	Switching for Optical ("L")/Coaxial ("H")
25	FS32	O	1Bit DAC	"H" upon Fs = 32kHz. "L" for others.
26	RAM_SEL	O		Not in use
27	DISP_REQ	O	Display Micon	Request for communication with the Display Micon ("L" Active)
28	SD_REQ	O	CXD2601AQ	Request for communication with CXD2601 ("L" Active)
29	SRV_REQ	O	Mechanism Micon	Request for communication with the Mechanism Micon ("L" Active)
30	CLOCK_SEL	O	Clock IC	Clock IC chip selected
31	MP	I		Microprocessor mode selected (fixed at "L" with the equipment)
32	RST	I		System Reset ("L" Active)
33	Vss	—		Power terminal (GND)
34	XTAL	O		System Clock Output
35	EXTAL	I	CXD2601AQ	System Clock Input (9.048 MHz)
36	DISP_ACK	I	Display Micon	ACKnowledge (Active "L")
37	DISP_DT_I	I	Display Micon	Serial Input
38	DISP_DT_O	O	Display Micon	Serial Output
39	DISP_CK	I	Display Micon	Serial clock
40	SBSY	I	CXD2601AQ	Subcode sync
41	SR_DT_IN	I	CXD2601AQ & Mechanism Micon	Serial Data In
42	SR_DT_OUT	O		Serial Data Out
43	SR_CK	I/O		Serial clock (In/Out) to Sub Code Interface
44	AVss	—		GND for A/D
45	AVref	—		Reference Voltage for A/D (+5 V)
46	AVdd	—		Power Supply for A/D (+5 V)
47		I		Not in use
48		I		Not in use
49	BUSY	I	Mechanism Micon	Mechanism servo micon Busy (Active "L")
50	AU_BUS_IN	I	Audio Bus	Not in use

Pin No.	Pin Name	I/O	Connected to	Description
51	TM_IN	I	Clock IC	TM_OUT for clock IC
52	MUT_MON	I	CXD2601AQ	Mute monitor (Active "H")
53		—		Not in use
54	TEST_MON_M	I	Mechanism Micon	"L" : Test mode is mechanism Micon (Monitor output of Mechanism Micon pin ⑩)
55	TRQ_TEST	I	Pull-up	Not in use
56	NO_CAS_TEST	I	Pull-up	Not in use
57	TIME_24/12	I	Pull-up	Time indication "H": 12 hours (AM, PM) "L": 24 hours display
58	DATE_ORDER	I	Pull-up	Order of DATA display "H": Year, month and day "L": Month, day and year
59-62	AF_3-0	I	Pull-up	Not in use
63	PIXY_SYSTEM	O		Moniter output of Remote controller mode. "H" : Connected AU BUS, "L" : No connected
64	L_MUTE	O	Pull-up	Line Mute (Active "L"). Not in use with the equipment
65	TR_MUTE	O	Line Out	Transistor Mute (Active "L")
66		—		Not in use
67	MUTE_2601	O	CXD2601AQ	Mute for CXD2601 (Active "H")
68	A_D_PWR_DWN	O	CS5339	A/D Converter Power Down Mode (Active "H"). The AD converter is turned OFF upon digital input/output.
69	ER_MON	I	CXD2601AQ	Error Monitor (Data Valid)
70	TEST	I	Pull-up	Test Mode (Active "L")
71	POW_DN	I	+5 V	Not in use
72	Vdd	—		Power terminal (+5V)
73	Vss	—		Power terminal (GND)
74		—		Not in use
75	D_F_ATT	O	CXD2560M	Communication line (Serial Data) with Digital Filter
76	D_F_SHIFT	O	CXD2560M	Communication line with Digital Filter (Shift Clock; shifted by ↓ and taken in by ↑)
77	D_F_LATCH	O	CXD2560M	Communication line (Latch Pulse) with Digital Filter
78, 79	MODE2, 1	O	CXA1364R	Mode Control of the RF amplifier
80	STANDBY_LED	O	REMOCON BOARD	Stand-by LED (D301) control. "H" : LED on

IC109 Real Time Clock (RF5C62)

The Clock is an IC for clock and calendar and backed up by a lithium battery when the power supply to the set is OFF.

Pin No.	Pin Name	I/O	Description
1	$\overline{\text{CS}}$	I	Chip select input. Active "L"
2	CE	I	Chip enable input. Active "H"
3	TMOUT	O	Interval output
4-7	A0-3	I	4 bit address input
8	RD	I	Read-out control input
9	Vss	—	Power terminal (GND)
10	WR	I	Write-in control input
11-14	D0-3	I/O	4 bit data input/output
15	INTR	O	Interrupt output. A 2048Hz signal is output here with the equipment.
16	OSCIN	I	Clock input (32.768kHz)
17	OSCOUT	O	Clock output
18	VDD	—	Power terminal (+5 V)

IC106 Pulse D/A Converter (CXD2561M)

The Converter is a small, high-performance 1 bit pulse D/A converter that provides 4 asymmetrical PWM wave outputs in each ch of L/R.

Pin No.	Pin Name	I/O	Description
1	DVDD	—	Digital power supply
2	TEST	I	Test terminal. Normally fixed at "L."
3	INIT	I	Again synchronized at the buildup edge of the signal.
4	LRCKI	I	LRCK input
5	DRI	I	Rch data input
6	DLI	I	Lch data input
7	BCKI	I	BCK input
8	DVss	—	Digital GND
9	512Fs	O	512Fs output
10	XVss	—	Clock GND
11	XIN	I	X'tal oscillator input terminal (512Fs)
12	XOUT	O	X'tal oscillator output terminal
13	XVDD	—	Clock power supply
14	VSUB	—	Substrate. Connected to GND.
15	AVDDR	—	Analog power supply
16	R1 (+)	O	Rch PLM output 1 (normal phase)
17	AVssR	—	Analog GND
18	R1 (–)	O	Rch PLM output 1 (reverse phase)
19	R2 (+)	O	Rch PLM output 2 (normal phase)
20	R2 (–)	O	Rch PLM output 2 (reverse phase)
21	AVDD	—	Analog power supply
22	AVss	—	Analog GND
23	L2 (–)	O	Lch PLM output 2 (reverse phase)
24	L2 (+)	O	Lch PLM output 2 (normal phase)
25	L1 (–)	O	Lch PLM output 1 (reverse phase)
26	AVssL	—	Analog GND
27	L1 (+)	O	Lch PLM output 1 (normal phase)
28	AVDDL	—	Analog power supply

IC105 Digital Filter (CXD2560M)

The Filter is a digital audio 8x oversampling digital filter with builtin L/R 2ch filter, noise shaping attenuator, soft muting deemphasis, etc.

Pin No.	Pin Name	I/O	Description
1	Vss	—	Power terminal (GND)
2	SYSM	I	System mute input. Effective upon "H"
3	ATT	I	ATT data input in CTL "L." EMP input upon CTL "H."
4	SHIFT	I	Shift clock input upon CTL "L." FS32 input upon CTL "H."
5	LATCH	I	Latch clock input upon CTL "L." FS48 input upon CTL "H."
6	CTL	I	Pull-down in the IC. Direct input mode upon "H." Serial transfer mode upon "L."
7	INIT	I	Synchronized again at the buildup edge of the signal.
8	BCKI	I	BCK input
9	DATAI	I	Data input
10	LACKI	I	LRCK input
11	TEST	I	Test terminal. Fixed at "L" during normal use.
12	Vss	—	Power terminal (GND)
13	128Fs	O	128Fs clock output
14	INVI	I	Inverter input
15	INVO	O	Inverter output
16	INVO2	O	Inverter output
17	MCLK	I	Master clock input (f=512Fs)
18	VDD	—	Power terminal (+5 V)
19	BCKO	O	BCK output
20	DL	O	Lch data output
21	DR	O	Rch data output
22	LRCKO	O	LRCK output
23	FLGL	O	Lch \emptyset mute flag output
24	FLGR	O	Rch \emptyset mute flag output

IC101 Display Micro-computer (CXP50112-254Q)

The Micro-computer controls key input, FL tube display, remote control signal input, level meter (IC102), EEP-ROM (IC103) and SIRCS/AU BUS select (IC104) according to instructions from the Main Micro-computer (IC108).

Pin No.	Pin Name	I/O	Connected to	Description
1-18	e_-v_SEG	O	FL tube FL101	FL Segment 'e'-'v'
19-28	10_-1_G	O	FL tube FL101	FL Grid #10-#1
29	DSP_REQ	I	MAIN Micon	Communication request ("L" Active)
30	TX	—	Open	Not in use
31	TEX	—	Open	Not in use
32	RST	I	IC111	System Reset ("L" active)
33	NC	—		Not in use
34	VDD	I		Power terminal (+5 V)
35-42	AD_0-7	I	Panel switch	Key input A/D converter input #0 - #7
43	NC	—		Not in use
44	DISP_CK	O	MAIN Micon	Shift clock
45	SO	O	MAIN Micon	Serial data OUT
46	SI	I	MAIN Micon	Serial data IN
47	DSP_ACK	O	MAIN Micon	Acknowledge (Active "L")
48	REC_MODE	I	S703	REC MODE "H": Standard, "L": Long
49	TEST	I	Pull-up	Test mode (Active "L")
50	CLOCK_SET	I	SW290	CLOCK SET switch S704 (Active "L")
51-54	LVL_DT_0-3	I/O	Level Meter IC	Level Meter Data 0-3
55, 56	LVL_ADRS_0, 1	O	Level Meter IC	Level Meter Data 0, 1
57	LVL_RD	O	Level Meter IC	Level Meter Read Mode (Active "L")
58	LVL_WR	O	Level Meter IC	Level Meter Write Mode (Active "L")
59	LVL_SEL	O	Level Meter IC	Level Meter IC Select (Active "L")
60	\bar{S} /A SW	O	IC104	Select of SIRCS/AU BUS "H" : AU BUS "L" : SIRCS
61	AU BK	I	AU BUS	AU BUS signal detecting input
62	RMC	I	IC104	SIRCS/AU BUS input
63	RMC_CAT	I	Pull-down	Remote control category "L": DAT1, "H": DAT2. Fixed at "L" with the equipment.
64	TR_MUTE	I	IC104	Level meter mute (Active "L")
65	BUSY	I	EEPROM	BUSY signal (Active "L")
66	ROM_DT_IN	I	EEPROM	Data input
67	ROM_DT_OUT	O	EEPROM	Data output
68	SHIFT_CK	O	EEPROM	Shift clock " " : Output to EEPROM, " " : Input from EEPROM
69	$\bar{C}E$	O	EEPROM	Chip enable
70	AU BUS	O	AU BUS	AU BUS output
71	Vss	I		Power terminal (GND)
72	XTAL	—	Ceramic oscillator	
73	NC	—	Open	Not in use
74	EXTAL	I	Ceramic oscillator	4.19MHz ceramic oscillator
75	Vref	I	+5 V	Analog board reference voltage
76	Vfdp	I	-25 V	FL display tube driving voltage
77-80	a_-d_SEG	O	FL tube(FL101)	FL Segment 'a'-'d'

SECTION 5

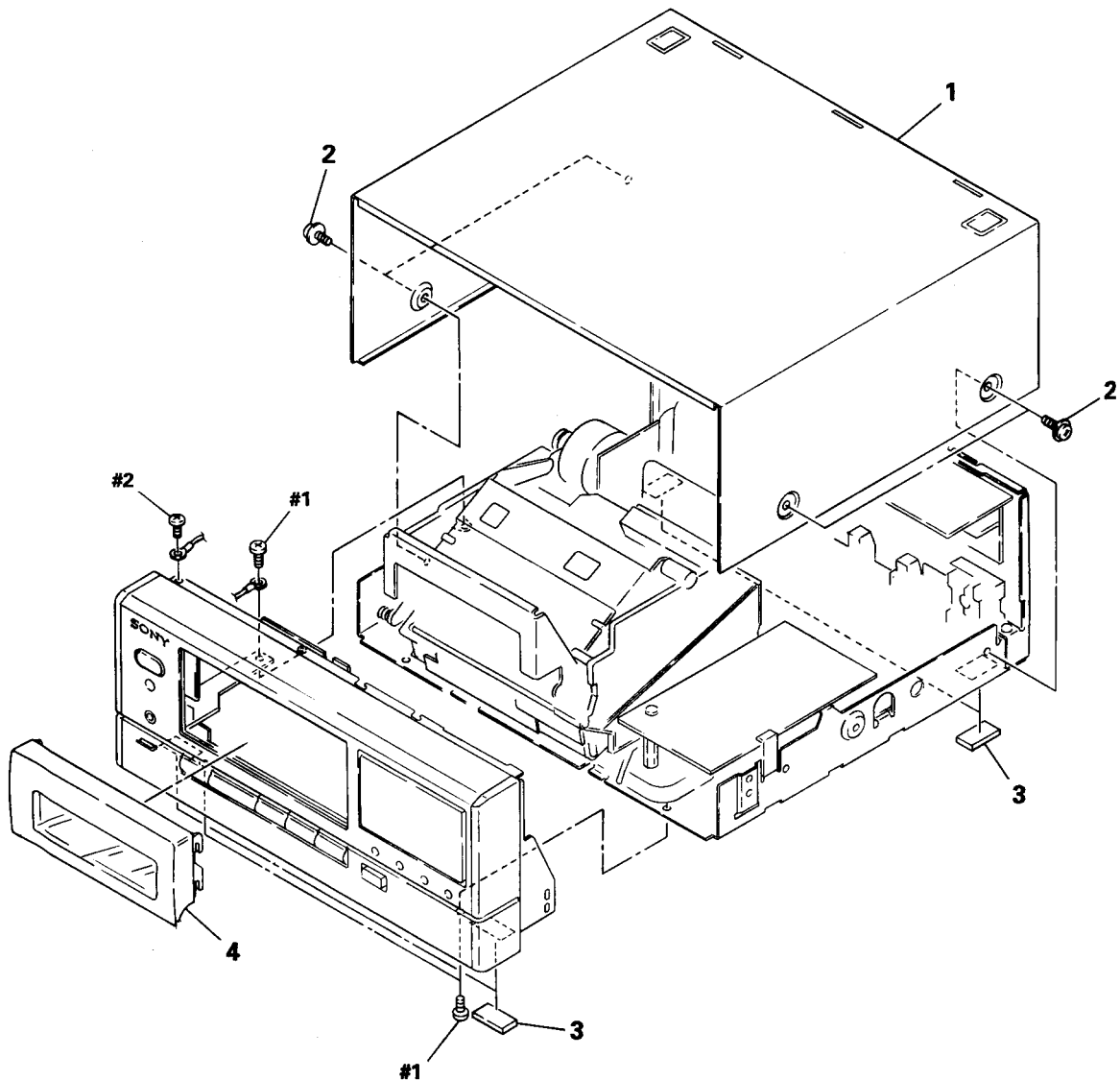
EXPLODED VIEWS

NOTE:

- -XX, -X mean standardized parts, so they may have some differences from the original one.
- Color Indication of Appearance Parts
Example:
KNOB,BALANCE(WHITE)...(RED)
 ↑ ↑
 Parts color Cabinet's color
- Items marked "***" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware(# mark) list is given in the last of this parts list.
- G : Germany model

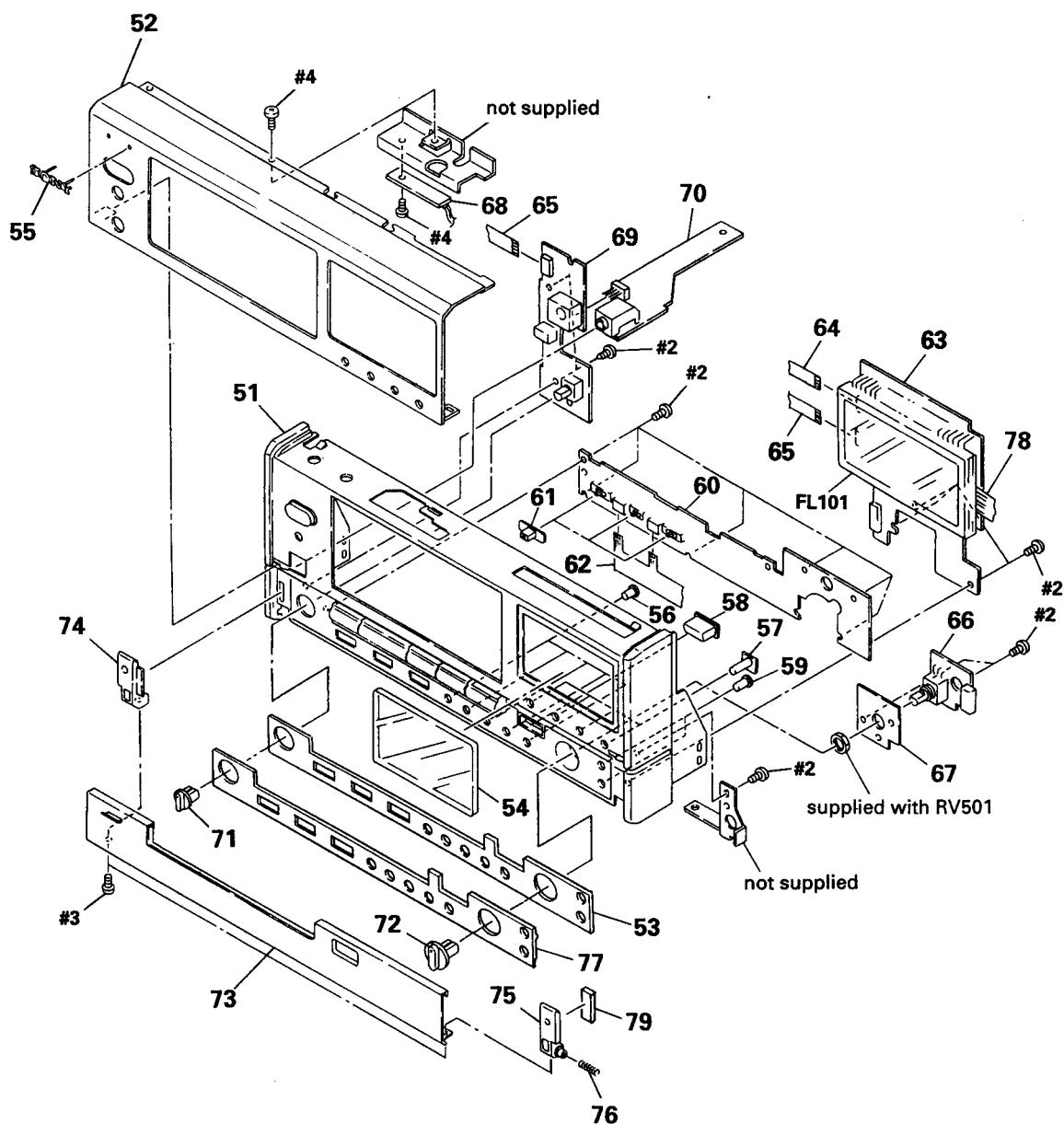
The components identified by mark Δ or dotted line with mark Δ are critical for safety.
Replace only with part number specified.

5-1. CABINET SECTION



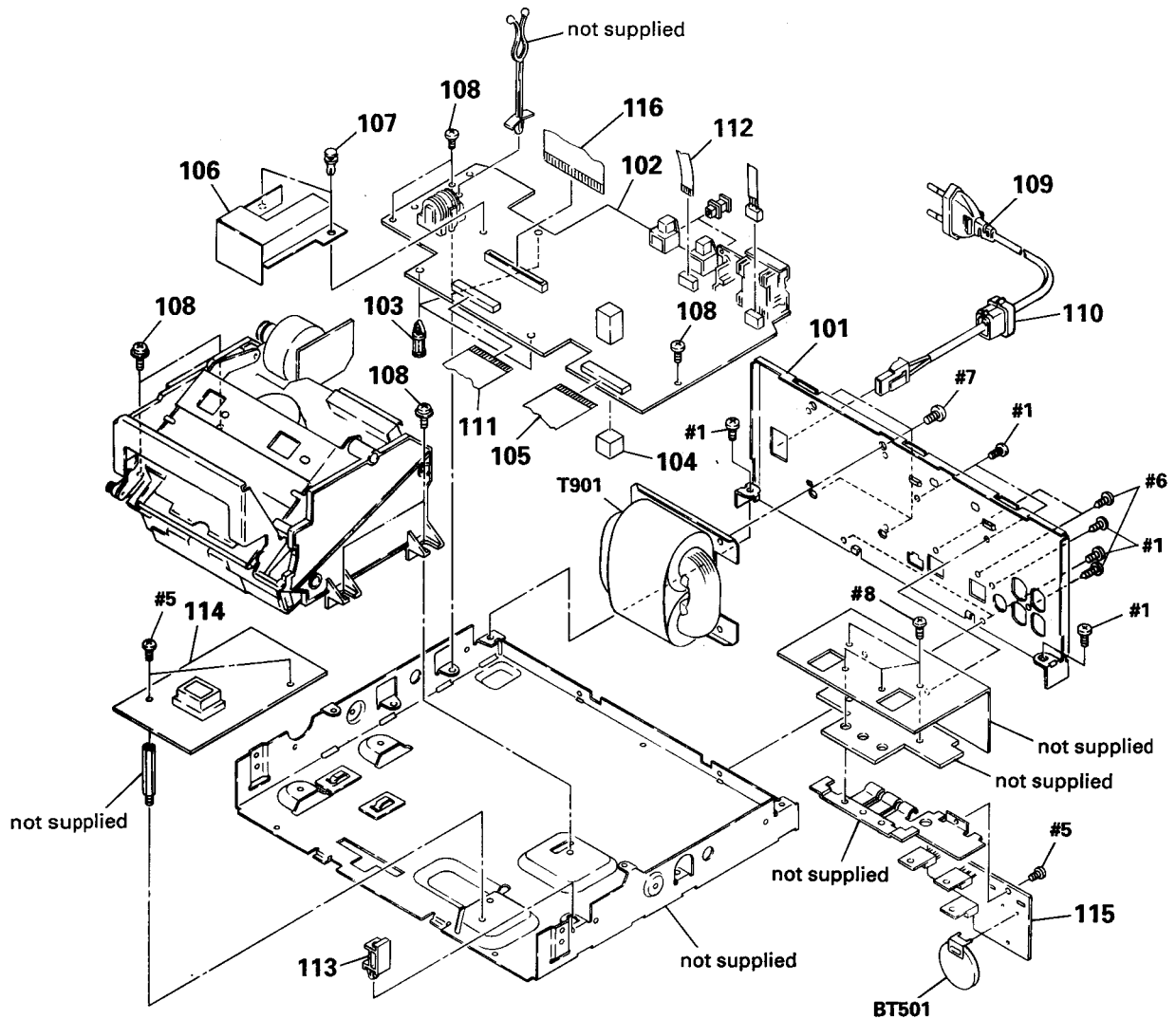
Ref. No.	Part No.	Description	Remarks
1	* 3-373-244-01	CASE	
2	3-363-099-01	SCREW (CASE +3X8 TP2)	
3	4-930-336-01	FOOT (FELT)	
4	A-2003-976-A	WINDOW ASSY, CASSETTE	

5-2. FRONT PANEL SECTION



Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
51	X-3363-748-1	PANEL (BASE) ASSY		66	* 1-641-473-11	REC VOL BOARD	
52	3-373-238-01	PANEL, FRONT		67	3-373-209-01	BRACKET (REC)	
53	3-373-228-01	SHEET (CONTROL)		68	* 1-641-475-11	LED BOARD	
54	3-373-204-01	WINDOW (FL)		69	* 1-641-472-11	REMOTE CONTROL BOARD	
55	4-942-636-01	EMBLEM (NO. 3. 5), SONY		70	* 1-641-474-11	HEADPHONE BOARD	
56	3-373-226-01	BUTTON (ID)		71	3-373-202-01	KNOB (H. P.)	
57	3-373-227-01	BUTTON (FF/REW)		72	3-373-203-01	KNOB (REC)	
58	3-373-207-01	BUTTON (O/C)		73	3-373-239-01	LID (CONTROL PANEL)	
59	3-373-200-01	BUTTON (COUNTER)		74	3-373-206-01	LID (BASE R)	
60	* 1-641-470-11	SW (CONTROL) BOARD		75	3-373-205-01	LID (BASE L)	
61	3-373-201-01	KNOB (SLIDE)		76	3-374-768-01	SPRING (LID), COMPRESSION	
62	1-641-493-11	PC BOARD, FLEXIBLE (A) (9 CORE)		77	3-373-240-01	LID (BASE)	
63	* A-2006-592-A	FL BOARD, COMPLETE		78	1-641-494-11	PC BOARD, FLEXIBLE (B) (14 CORE)	
64	1-690-398-11	WIRE, FLAT TYPE (E) (6 CORE)		79	3-373-208-01	BRACKET (LID)	
65	1-690-400-11	WIRE, FLAT TYPE (G) (5 CORE)		FL101	1-519-694-11	INDICATOR TUBE, FLUORESCENT	

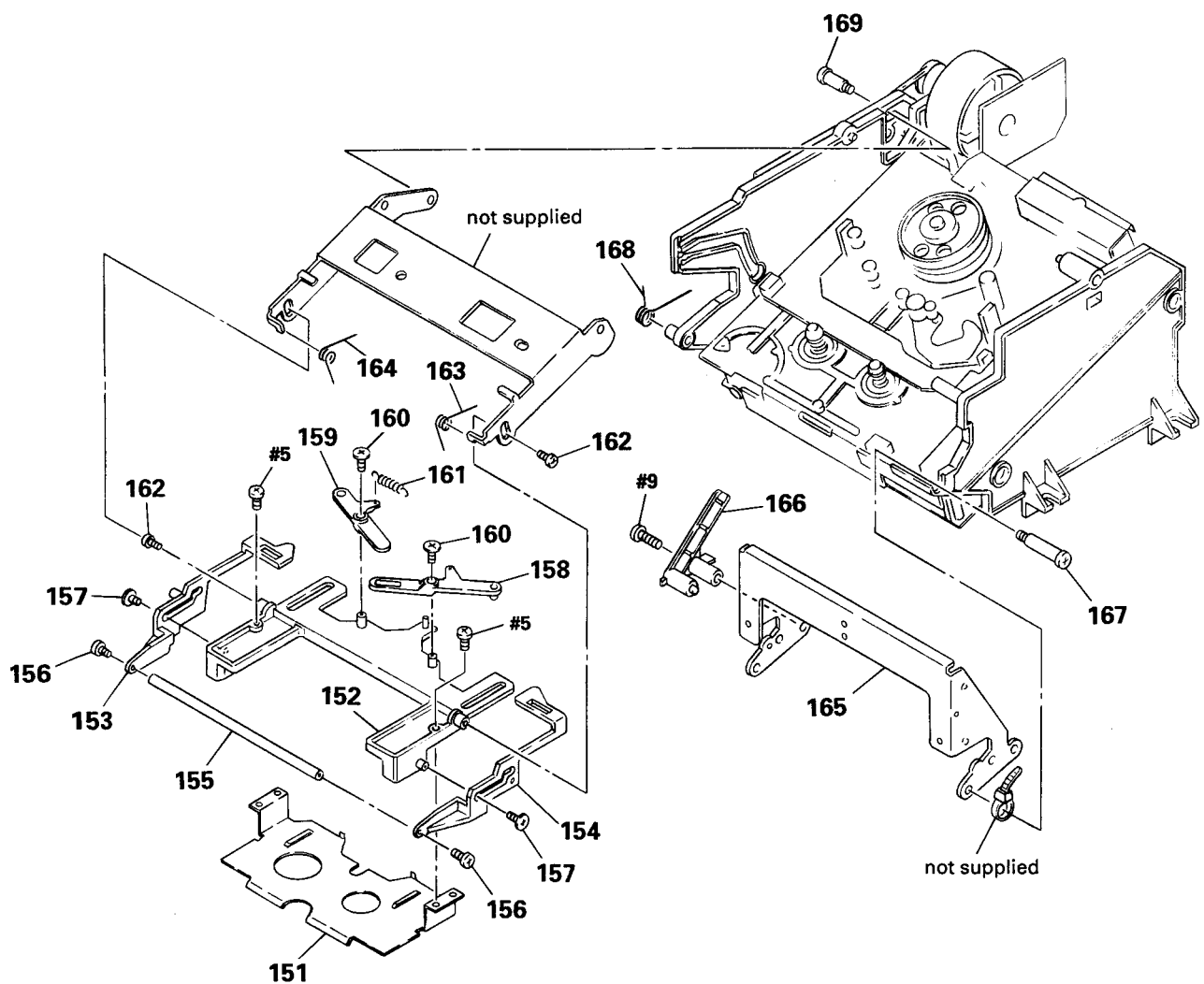
5-3. CHASSIS SECTION



The components identified by mark Δ or dotted line with mark Δ are critical for safety.
Replace only with part number specified.

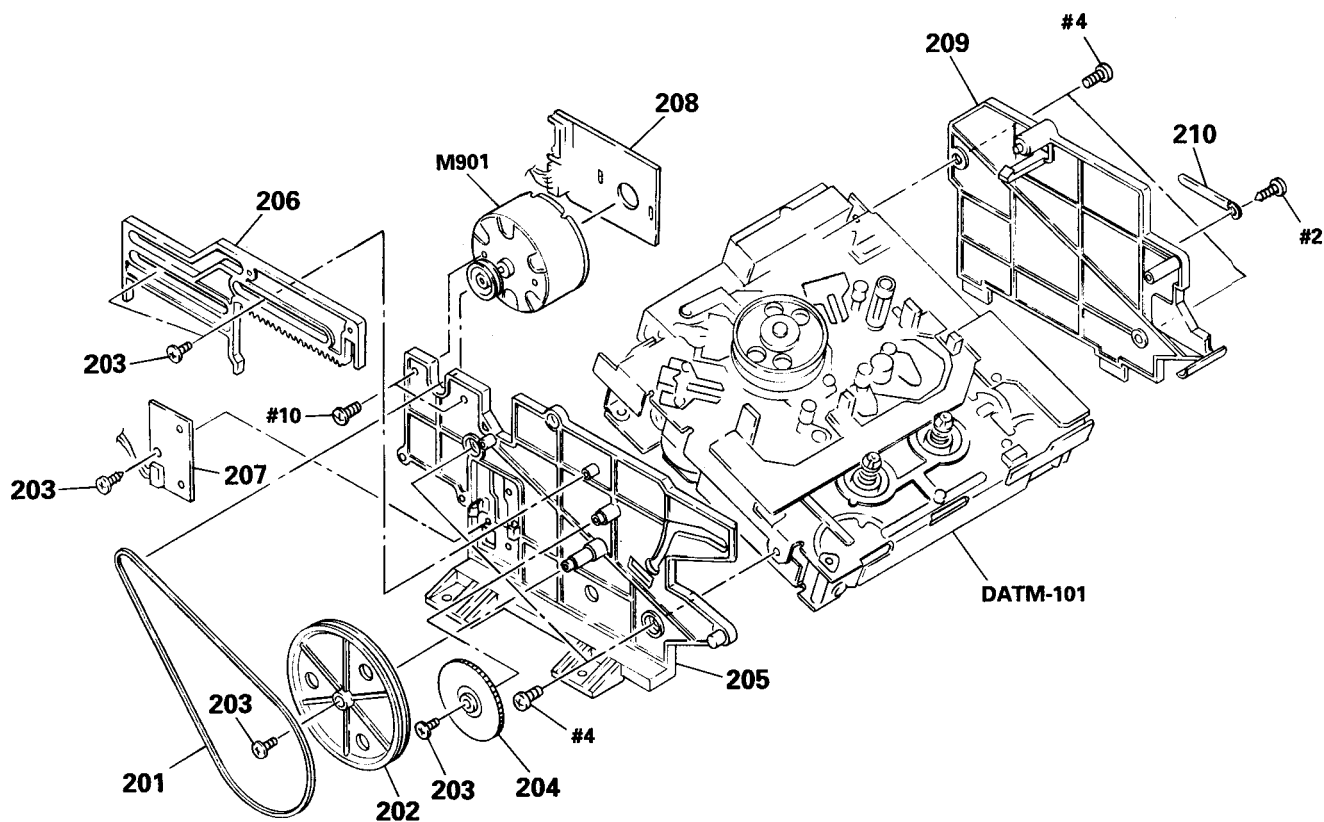
Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
101	* 3-370-904-01	PANEL, BACK (UK)		109	Δ 1-558-946-21	CORD, POWER (UK)	
101	* 3-370-904-11	PANEL, BACK (AEP, G)		109	Δ 1-575-651-21	CORD, POWER (AEP, G)	
102	* A-2006-636-A	P/A (A) BOARD, COMPLETE (AEP)		110	* 3-703-244-00	BUSHING (2104), CORD	
102	* A-2006-674-A	P/S (A) BOARD, COMPLETE (UK)		111	1-690-399-11	WIRE, FLAT TYPE (F) (30 CORE)	
102	* A-2006-679-A	P/A (A) BOARD, COMPLETE (G)		112	1-690-397-11	WIRE, FLAT TYPE (D) (7 CORE)	
103	* 3-669-610-00	SPACER		113	* 4-349-978-00	HOLDER, PC BOARD	
104	* 4-931-121-11	CUSHION (TR)		114	* A-2006-595-A	MAIN (A) BOARD, COMPLETE	
105	1-690-394-11	WIRE, FLAT TYPE (A) (26 CORE)		115	* 1-641-484-11	REG BOARD	
106	* 3-373-197-01	COVER (POWER)		116	1-690-395-11	WIRE, FLAT TYPE (B) (30 CORE)	
107	4-812-134-11	RIVET NYLON, 3.5		BT501	Δ * 1-528-229-11	BATTERY, LITHIUM (CR-2450)	
108	4-886-821-11	SCREW, S TIGHT, +PTTWH 3X6		T901	Δ 1-450-655-11	TRANSFORMER, POWER (AEP, G)	
				T901	Δ 1-450-656-11	TRANSFORMER, POWER (UK)	

5-4 MECHANISM SECTION 1



Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
151	3-373-224-01	HOLDER (LOWER)		161	3-632-859-00	SPRING, BRAKE LEVER RETURN	
152	3-373-237-01	HOLDER (UPPER), CASSETTE		162	3-318-203-61	SCREW (B1. 7X4), TAPPING	
153	3-373-223-01	SLIDER (L)		163	3-373-215-01	SPRING (R), TORSION	
154	3-373-222-01	SLIDER (R)		164	3-373-216-01	SPRING (L), TORSION	
155	* 3-373-217-01	SHAFT (JOINT)		165	3-373-225-01	HOLDER (WINDOW)	
156	3-345-648-01	SCREW (M1. 4X3. 0), TOOTHED LOCK		166	3-373-220-01	ARM (JOINT)	
157	3-318-201-11	SCREW (B) (1. 4X3), TAPPING		167	4-931-463-01	SCREW (STEP)	
158	3-373-218-01	LEVER (R)		168	3-373-212-01	SPRING (CASSETTE)	
159	3-373-219-01	LEVER (L)		169	4-931-471-01	SCREW (STEP)	
160	2-623-756-01	SCREW, (B1. 7X3), TAPPING					

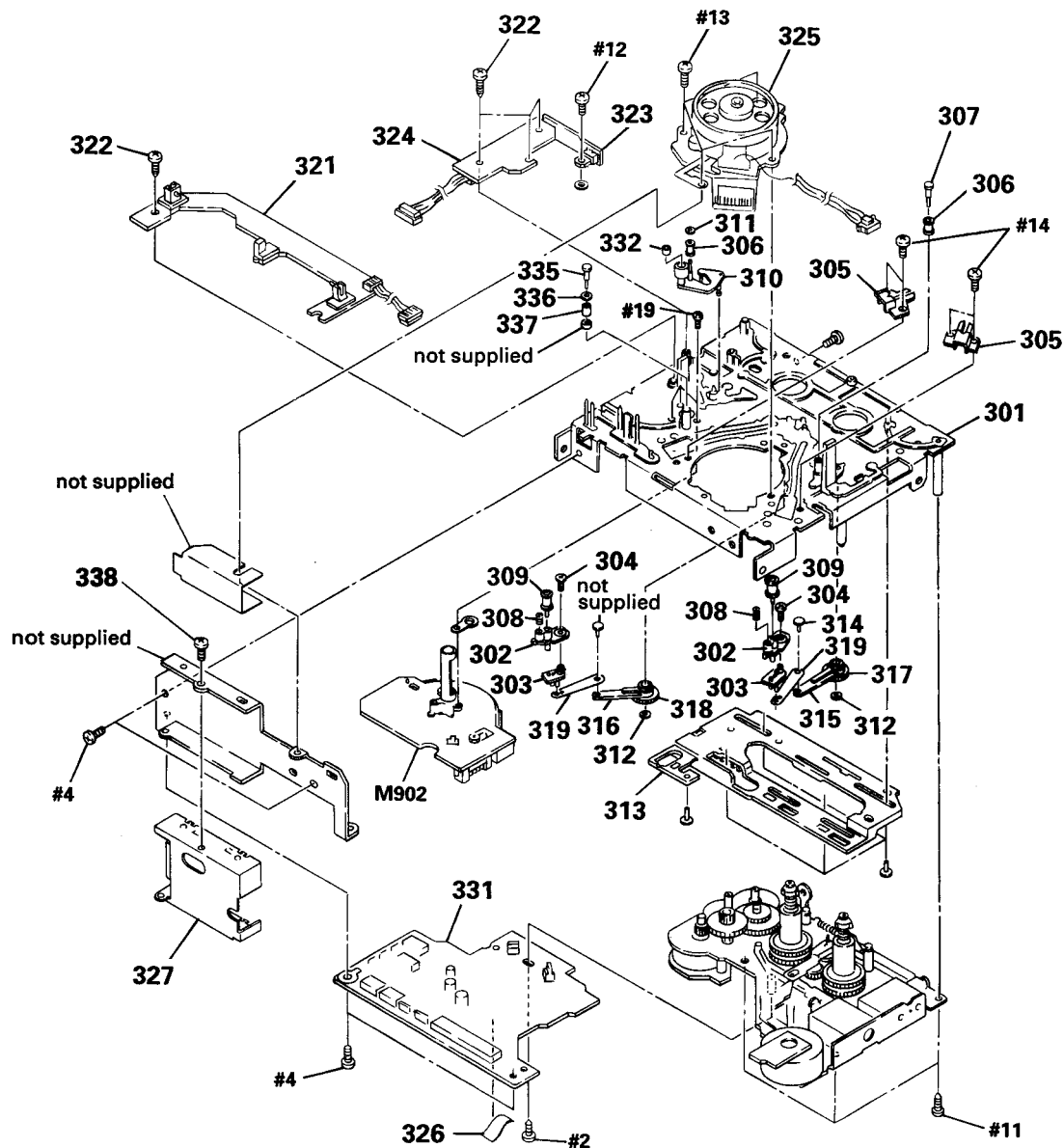
5-5. MECHANISM SECTION 2



Ref. No.	Part No.	Description	Remarks
201	4-931-470-01	BELT (DRIVING)	
202	3-373-214-01	PULLEY	
203	2-623-756-01	SCREW, (B1.7X3), TAPPING	
204	3-373-213-01	GEAR, DRIVING	
205	3-373-234-02	CHASSIS (L)	
206	X-3364-426-1	SLIDER ASSY	

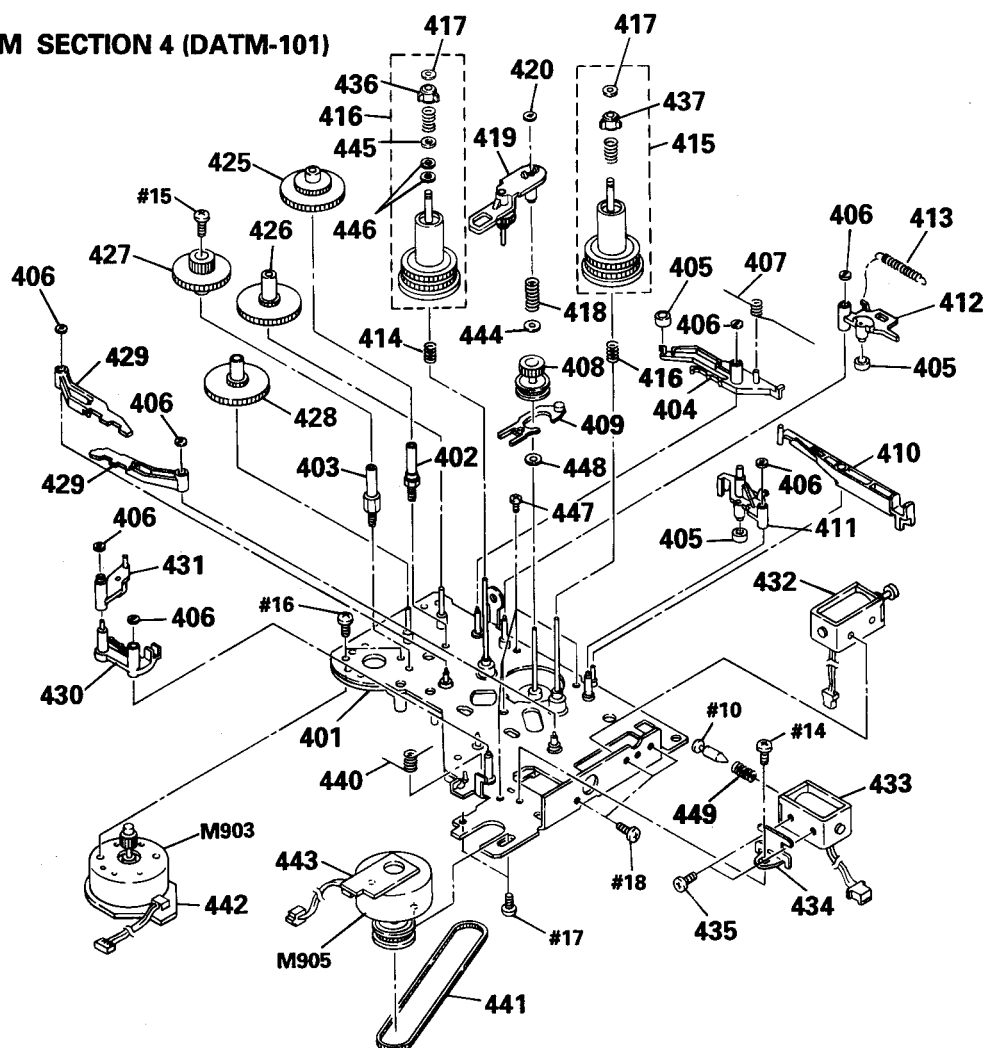
Ref. No.	Part No.	Description	Remarks
207	* 1-641-487-11	SW BOARD	
208	* 1-641-486-11	MOTOR BOARD	
209	* 3-373-235-01	CHASSIS (R)	
210	3-703-150-11	STOPPER, WIRING	
M901	A-2003-910-A	MOTOR ASSY, CASSETTE (CASSETTE COMPARTMENT)	

5-6. MECHANISM SECTION 3 (DATM-101)



Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
301	* 3-368-462-01	CHSSIS (OUTSERT), MECHANIAL		318	3-368-443-01	GEAR (LOAD-S)	
302	* 3-368-390-01	BASE (#1 GUIDE)		319	3-368-415-01	SHAFT (LOAD LEVER JOINT)	
303	3-368-409-01	JOINT (#1 GUIDE)		321	* 1-639-305-11	TOP END SENSOR BOARD	
304	3-368-413-01	SCREW, +P (1) B1. 4X2. 5		322	3-372-761-01	SCREW (M1. 7X4), TAPPING	
305	* 3-368-442-01	CATCHER		323	* 1-639-301-11	RGN SW BOARD	
306	3-368-399-01	GUIDE, ROLLER		324	* 1-639-306-11	CAM SLIDER BOARD	
307	3-368-428-01	SHAFT (ROLLER GUIDE)		325	8-848-567-11	DRUM ASSY DOU-03A	
308	3-368-436-01	SPRING (#1 GUIDE), COMPRESSION		326	9-911-835-XX	SPACER	
309	X-3337-643-1	GUIDE (RIC) ASSY, ROLLER		327	* A-2001-587-A	RF COMPLETE ASSY	
310	X-3363-025-1	PINCH (LEVER) ASSY		331	* A-2056-488-A	DRUM DRIVE BOARD, COMPLETE	
311	3-315-384-31	WASHER, STOPPER		332	3-337-626-01	CAP, PINCH ROLLER	
312	3-368-398-01	BUSHING		335	3-375-209-01	SHAFT (FIXED GUIDE)	
313	* A-2003-708-A	SLIDER ASSY, CAM		336	3-337-677-01	FLANGE	
315	3-368-427-01	LEVER (LOAD-T)		337	3-337-676-01	GUIDE, FIXED	
316	3-368-426-01	LEVER (LOAD-S)		338	3-703-685-21	SCREW (+8V 3X8)	
317	3-368-444-01	GEAR (LOAD-T)		M902	8-835-361-01	MOTOR, DC U-17B (CAPSTAN)	

5-7. MECHANISM SECTION 4 (DATM-101)



Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
401	* A-2003-857-A	CHASSIS (REEL) ASSY		428	3-373-039-01	GEAR (CAM DRIVE B)	
402	* 3-368-420-01	SHAFT (CAM DRIVE GEAR C)		429	X-3363-024-1	LEVER (BT) ASSY	
403	* 3-368-419-01	SHAFT (CAM DRIVE GEAR D)		430	* 3-368-451-01	LEVER (BT SOLENOID)	
404	* 3-368-455-01	LEVER (GEAR LOCK)		431	* 3-368-454-01	LEVER (BT SELECTION)	
405	3-368-418-01	TUBE (BREAK)		432	1-454-535-11	SOLENOID, PLUNGER	
406	3-368-398-01	BUSHING		433	1-454-536-11	SOLENOID, PLUNGER	
407	3-368-430-01	SPRING (GEAR LOCK)		434	* 3-368-416-01	BRACKET (B.T SOLENOID)	
408	X-3363-022-1	GEAR (REEL DRIVE) ASSY		435	3-368-423-01	SCREW (M2. 6), STEP	
409	* 3-368-411-01	SLIDER (REEL LOCK)		436	2-623-736-01	CLAW (C) (LEFT), REEL	
410	* 3-368-453-01	LEVER (BRAKE SOLENOID)		437	2-623-752-01	CLAW (C) (RIGHT), REEL	
411	* 3-368-447-01	LEVER (BRAKE S)		440	3-368-431-01	SPRING (B.T SOLENOID)	
412	* 3-368-446-01	LEVER (BRAKE T)		441	3-368-417-01	BELT (170TN10-1.0T), TIMING	
413	3-368-438-01	SPRING (BREAK), TENSION		442	* 1-639-303-11	CAM MOTOR BOARD	
414	3-368-432-01	SPRING (FF/REW), COMPRESSION		443	* 1-639-304-11	REEL MOTOR BOARD	
415	A-2003-709-C	TABLE (S) ASSY, REEL		444	3-738-212-21	RETAINER, THRUST, REEL TABLE	
416	A-2003-710-B	TABLE (T) ASSY, REEL		445	3-701-443-11	WASHER	
418	3-368-435-01	SPRING (FR LEVER), COMPRESSION		446	3-701-443-21	WASHER, 5 DIA.	
419	X-3364-581-1	LEVER (F/R) ASSY		447	2-623-756-01	SCREW, (B1.7X3), TAPPING	
420	3-315-384-31	WASHER, STOPPER		448	3-701-436-01	WASHER, 1.6	
425	3-368-421-01	GEAR (CAM DRIVE C)		449	3-370-480-01	SPRING (BT), COMPRESSION	
426	3-368-402-01	GEAR (CAM DRIVE A, B)		M903	X-3363-109-1	MOTOR (CAM) ASSY	
427	3-368-403-01	GEAR (CAM DRIVE D)		M905	X-3363-110-1	MOTOR (REEL) ASSY	

SECTION 6

ELECTRICAL PARTS LIST

NOTE:

The components identified by mark Δ or dotted line with mark Δ are critical for safety.
Replace only with part number specified.

When indicating parts by reference number, please include the board name.

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX, -X mean standardized parts, so they may have some difference from the original one.
- RESISTORS
All resistors are in ohms
METAL : Metal-film resistor
METAL OXIDE : Metal Oxide-film resistor
F : nonflammable
- G : Germany model

- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- SEMICONDUCTORS
In each case, u : μ , for example :
uA...: μ A..., uPA...: μ PA...,
uPB...: μ PB..., uPC...: μ PC...,
uPD...: μ PD...
- CAPACITORS
uF : μ F
- COILS
uH : μ H

CAM MOTOR**CAM SLIDER****SW(CONTROL)****DRUM DRIVE**

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
	* 1-639-303-11	CAM MOTOR BOARD *****		R212	1-216-079-00	METAL CHIP 18K 5% 1/10W	
		< CAPACITOR >		R213	1-216-059-00	METAL CHIP 2.7K 5% 1/10W	
C06	1-163-077-00	CERAMIC CHIP 0.1uF 10% 25V		R214	1-216-063-00	METAL CHIP 3.9K 5% 1/10W	
		*****		R215	1-216-071-00	METAL CHIP 8.2K 5% 1/10W	
	* 1-639-306-11	CAM SLIDER BOARD *****		R216	1-216-079-00	METAL CHIP 18K 5% 1/10W	
		< CHIP JUMPER >				< SWITCH >	
JW04	1-216-296-00	METAL CHIP 0 5% 1/8W		SW211	1-572-921-11	SWITCH, KEY BOARD (WRITE)	
JW05	1-216-296-00	METAL CHIP 0 5% 1/8W		SW212	1-572-921-11	SWITCH, KEY BOARD (ERACE)	
		< SWITCH >		SW220	1-570-724-11	SWITCH, SLIDE (INPUT)	
SW1	1-570-953-11	SWITCH, PUSH (1 KEY) (STOP DET)		SW230	1-570-724-11	SWITCH, SLIDE (TIMER)	
SW2	1-570-953-11	SWITCH, PUSH (1 KEY) (FWD DET)		SW232	1-572-921-11	SWITCH, KEY BOARD (RESET)	
		*****		SW233	1-572-921-11	SWITCH, KEY BOARD (MODE)	
	* 1-641-470-11	SW (CONTROL) BOARD *****		SW251	1-572-921-11	SWITCH, KEY BOARD (AUTO)	
		< CONNECTOR >		SW252	1-572-921-11	SWITCH, KEY BOARD (RENUMBER)	
CN201	1-580-438-21	CONNECTOR, FPC 4P		SW261	1-572-921-11	SWITCH, KEY BOARD (◀◀)	
CN202	1-569-806-21	CONNECTOR, FPC 5P		SW262	1-572-921-11	SWITCH, KEY BOARD (▶▶)	
		< RESISTOR >		SW263	1-572-921-11	SWITCH, KEY BOARD (REC)	
R201	1-216-059-00	METAL CHIP 2.7K 5% 1/10W		SW264	1-572-921-11	SWITCH, KEY BOARD (PAUSE)	
R202	1-216-076-00	METAL GLAZE 13K 5% 1/10W		SW265	1-572-921-11	SWITCH, KEY BOARD (REC MUTE)	
R203	1-216-079-00	METAL CHIP 18K 5% 1/10W		SW271	1-572-921-11	SWITCH, KEY BOARD (▲)	
R204	1-216-059-00	METAL CHIP 2.7K 5% 1/10W		SW272	1-572-921-11	SWITCH, KEY BOARD (STOP)	
R205	1-216-063-00	METAL CHIP 3.9K 5% 1/10W		SW273	1-572-921-11	SWITCH, KEY BOARD (PLAY)	
R206	1-216-071-00	METAL CHIP 8.2K 5% 1/10W		SW274	1-572-921-11	SWITCH, KEY BOARD (◀◀)	
R207	1-216-079-00	METAL CHIP 18K 5% 1/10W		SW275	1-572-921-11	SWITCH, KEY BOARD (▶▶)	
R208	1-216-059-00	METAL CHIP 2.7K 5% 1/10W		SW280	1-553-977-00	SWITCH, SLIDE (REC MODE)	
R209	1-216-059-00	METAL CHIP 2.7K 5% 1/10W		SW290	1-572-921-11	SWITCH, KEY BOARD (CLOCK SET)	
R210	1-216-063-00	METAL CHIP 3.9K 5% 1/10W				*****	
R211	1-216-071-00	METAL CHIP 8.2K 5% 1/10W			* A-2056-488-A	DRUM DRIVE BOARD, COMPLETE *****	
					* 3-343-491-01	HOLDER (S SENSOR B)	
					4-870-539-00	PLATE, GROUND	
						< CAPACITOR >	
				C01	1-124-584-00	ELECT 100uF 20% 10V	
				C02	1-126-157-11	ELECT 10uF 20% 16V	
				C03	1-124-257-00	ELECT 2.2uF 20% 50V	
				C04	1-163-013-11	CERAMIC CHIP 0.0022uF 5% 50V	
				C05	1-163-013-11	CERAMIC CHIP 0.0022uF 5% 50V	

DRUM DRIVE	FL
-------------------	-----------

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
C08	1-163-001-11	CERAMIC CHIP	220PF 10% 50V	Q01	8-729-100-66	TRANSISTOR 2SC1623-L6	
C21	1-163-001-11	CERAMIC CHIP	220PF 10% 50V	Q02	8-729-101-07	TRANSISTOR 2SB798-DL	
C31	1-163-001-11	CERAMIC CHIP	220PF 10% 50V			(RESISTOR)	
		(CONNECTOR)		R01	1-216-061-00	METAL CHIP 3.3K 5% 1/10W	
CN01	* 1-564-704-11	PIN, CONNECTOR (SMALL TYPE)	2P	R02	1-216-075-00	METAL CHIP 12K 5% 1/10W	
CN02	* 1-564-704-11	PIN, CONNECTOR (SMALL TYPE)	2P	R03	1-216-029-00	METAL CHIP 150 5% 1/10W	
CN03	* 1-564-338-00	PIN, CONNECTOR	4P	R04	1-216-059-00	METAL CHIP 2.7K 5% 1/10W	
CN04	* 1-564-336-00	PIN, CONNECTOR	2P	R05	1-216-057-00	METAL CHIP 2.2K 5% 1/10W	
CN05	* 1-564-336-61	PIN, CONNECTOR	2P	R06	1-216-085-00	METAL CHIP 33K 5% 1/10W	
CN06	* 1-564-339-00	PIN, CONNECTOR	5P	R07	1-216-025-00	METAL CHIP 100 5% 1/10W	
CN07	1-564-721-11	PIN, CONNECTOR (SMALL TYPE)	5P	R08	1-216-049-00	METAL CHIP 1K 5% 1/10W	
CN08	* 1-568-872-11	SOCKET, CONNECTOR	30P	R09	1-216-073-00	METAL CHIP 10K 5% 1/10W	
CN09	* 1-564-706-11	PIN, CONNECTOR (SMALL TYPE)	4P	R10	1-216-073-00	METAL CHIP 10K 5% 1/10W	
CN10	* 1-564-719-11	PIN, CONNECTOR (SMALL TYPE)	3P	R11	1-216-073-00	METAL CHIP 10K 5% 1/10W	
		(IC)		R12	1-216-089-00	METAL CHIP 47K 5% 1/10W	
IC01	8-759-107-68	IC CX20115A		R13	1-216-073-00	METAL CHIP 10K 5% 1/10W	
IC02	8-759-502-80	IC LM358M		R14	1-216-037-00	METAL CHIP 330 5% 1/10W	
IC03	8-759-502-80	IC LM358M		R21	1-216-073-00	METAL CHIP 10K 5% 1/10W	
		(CHIP JUMPER)		R22	1-216-081-00	METAL CHIP 22K 5% 1/10W	
JW06	1-216-296-00	METAL CHIP 0 5% 1/8W		R23	1-216-077-00	METAL CHIP 15K 5% 1/10W	
JW07	1-216-296-00	METAL CHIP 0 5% 1/8W		R24	1-216-067-00	METAL CHIP 5.6K 5% 1/10W	
JW08	1-216-296-00	METAL CHIP 0 5% 1/8W		R25	1-216-103-00	METAL CHIP 180K 5% 1/10W	
JW09	1-216-296-00	METAL CHIP 0 5% 1/8W		R26	1-216-065-00	METAL CHIP 4.7K 5% 1/10W	
JW10	1-216-296-00	METAL CHIP 0 5% 1/8W		R31	1-216-073-00	METAL CHIP 10K 5% 1/10W	
JW11	1-216-296-00	METAL CHIP 0 5% 1/8W		R32	1-216-081-00	METAL CHIP 22K 5% 1/10W	
JW12	1-216-296-00	METAL CHIP 0 5% 1/8W		R35	1-216-103-00	METAL CHIP 180K 5% 1/10W	
JW13	1-216-296-00	METAL CHIP 0 5% 1/8W		R36	1-216-065-00	METAL CHIP 4.7K 5% 1/10W	
JW14	1-216-296-00	METAL CHIP 0 5% 1/8W		*****			
JW15	1-216-296-00	METAL CHIP 0 5% 1/8W		* A-2006-592-A FL BOARD, COMPLETE			
JW16	1-216-296-00	METAL CHIP 0 5% 1/8W		*****			
JW17	1-216-296-00	METAL CHIP 0 5% 1/8W		* 3-373-233-01 HOLDER (FL)			
JW18	1-216-296-00	METAL CHIP 0 5% 1/8W		(CAPACITOR)			
JW19	1-216-296-00	METAL CHIP 0 5% 1/8W		C101	1-135-125-21	TANTAL. CHIP 33uF 20% 6.3V	
JW20	1-216-296-00	METAL CHIP 0 5% 1/8W		C102	1-163-031-11	CERAMIC CHIP 0.01uF 50V	
JW21	1-216-296-00	METAL CHIP 0 5% 1/8W		C103	1-135-159-21	TANTALUM CHIP 10uF 10% 20V	
JW22	1-216-296-00	METAL CHIP 0 5% 1/8W		C104	1-163-031-11	CERAMIC CHIP 0.01uF 50V	
JW23	1-216-296-00	METAL CHIP 0 5% 1/8W		C105	1-163-031-11	CERAMIC CHIP 0.01uF 50V	
JW24	1-216-296-00	METAL CHIP 0 5% 1/8W		C106	1-163-031-11	CERAMIC CHIP 0.01uF 50V	
JW25	1-216-296-00	METAL CHIP 0 5% 1/8W		C107	1-163-031-11	CERAMIC CHIP 0.01uF 50V	
JW26	1-216-296-00	METAL CHIP 0 5% 1/8W		C108	1-163-031-11	CERAMIC CHIP 0.01uF 50V	
JW27	1-216-296-00	METAL CHIP 0 5% 1/8W		C109	1-135-125-21	TANTAL. CHIP 33uF 20% 6.3V	
JW28	1-216-296-00	METAL CHIP 0 5% 1/8W		C110	1-163-031-11	CERAMIC CHIP 0.01uF 50V	
JW29	1-216-296-00	METAL CHIP 0 5% 1/8W		C112	1-163-031-11	CERAMIC CHIP 0.01uF 50V	
JW30	1-216-296-00	METAL CHIP 0 5% 1/8W		C113	1-163-031-11	CERAMIC CHIP 0.01uF 50V	
		(PHOTO INTERRUPTER)		C114	1-163-031-11	CERAMIC CHIP 0.01uF 50V	
PH01	8-719-939-23	DIODE GP2S09-C		(CONNECTOR)			
PH02	8-719-939-23	DIODE GP2S09-C		CN101	1-565-770-11	CONNECTOR, FPC (1.0MM)	
		(TRANSISTOR)					

When indicating parts by reference number, please include the board name.

FL

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
CN102	1-580-868-11	SOCKET, CONNECTOR (SMT) 14P		R126	1-216-089-00	METAL CHIP 47K 5% 1/10W	
CN103	1-569-806-21	CONNECTOR, FPC 5P		R127	1-216-089-00	METAL CHIP 47K 5% 1/10W	
CN104	1-691-133-11	SOCKET, CONNECTOR 9P		R128	1-216-089-00	METAL CHIP 47K 5% 1/10W	
		< INDICATOR >		R129	1-216-089-00	METAL CHIP 47K 5% 1/10W	
FL101	1-519-694-11	INDICATOR TUBE, FLUORESCENT		R130	1-216-089-00	METAL CHIP 47K 5% 1/10W	
		< IC >		R131	1-216-065-00	METAL CHIP 4.7K 5% 1/10W	
IC101	8-752-832-58	IC CXP50112-258Q		R132	1-216-073-00	METAL CHIP 10K 5% 1/10W	
IC102	8-759-500-05	IC MSM6338MS-K		R135	1-216-089-00	METAL CHIP 47K 5% 1/10W	
IC103	8-752-326-33	IC CXK1011M		R136	1-216-089-00	METAL CHIP 47K 5% 1/10W	
IC104	8-759-927-46	IC SN74HC00ANS		R141	1-216-049-00	METAL CHIP 1K 5% 1/10W	
		< TRANSISTOR >		R142	1-216-049-00	METAL CHIP 1K 5% 1/10W	
Q130	8-729-901-04	TRANSISTOR DTA114EK		R151	1-216-089-00	METAL CHIP 47K 5% 1/10W	
Q131	8-729-901-01	TRANSISTOR DTC144EK		R152	1-216-089-00	METAL CHIP 47K 5% 1/10W	
Q132	8-729-100-66	TRANSISTOR 2SC1623-L6		R153	1-216-089-00	METAL CHIP 47K 5% 1/10W	
Q181	8-729-100-66	TRANSISTOR 2SC1623-L6		R154	1-216-089-00	METAL CHIP 47K 5% 1/10W	
Q182	8-729-100-66	TRANSISTOR 2SC1623-L6		R155	1-216-089-00	METAL CHIP 47K 5% 1/10W	
Q183	8-729-100-66	TRANSISTOR 2SC1623-L6		R156	1-216-089-00	METAL CHIP 47K 5% 1/10W	
Q184	8-729-100-66	TRANSISTOR 2SC1623-L6		R157	1-216-089-00	METAL CHIP 47K 5% 1/10W	
Q185	8-729-100-66	TRANSISTOR 2SC1623-L6		R158	1-216-089-00	METAL CHIP 47K 5% 1/10W	
Q186	8-729-100-66	TRANSISTOR 2SC1623-L6		R159	1-216-089-00	METAL CHIP 47K 5% 1/10W	
Q187	8-729-100-66	TRANSISTOR 2SC1623-L6		R160	1-216-089-00	METAL CHIP 47K 5% 1/10W	
Q188	8-729-100-66	TRANSISTOR 2SC1623-L6		R161	1-216-089-00	METAL CHIP 47K 5% 1/10W	
Q189	8-729-100-66	TRANSISTOR 2SC1623-L6		R162	1-216-089-00	METAL CHIP 47K 5% 1/10W	
Q190	8-729-100-66	TRANSISTOR 2SC1623-L6		R163	1-216-089-00	METAL CHIP 47K 5% 1/10W	
		< RESISTOR >		R164	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R101	1-216-049-00	METAL CHIP 1K 5% 1/10W		R165	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R102	1-216-049-00	METAL CHIP 1K 5% 1/10W		R166	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R103	1-216-049-00	METAL CHIP 1K 5% 1/10W		R167	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R104	1-216-049-00	METAL CHIP 1K 5% 1/10W		R168	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R105	1-216-049-00	METAL CHIP 1K 5% 1/10W		R169	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R106	1-216-049-00	METAL CHIP 1K 5% 1/10W		R170	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R107	1-216-049-00	METAL CHIP 1K 5% 1/10W		R171	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R108	1-216-049-00	METAL CHIP 1K 5% 1/10W		R172	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R109	1-216-049-00	METAL CHIP 1K 5% 1/10W		R181	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R110	1-216-049-00	METAL CHIP 1K 5% 1/10W		R182	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R111	1-216-073-00	METAL CHIP 10K 5% 1/10W		R183	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R112	1-216-073-00	METAL CHIP 10K 5% 1/10W		R184	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R113	1-216-073-00	METAL CHIP 10K 5% 1/10W		R185	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R115	1-216-073-00	METAL CHIP 10K 5% 1/10W		R186	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R116	1-216-073-00	METAL CHIP 10K 5% 1/10W		R187	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R117	1-216-073-00	METAL CHIP 10K 5% 1/10W		R188	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R118	1-216-089-00	METAL CHIP 47K 5% 1/10W		R189	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R119	1-216-089-00	METAL CHIP 47K 5% 1/10W		R190	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R121	1-216-089-00	METAL CHIP 47K 5% 1/10W		R191	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R122	1-216-089-00	METAL CHIP 47K 5% 1/10W		R192	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R123	1-216-089-00	METAL CHIP 47K 5% 1/10W		R193	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R124	1-216-089-00	METAL CHIP 47K 5% 1/10W		R194	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R125	1-216-089-00	METAL CHIP 47K 5% 1/10W		R195	1-216-089-00	METAL CHIP 47K 5% 1/10W	
				R196	1-216-089-00	METAL CHIP 47K 5% 1/10W	
				R197	1-216-089-00	METAL CHIP 47K 5% 1/10W	
				R198	1-216-089-00	METAL CHIP 47K 5% 1/10W	
				R199	1-216-089-00	METAL CHIP 47K 5% 1/10W	

When indicating parts by reference number, please include the board name.

FL

HEADPHONE

LED

MAIN(A)

Ref. No.	Part No.	Description	Remarks
R200	1-216-089-00	METAL CHIP 47K 5% 1/10W	
		< CRYSTAL >	
X101	1-567-775-11	VIBRATOR, CERAMIC (4.19MHz)	

	* 1-641-474-11	HEADPHONE BOARD	

		< CAPACITOR >	
C401	1-126-205-11	ELECT CHIP 47uF 20% 6.3V	
C402	1-124-779-00	ELECT CHIP 10uF 20% 16v	
C403	1-163-133-00	CERAMIC CHIP 470PF 5% 50V	
C451	1-126-205-11	ELECT CHIP 47uF 20% 6.3V	
C452	1-124-779-00	ELECT CHIP 10uF 20% 16v	
C453	1-163-133-00	CERAMIC CHIP 470PF 5% 50V	
		< CONNECTOR >	
CN401	1-573-069-11	SOCKET, CONNECTOR 7P	
CN402	* 1-568-453-11	PIN, CONNECTOR (PC BOARD) 4P	
		< DIODE >	
D401	8-719-210-33	DIODE EC10DS2	
D451	8-719-210-33	DIODE EC10DS2	
		< IC >	
IC401	8-759-981-XX	IC RC4560M	
		< JACK >	
J401	1-562-837-21	JACK (HEADPHONES)	
		< RESISTOR >	
R402	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R403	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R404	1-216-065-00	METAL CHIP 4.7K 5% 1/10W	
R405	1-216-182-00	METAL GLAZE 220 5% 1/8W	
R452	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R453	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R454	1-216-065-00	METAL CHIP 4.7K 5% 1/10W	
R455	1-216-182-00	METAL GLAZE 220 5% 1/8W	

	* 1-641-475-11	LED BOARD	

		< DIODE >	
D601	8-719-023-03	DIODE LN1461C	
D602	8-719-023-03	DIODE LN1461C	
D603	8-719-023-03	DIODE LN1461C	

Ref. No.	Part No.	Description	Remarks
	* A-2006-595-A	MAIN (A) BOARD, COMPLETE	

		< CAPACITOR >	
C101	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
C102	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
C103	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
C104	1-126-205-11	ELECT CHIP 47uF 20% 6.3V	
C105	1-162-916-11	CERAMIC CHIP 12PF 5% 50V	
C106	1-162-916-11	CERAMIC CHIP 12PF 5% 50V	
C107	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
C108	1-164-005-11	CERAMIC CHIP 0.47uF 25V	
C109	1-164-004-11	CERAMIC CHIP 0.1uF 10% 25V	
C110	1-126-205-11	ELECT CHIP 47uF 20% 6.3V	
C111	1-164-156-11	CERAMIC CHIP 0.1uF 25V	
C112	1-162-919-11	CERAMIC CHIP 22PF 5% 50V	
C113	1-164-156-11	CERAMIC CHIP 0.1uF 25V	
C114	1-164-156-11	CERAMIC CHIP 0.1uF 25V	
C115	1-162-916-11	CERAMIC CHIP 12PF 5% 50V	
C116	1-162-916-11	CERAMIC CHIP 12PF 5% 50V	
C117	1-162-915-11	CERAMIC CHIP 10PF 0.5PF 50V	
C118	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
C119	1-162-915-11	CERAMIC CHIP 10PF 0.5PF 50V	
C120	1-126-193-11	ELECT 1uF 20% 50V	
C121	1-162-970-11	CERAMIC CHIP 0.01uF 10% 25V	
C122	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
C123	1-164-156-11	CERAMIC CHIP 0.1uF 25V	
C124	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
C125	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
C126	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
C128	1-162-916-11	CERAMIC CHIP 12PF 5% 50V	
C129	1-162-916-11	CERAMIC CHIP 12PF 5% 50V	
C130	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
C131	1-164-156-11	CERAMIC CHIP 0.1uF 25V	
C132	1-126-205-11	ELECT CHIP 47uF 20% 6.3V	
C133	1-164-156-11	CERAMIC CHIP 0.1uF 25V	
C134	1-164-156-11	CERAMIC CHIP 0.1uF 25V	
C135	1-164-156-11	CERAMIC CHIP 0.1uF 25V	
C136	1-164-156-11	CERAMIC CHIP 0.1uF 25V	
C137	1-164-156-11	CERAMIC CHIP 0.1uF 25V	
C138	1-126-206-11	ELECT CHIP 100uF 20% 6.3V	
		< CONNECTOR >	
CN102	* 1-566-207-11	PIN, CONNECTOR (PC BOARD) 1P	
CN103	1-569-532-11	HOUSING, CONNECTOR 3P	
CN105	1-580-868-11	SOCKET, CONNECTOR (SMT) 1P	
		< IC >	
IC101	8-752-339-43	IC CXD2601AQ	
IC102	8-752-337-80	IC CXK58257AM-12L	
IC103	8-759-927-29	IC SN74HCU04ANS	
IC104	8-759-925-78	IC SN74HC10ANS	

When indicating parts by reference number, please include the board name.

MAIN(A)

MOTOR

P/A(A)

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
IC105	8-759-931-43	IC SN74LS624NS		R134	1-216-829-11	METAL CHIP 4.7K 5% 1/16W	
IC106	8-759-502-80	IC LM358M		R135	1-216-829-11	METAL CHIP 4.7K 5% 1/16W	
IC107	8-752-832-60	IC CXP80524-043Q		R136	1-216-833-11	METAL CHIP 10K 5% 1/16W	
IC108	8-752-832-59	IC CXP80524-044Q		R137	1-216-833-11	METAL CHIP 10K 5% 1/16W	
IC109	8-759-504-23	IC RF5C62		R138	1-216-833-11	METAL CHIP 10K 5% 1/16W	
IC110	8-759-991-19	IC PST529CMT		R139	1-216-845-11	METAL CHIP 100K 5% 1/16W	
IC111	8-759-507-14	IC PST529EMT		R140	1-216-845-11	METAL CHIP 100K 5% 1/16W	
< COIL >				R141	1-216-845-11	METAL CHIP 100K 5% 1/16W	
L101	1-408-777-00	INDUCTOR CHIP 10uH		R142	1-216-845-11	METAL CHIP 100K 5% 1/16W	
L102	1-408-777-00	INDUCTOR CHIP 10uH		R143	1-216-845-11	METAL CHIP 100K 5% 1/16W	
L103	1-408-766-31	INDUCTOR CHIP 1.2uH		R144	1-216-845-11	METAL CHIP 100K 5% 1/16W	
L104	1-408-777-00	INDUCTOR CHIP 10uH		R145	1-216-845-11	METAL CHIP 100K 5% 1/16W	
< TRANSISTOR >				R146	1-216-845-11	METAL CHIP 100K 5% 1/16W	
Q101	8-729-216-22	TRANSISTOR 2SA1162-G		R147	1-216-845-11	METAL CHIP 100K 5% 1/16W	
Q102	8-729-100-67	TRANSISTOR 2SC1623-L7		R148	1-216-864-11	METAL CHIP 0 5% 1/16W	
< RESISTOR >				R149	1-216-864-11	METAL CHIP 0 5% 1/16W	
R101	1-216-829-11	METAL CHIP 4.7K 5% 1/16W		R150	1-216-845-11	METAL CHIP 100K 5% 1/16W	
R102	1-216-829-11	METAL CHIP 4.7K 5% 1/16W		R151	1-216-829-11	METAL CHIP 4.7K 5% 1/16W	
R103	1-216-829-11	METAL CHIP 4.7K 5% 1/16W		R152	1-216-864-11	METAL CHIP 0 5% 1/16W	
R104	1-216-817-11	METAL CHIP 470 5% 1/16W		R153	1-216-864-11	METAL CHIP 0 5% 1/16W	
R105	1-216-833-11	METAL CHIP 10K 5% 1/16W		R154	1-216-821-11	METAL CHIP 1K 5% 1/16W	
R106	1-216-833-11	METAL CHIP 10K 5% 1/16W		R155	1-216-821-11	METAL CHIP 1K 5% 1/16W	
R107	1-216-829-11	METAL CHIP 4.7K 5% 1/16W		R156	1-216-833-11	METAL CHIP 10K 5% 1/16W	
R108	1-216-864-11	METAL CHIP 0 5% 1/16W		R157	1-216-833-11	METAL CHIP 10K 5% 1/16W	
R109	1-216-833-11	METAL CHIP 10K 5% 1/16W		R158	1-216-849-11	METAL CHIP 220K 5% 1/16W	
R110	1-216-841-11	METAL CHIP 47K 5% 1/16W		< CRYSTAL >			
R111	1-216-837-11	METAL CHIP 22K 5% 1/16W		X101	1-567-816-11	VIBRATOR, CRYSTAL (18.816MHz)	
R112	1-216-821-11	METAL CHIP 1K 5% 1/16W		X102	1-567-815-11	VIBRATOR, CRYSTAL (22.5792MHz)	
R113	1-216-821-11	METAL CHIP 1K 5% 1/16W		X103	1-578-667-11	VIBRATOR, CRYSTAL (49.152MHz)	
R114	1-216-833-11	METAL CHIP 10K 5% 1/16W		X104	1-567-098-00	OSCILLATOR, CRYSTAL (32.768kHz)	
R115	1-216-809-11	METAL CHIP 100 5% 1/16W		*****			
R116	1-218-285-11	METAL GLAZE 75 5% 1/16W		* 1-641-486-11 MOTOR BOARD			
R117	1-216-813-11	METAL CHIP 220 5% 1/16W		*****			
R118	1-216-813-11	METAL CHIP 220 5% 1/16W		< CAPACITOR >			
R119	1-216-837-11	METAL CHIP 22K 5% 1/16W		C1	1-162-851-11	CERAMIC 0.1MF 16V	
R120	1-216-829-11	METAL CHIP 4.7K 5% 1/16W		< CONNECTOR >			
R121	1-216-831-11	METAL CHIP 6.8K 5% 1/16W		CN1	* 1-564-498-11	PIN, CONNECTOR 5P	
R122	1-216-829-11	METAL CHIP 4.7K 5% 1/16W		CN2	* 1-564-337-00	PIN, CONNECTOR 3P	
R123	1-216-845-11	METAL CHIP 100K 5% 1/16W		< RESISTOR >			
R124	1-216-845-11	METAL CHIP 100K 5% 1/16W		R1	△ 1-249-480-11	CARBON 3.3 5% 1/2W F	
R125	1-216-845-11	METAL CHIP 100K 5% 1/16W		*****			
R126	1-216-845-11	METAL CHIP 100K 5% 1/16W		* A-2006-636-A P/A (A) BOARD, COMPLETE (AEP)			
R127	1-216-817-11	METAL CHIP 470 5% 1/16W		* A-2006-674-A P/A (A) BOARD, COMPLETE (UK)			
R128	1-216-845-11	METAL CHIP 100K 5% 1/16W		* A-2006-679-A P/A (A) BOARD, COMPLETE (G)			
R129	1-216-817-11	METAL CHIP 470 5% 1/16W		*****			
R130	1-216-817-11	METAL CHIP 470 5% 1/16W		4-870-539-00 PLATE, GROUND			
R131	1-216-817-11	METAL CHIP 470 5% 1/16W					
R132	1-216-845-11	METAL CHIP 100K 5% 1/16W					
R133	1-216-845-11	METAL CHIP 100K 5% 1/16W					

The components identified by mark △ or dotted line with mark △ are critical for safety.
Replace only with part number specified.

When indicating parts by reference number, please include the board name.

P/A(A)

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
(CAPACITOR)							
C101	1-163-105-00	CERAMIC CHIP	33PF 5% 50V	C412	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C102	1-136-177-00	FILM	1uF 5% 50V	C415	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C103	1-128-453-21	ELECT CHIP	47uF 20% 6.3V	C417	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C104	1-136-153-00	FILM	0.01uF 5% 50V	C420	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C110	1-136-355-11	FILM	330PF 5% 100V	C421	1-126-205-11	ELECT CHIP	47uF 20% 6.3V
C111	1-136-355-11	FILM	330PF 5% 100V	C423	1-126-205-11	ELECT CHIP	47uF 20% 6.3V
C112	1-137-505-11	FILM	220PF 5% 100V	C424	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C113	1-137-505-11	FILM	220PF 5% 100V	C426	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C114	1-137-503-11	FILM	100PF 5% 100V	C427	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C115	1-137-503-11	FILM	100PF 5% 100V	C428	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C116	1-130-477-00	MYLAR	0.0033uF 5% 50V	C429	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C117	1-130-480-00	MYLAR	0.0056uF 5% 50V	C430	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C118	1-137-505-11	FILM	220PF 5% 100V	C431	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C119	1-136-177-00	FILM	1uF 5% 50V	C432	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C120	1-136-177-00	FILM	1uF 5% 50V	C433	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C201	1-163-105-00	CERAMIC CHIP	33PF 5% 50V	C434	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C202	1-136-177-00	FILM	1uF 5% 50V	C435	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C203	1-128-453-21	ELECT CHIP	47uF 20% 6.3V	C436	1-126-206-11	ELECT CHIP	100uF 20% 6.3V
C204	1-136-153-00	FILM	0.01uF 5% 50V	C437	1-124-994-11	ELECT	100uF 20% 10V
C210	1-136-355-11	FILM	330PF 5% 100V	C438	1-124-994-11	ELECT	100uF 20% 10V
C211	1-136-355-11	FILM	330PF 5% 100V	C439	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C212	1-137-505-11	FILM	220PF 5% 100V	C440	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C213	1-137-505-11	FILM	220PF 5% 100V	C441	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C214	1-137-503-11	FILM	100PF 5% 100V	C442	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C215	1-137-503-11	FILM	100PF 5% 100V	C443	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C216	1-130-477-00	MYLAR	0.0033uF 5% 50V	C450	△ 1-164-232-11	CERAMIC	0.01uF 20% 400V
C217	1-130-480-00	MYLAR	0.0056uF 5% 50V	C451	△ 1-161-742-00	CERAMIC	0.0022uF 20% 400V
C218	1-137-505-11	FILM	220PF 5% 100V	C452	△ 1-161-742-00	CERAMIC	0.0022uF 20% 400V
C219	1-136-177-00	FILM	1uF 5% 50V	C453	△ 1-161-742-00	CERAMIC	0.0022uF 20% 400V
C220	1-136-177-00	FILM	1uF 5% 50V	C454	△ 1-161-742-00	CERAMIC	0.0022uF 20% 400V
C301	1-164-346-11	CERAMIC CHIP	1uF 16V	C459	1-126-946-11	ELECT	6800uF 20% 25V
C302	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V	C460	1-124-122-11	ELECT	100uF 20% 50V
C303	1-163-105-00	CERAMIC CHIP	33PF 5% 50V	C461	1-126-206-11	ELECT CHIP	100uF 20% 6.3V
C304	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V	C462	1-126-206-11	ELECT CHIP	100uF 20% 6.3V
C305	1-164-232-11	CERAMIC CHIP	0.01uF 50V	C463	1-124-994-11	ELECT	100uF 20% 10V
C306	1-163-038-00	CERAMIC CHIP	0.1uF 25V	C464	1-126-966-91	ELECT	33uF 20% 50V
C307	1-163-038-00	CERAMIC CHIP	0.1uF 25V	C465	1-126-017-11	ELECT	6800uF 20% 16V
C308	1-126-205-11	ELECT CHIP	47uF 20% 6.3V	C466	1-126-017-11	ELECT	6800uF 20% 16V
C310	1-126-205-11	ELECT CHIP	47uF 20% 6.3V	C467	1-124-994-11	ELECT	100uF 20% 10V
C311	1-163-038-00	CERAMIC CHIP	0.1uF 25V	C468	1-124-994-11	ELECT	100uF 20% 10V
C312	1-136-165-00	FILM	0.1uF 5% 50V	C470	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C313	1-163-986-00	CERAMIC CHIP	0.027uF 10% 25V	C471	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C314	1-163-009-11	CERAMIC CHIP	0.001uF 10% 50V	C472	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C315	1-163-614-91	CERAMIC CHIP	220PF 5% 50V	C473	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C401	1-163-038-00	CERAMIC CHIP	0.1uF 25V	C474	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C402	1-163-038-00	CERAMIC CHIP	0.1uF 25V	C475	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C405	1-163-038-00	CERAMIC CHIP	0.1uF 25V	C475	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V
C406	1-135-181-21	TANTALUM CHIP	4.7uF 20% 6.3V	C601	1-164-232-11	CERAMIC CHIP	0.01uF 50V
C407	1-163-038-00	CERAMIC CHIP	0.1uF 25V	C602	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C408	1-163-038-00	CERAMIC CHIP	0.1uF 25V	C603	1-164-232-11	CERAMIC CHIP	0.01uF 50V
C410	1-163-038-00	CERAMIC CHIP	0.1uF 25V	C604	1-163-011-11	CERAMIC CHIP	0.0015uF 10% 50V
				C605	1-163-986-00	CERAMIC CHIP	0.027uF 10% 25V

The components identified by mark △ or dotted line with mark △ are critical for safety.
Replace only with part number specified.

When indicating parts by reference number, please include the board name.

P/A(A)

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
C606	1-164-232-11	CERAMIC CHIP 0.01uF	50V	IC104	8-759-045-17	IC NJM79L05UA	
C607	1-164-232-11	CERAMIC CHIP 0.01uF	50V	IC105	8-752-342-65	IC CXD2560M	
C608	1-163-986-00	CERAMIC CHIP 0.027uF	10% 25V	IC106	8-752-344-10	IC CXD2561M-1	
C609	1-163-011-11	CERAMIC CHIP 0.0015uF	10% 50V	IC107	8-759-711-58	IC NJM78L05UA	
C610	1-124-779-00	ELECT CHIP 10uF	20% 16v	IC108	8-759-982-04	IC RC5532M	
C611	1-163-038-00	CERAMIC CHIP 0.1uF	25V	IC109	8-759-982-04	IC RC5532M	
C612	1-164-004-11	CERAMIC CHIP 0.1uF	10% 25V	IC110	8-759-982-04	IC RC5532M	
C613	1-124-779-00	ELECT CHIP 10uF	20% 16v	IC111	8-759-982-04	IC RC5532M	
C614	1-163-038-00	CERAMIC CHIP 0.1uF	25V	IC112	8-759-114-06	IC uPC814G2-1	
C615	1-163-038-00	CERAMIC CHIP 0.1uF	25V	IC114	8-749-921-11	IC GP1F32R	
C705	1-164-159-11	CERAMIC CHIP 0.1uF	50V	IC115	8-749-921-12	IC GP1F32T	
C706	1-164-159-11	CERAMIC CHIP 0.1uF	50V	IC116	8-759-927-29	IC SN74HC04ANS	
C707	1-164-159-11	CERAMIC CHIP 0.1uF	50V	IC117	8-759-926-07	IC SN74HC132NS	
C708	1-164-159-11	CERAMIC CHIP 0.1uF	50V	IC118	8-759-242-70	IC TC7WU04F	
C709	1-162-294-11	CERAMIC CHIP 1000pF	10% 50V	IC119	8-759-502-80	IC LM358M	
< CONNECTOR >				IC120	8-759-250-81	IC TC5081AP	
CN101	* 1-564-708-11	PIN, CONNECTOR (SMALL TYPE)	6P	IC121	8-759-242-70	IC TC7WU04F	
CN102	* 1-565-561-11	PIN, CONNECTOR	3P	IC122	8-759-926-95	IC SN74HC4020NS	
CN103	1-573-069-11	SOCKET, CONNECTOR	7P	IC123	8-759-234-20	IC TC7S08F	
CN104	1-691-199-11	CONNECTOR, FPC	26P	IC125	8-759-507-14	IC PST529EMT	
CN401	* 1-580-230-11	PIN, CONNECTOR (PC BOARD)	3P	IC401	8-759-600-31	IC M5230L	
CN402	1-564-321-00	PIN, CONNECTOR	2P	IC402	8-759-045-17	IC NJM79L05UA	
CN403	* 1-564-512-11	PLUG, CONNECTOR	9P	IC601	8-759-502-82	IC LM324M	
CN405	1-691-123-11	SOCKET, CONNECTOR	6P	IC602	8-759-502-80	IC LM358M	
CN406	* 1-564-336-00	PIN, CONNECTOR	2P	IC603	8-759-823-87	IC LB1638MTP	
CN601	1-569-532-11	HOUSING, CONNECTOR	30P	IC604	8-759-823-94	IC LB1836M	
CN602	* 1-568-933-11	SOCKET, CONNECTOR	30P	< IC LINK >			
CN603	* 1-564-706-11	PIN, CONNECTOR (SMALL TYPE)	4P	ICP401	△ 1-532-844-21	LINK, IC	
< DIODE >				ICP403	△ 1-532-839-11	LINK, IC	
D102	8-719-210-33	DIODE EC10DS2		ICP404	△ 1-532-839-11	LINK, IC	
D103	8-719-210-39	DIODE EC10QS-04		< JACK >			
D104	8-719-210-33	DIODE EC10DS2		J101	1-573-520-11	JACK, PIN 4P (LINE IN/LINE OUT)	
D105	8-719-800-76	DIODE 1SS226		J105	1-568-750-11	JACK, PIN (1P SHIELD TYPE)	
D106	8-719-800-76	DIODE 1SS226		(DIGITAL IN 2 COAXIAL)			
D301	8-719-915-30	DIODE FC53M		< COIL >			
D401	8-719-312-47	DIODE RBA-406B		L301	1-408-777-00	INDUCTOR CHIP 10uH	
D402	8-719-312-47	DIODE RBA-406B		L302	1-408-777-00	INDUCTOR CHIP 10uH	
D403	8-719-210-33	DIODE EC10DS2		L303	1-406-438-11	COIL (OSC)	
D404	8-719-210-33	DIODE EC10DS2		L703	1-236-163-11	ENCAPSULATED COMPONENT	
D405	8-719-210-33	DIODE EC10DS2		< TRANSISTOR >			
D406	8-719-109-93	DIODE RD6.2ES-B2		Q101	8-729-920-28	TRANSISTOR FMG9	
D601	8-719-210-33	DIODE EC10DS2		Q102	8-729-920-28	TRANSISTOR FMG9	
D602	8-719-210-33	DIODE EC10DS2		Q103	8-729-924-73	TRANSISTOR FMA9	
D603	8-719-210-33	DIODE EC10DS2		Q104	8-729-107-46	TRANSISTOR 2SC3624A-L15	
D604	8-719-210-39	DIODE EC10QS-04		Q105	8-729-107-46	TRANSISTOR 2SC3624A-L15	
< IC >				Q106	8-729-805-45	TRANSISTOR 2SC3395	
IC101	8-759-114-06	IC uPC814G2-1		Q401	8-729-820-59	TRANSISTOR 2SB1124-R	
IC102	8-759-045-15	IC CS5339-KS		Q402	8-729-808-40	TRANSISTOR 2SD1624-R	
IC103	8-759-711-58	IC NJM78L05UA		Q601	8-729-921-49	TRANSISTOR 2SD1760F5-PQR	

The components identified by mark △ or dotted line with mark △ are critical for safety.
Replace only with part number specified.

When indicating parts by reference number, please include the board name.

P/A(A)

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
Q602	8-729-921-49	TRANSISTOR	2SD1760F5-PQR	R218	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W
Q603	8-729-921-49	TRANSISTOR	2SD1760F5-PQR	R219	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W
Q604	8-729-920-48	TRANSISTOR	1MH2	R220	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W
Q605	8-729-820-59	TRANSISTOR	2SB1124-R	R221	1-216-659-11	METAL CHIP	2.2K 0.5% 1/10W
Q606	8-729-808-40	TRANSISTOR	2SD1624-R	R222	1-216-659-11	METAL CHIP	2.2K 0.5% 1/10W
< RESISTOR >				R223	1-216-659-11	METAL CHIP	2.2K 0.5% 1/10W
R101	1-216-685-11	METAL CHIP	27K 0.5% 1/10W	R225	1-216-635-11	METAL CHIP	220 0.5% 1/10W
R102	1-216-113-00	METAL CHIP	470K 5% 1/10W	R226	1-216-073-00	METAL CHIP	10K 5% 1/10W
R103	1-216-687-11	METAL CHIP	33K 0.5% 1/10W	R227	1-216-627-11	METAL CHIP	100 0.5% 1/10W
R104	1-216-167-11	METAL GLAZE	330K 1% 1/10W	R228	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W
R105	1-216-623-11	METAL CHIP	68 0.5% 1/10W	R229	1-216-113-00	METAL CHIP	470K 5% 1/10W
R107	1-216-674-11	METAL CHIP	9.1K 0.5% 1/10W	R230	1-216-073-00	METAL CHIP	10K 5% 1/10W
R108	1-216-674-11	METAL CHIP	9.1K 0.5% 1/10W	R231	1-216-089-00	METAL CHIP	47K 5% 1/10W
R109	1-216-674-11	METAL CHIP	9.1K 0.5% 1/10W	R232	1-216-097-00	METAL CHIP	100K 5% 1/10W
R110	1-216-674-11	METAL CHIP	9.1K 0.5% 1/10W	R301	1-216-022-00	METAL CHIP	75 5% 1/10W
R111	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R302	1-216-089-00	METAL CHIP	47K 5% 1/10W
R112	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R303	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R113	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R304	1-216-097-00	METAL CHIP	100K 5% 1/10W
R114	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R305	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R115	1-216-675-11	METAL CHIP	10K 0.5% 1/10W	R306	1-216-049-00	METAL CHIP	1K 5% 1/10W
R116	1-216-675-11	METAL CHIP	10K 0.5% 1/10W	R307	1-216-049-00	METAL CHIP	1K 5% 1/10W
R117	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R308	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R118	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R309	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R119	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R310	1-216-097-00	METAL CHIP	100K 5% 1/10W
R120	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R311	1-216-073-00	METAL CHIP	10K 5% 1/10W
R121	1-216-659-11	METAL CHIP	2.2K 0.5% 1/10W	R312	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R122	1-216-659-11	METAL CHIP	2.2K 0.5% 1/10W	R313	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R123	1-216-659-11	METAL CHIP	2.2K 0.5% 1/10W	R314	1-216-085-00	METAL CHIP	33K 5% 1/10W
R125	1-216-635-11	METAL CHIP	220 0.5% 1/10W	R315	1-216-073-00	METAL CHIP	10K 5% 1/10W
R126	1-216-073-00	METAL CHIP	10K 5% 1/10W	R317	1-216-295-00	METAL CHIP	0 5% 1/10W
R127	1-216-627-11	METAL CHIP	100 0.5% 1/10W	R318	1-216-025-00	METAL CHIP	100 5% 1/10W
R128	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R319	1-216-077-00	METAL CHIP	15K 5% 1/10W
R129	1-216-113-00	METAL CHIP	470K 5% 1/10W	R320	1-216-685-11	METAL CHIP	27K 0.5% 1/10W
R130	1-216-073-00	METAL CHIP	10K 5% 1/10W	R321	1-216-049-00	METAL CHIP	1K 5% 1/10W
R131	1-216-097-00	METAL CHIP	100K 5% 1/10W	R322	1-216-049-00	METAL CHIP	1K 5% 1/10W
R132	1-216-089-00	METAL CHIP	47K 5% 1/10W	R323	1-216-001-00	METAL CHIP	10 5% 1/10W
R201	1-216-685-11	METAL CHIP	27K 0.5% 1/10W	R324	1-216-049-00	METAL CHIP	1K 5% 1/10W
R202	1-216-113-00	METAL CHIP	470K 5% 1/10W	R327	1-216-049-00	METAL CHIP	1K 5% 1/10W
R203	1-216-687-11	METAL CHIP	33K 0.5% 1/10W	R328	1-216-049-00	METAL CHIP	1K 5% 1/10W
R204	1-216-167-11	METAL GLAZE	330K 1% 1/10W	R329	1-216-085-00	METAL CHIP	33K 5% 1/10W
R205	1-216-623-11	METAL CHIP	68 0.5% 1/10W	R401	1-216-089-00	METAL CHIP	47K 5% 1/10W
R207	1-216-674-11	METAL CHIP	9.1K 0.5% 1/10W	R402	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R208	1-216-674-11	METAL CHIP	9.1K 0.5% 1/10W	R403	1-216-067-00	METAL CHIP	5.6K 5% 1/10W
R209	1-216-674-11	METAL CHIP	9.1K 0.5% 1/10W	R404	1-216-049-00	METAL CHIP	1K 5% 1/10W
R210	1-216-674-11	METAL CHIP	9.1K 0.5% 1/10W	R405	1-216-073-00	METAL CHIP	10K 5% 1/10W
R211	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R406	1-216-033-00	METAL CHIP	220 5% 1/10W
R212	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R407	1-216-033-00	METAL CHIP	220 5% 1/10W
R213	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R408	1-216-017-00	METAL CHIP	47 5% 1/10W
R214	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R409	1-216-017-00	METAL CHIP	47 5% 1/10W
R215	1-216-675-11	METAL CHIP	10K 0.5% 1/10W	R410	1-216-043-00	METAL CHIP	560 5% 1/10W
R216	1-216-675-11	METAL CHIP	10K 0.5% 1/10W	R411	1-216-043-00	METAL CHIP	560 5% 1/10W
R217	1-216-667-11	METAL CHIP	4.7K 0.5% 1/10W	R412	1-216-073-00	METAL CHIP	10K 5% 1/10W

When indicating parts by reference number, please include the board name.

P/A(A)

REMOTE CONTROL

REC VOL

REEL MOTOR

REG

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
R413	1-216-060-00	METAL GLAZE	3K 5% 1/10W			(IC)	
R414	1-216-077-00	METAL CHIP	15K 5% 1/10W	IC301	8-749-922-36	IC GP1U50XB	
R415	1-216-077-00	METAL CHIP	15K 5% 1/10W			(TRANSISTOR)	
R416	1-216-025-00	METAL CHIP	100 5% 1/10W	Q301	8-729-900-53	TRANSISTOR DTC114EK	
R419	△ 1-212-849-00	FUSIBLE	4.7 5% 1/4W F			(RESISTOR)	
R430	1-216-021-00	METAL CHIP	68 5% 1/10W	R301	1-216-041-00	METAL CHIP 470 5% 1/10W	
R431	1-216-021-00	METAL CHIP	68 5% 1/10W	R302	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R432	1-216-001-00	METAL CHIP	10 5% 1/10W			(VARIABLE RESISTOR)	
R433	1-216-295-00	METAL CHIP	0 5% 1/10W	RV301	1-241-734-11	RES, VER, CARBON 20K/20K (PHONE LEVEL)	
R439	1-216-109-00	METAL CHIP	330K 5% 1/10W			(SWITCH)	
R601	1-216-097-00	METAL CHIP	100K 5% 1/10W	SW331	1-572-921-11	SWITCH, KEY BOARD (POWER)	
R602	1-216-017-00	METAL CHIP	47 5% 1/10W			*****	
R603	1-216-065-00	METAL CHIP	4.7K 5% 1/10W			* 1-641-473-11 REC VOL BOARD	
R604	1-216-065-00	METAL CHIP	4.7K 5% 1/10W			*****	
R605	1-216-091-00	METAL CHIP	56K 5% 1/10W			(CONNECTOR)	
R606	1-216-091-00	METAL CHIP	56K 5% 1/10W	CN501	* 1-564-708-11	PIN, CONNECTOR (SMALL TYPE) 6P	
R607	1-216-091-00	METAL CHIP	56K 5% 1/10W			(VARIABLE RESISTOR)	
R608	1-216-097-00	METAL CHIP	100K 5% 1/10W	RV501	1-241-736-11	RES, VAR, CARBON 20K/20K (REC VOLUME)	
R609	1-216-065-00	METAL CHIP	4.7K 5% 1/10W			*****	
R610	1-216-065-00	METAL CHIP	4.7K 5% 1/10W			* 1-639-304-11 REEL MOTOR BOARD	
R611	1-216-017-00	METAL CHIP	47 5% 1/10W			*****	
R612	1-216-073-00	METAL CHIP	10K 5% 1/10W			(CAPACITOR)	
R613	1-216-073-00	METAL CHIP	10K 5% 1/10W	C07	1-163-077-00	CERAMIC CHIP 0.1uF 10% 25V	
R614	1-216-073-00	METAL CHIP	10K 5% 1/10W			*****	
R615	1-216-017-00	METAL CHIP	47 5% 1/10W			* 1-641-484-11 REG BOARD	
R616	1-216-049-00	METAL CHIP	1K 5% 1/10W			*****	
R617	1-216-057-00	METAL CHIP	2.2K 5% 1/10W			4-352-844-01 PIN, LEAD, COATING	
R618	1-216-049-00	METAL CHIP	1K 5% 1/10W			(BATTERY)	
R619	1-216-017-00	METAL CHIP	47 5% 1/10W	BT501△	* 1-528-229-11	BATTERY, LITHIUM (CR-2450)	
R620	1-216-037-00	METAL CHIP	330 5% 1/10W			(CAPACITOR)	
R621	△ 1-215-881-11	METAL OXIDE	15 5% 2W F	C501	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
R623	1-218-233-91	METAL GLAZE	47 5% 1/2W	C502	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
		(RELAY)		C503	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
RY101	1-515-716-11	RELAY (TQ 2-5V)		C504	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
		(LINE FILTER)		C505	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
T401	△ 1-421-915-11	COIL, LINE FILTER		C506	1-163-038-00	CERAMIC CHIP 0.1uF 25V	

		* 1-641-472-11 REMOTE CONTROL BOARD					

		(CONNECTOR)					
CN301	1-569-806-21	CONNECTOR, FPC 5P					
CN302	* 1-568-450-11	HOUSING, CONNECTOR (PC BOARD) 4P					
CN303	* 1-560-061-00	PIN, CONNECTOR 3P					
CN304	* 1-560-061-00	PIN, CONNECTOR 3P					
		(DIODE)					
D301	8-719-301-39	LED SEL2210S-D					

The components identified by mark △ or dotted line with mark △ are critical for safety.
Replace only with part number specified.

When indicating parts by reference number, please include the board name.

REG

RF AMP

RGN SW

SW

TOP END SENSOR

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
< DIODE >							
D501	8-719-992-02	DIODE RB705D		IC1	8-752-039-01	IC CXA1364R	
D502	8-719-992-02	DIODE RB705D		< COIL >			
< IC >				L1	1-408-781-00	INDUCTOR CHIP 22uH	
IC501	8-759-802-18	IC L780S05		L2	1-408-789-21	INDUCTOR, CHIP 100uH	
IC502	8-759-045-14	IC LM2941CT-LB03		L3	1-408-781-00	INDUCTOR CHIP 22uH	
IC503	8-759-231-53	IC TA7805S		< RESISTOR >			
< RESISTOR >				R1	1-216-082-00	METAL GLAZE 24K 5% 1/10W	
R501	1-216-073-00	METAL CHIP 10K 5% 1/10W		R2	1-216-082-00	METAL GLAZE 24K 5% 1/10W	
*****				R3	1-216-066-00	METAL CHIP 5.1K 5% 1/10W	
* A-2001-587-A RF AMP BOARD, COMPLETE				R4	1-216-066-00	METAL CHIP 5.1K 5% 1/10W	
*****				R5	1-216-077-00	METAL CHIP 15K 5% 1/10W	
< CAPACITOR >				R6	1-216-077-00	METAL CHIP 15K 5% 1/10W	
C1	1-124-778-00	ELECT CHIP 22uF 20% 6.3V		R7	1-216-077-00	METAL CHIP 15K 5% 1/10W	
C2	1-163-019-00	CERAMIC CHIP 0.0068uF 10% 50V		R8	1-216-079-00	METAL CHIP 18K 5% 1/10W	
C3	1-163-117-00	CERAMIC CHIP 100PF 5% 50V		R9	1-216-075-00	METAL CHIP 12K 5% 1/10W	
C4	1-162-638-11	CERAMIC CHIP 1uF 16V		R10	1-216-079-00	METAL CHIP 18K 5% 1/10W	
C5	1-164-299-11	CERAMIC CHIP 0.22uF 10% 25V		R11	1-216-077-00	METAL CHIP 15K 5% 1/10W	
C6	1-164-004-11	CERAMIC CHIP 0.1uF 10% 25V		R12	1-216-077-00	METAL CHIP 15K 5% 1/10W	
C7	1-163-009-11	CERAMIC CHIP 0.001uF 10% 50V		R13	1-216-077-00	METAL CHIP 15K 5% 1/10W	
C8	1-124-778-00	ELECT CHIP 22uF 20% 6.3V		R14	1-216-081-00	METAL CHIP 22K 5% 1/10W	
C9	1-124-778-00	ELECT CHIP 22uF 20% 6.3V		R15	1-216-085-00	METAL CHIP 33K 5% 1/10W	
C10	1-163-009-11	CERAMIC CHIP 0.001uF 10% 50V		R16	1-216-089-00	METAL CHIP 47K 5% 1/10W	
				R17	1-216-080-00	METAL CHIP 20K 5% 1/10W	
C11	1-164-004-11	CERAMIC CHIP 0.1uF 10% 25V		R18	1-216-073-00	METAL CHIP 10K 5% 1/10W	
C12	1-164-299-11	CERAMIC CHIP 0.22uF 10% 25V		< VARIABLE RESISTOR >			
C13	1-162-638-11	CERAMIC CHIP 1uF 16V		RV1	1-238-181-11	RES, ADJ, CERMET 4.7K	
C14	1-163-117-00	CERAMIC CHIP 100PF 5% 50V		RV2	1-238-181-11	RES, ADJ, CERMET 4.7K	
C15	1-124-778-00	ELECT CHIP 22uF 20% 6.3V		*****			
C16	1-163-038-00	CERAMIC CHIP 0.1uF 25V		* 1-639-301-11 RGN SW BOARD			
C17	1-163-001-11	CERAMIC CHIP 220PF 10% 50V		*****			
C18	1-163-117-00	CERAMIC CHIP 100PF 5% 50V		< SWITCH >			
C19	1-163-001-11	CERAMIC CHIP 220PF 10% 50V		S01	1-571-878-11	SWITCH, PUSH (2 KEY)	
C20	1-164-182-11	CERAMIC CHIP 0.0033uF 10% 50V		(CASSETTE IN/REC PROOF)			
C21	1-163-005-11	CERAMIC CHIP 470PF 10% 50V		*****			
C22	1-126-603-11	ELECT CHIP 4.7uF 20% 35V		* 1-641-487-11 SW BOARD			
C23	1-163-117-00	CERAMIC CHIP 100PF 5% 50V		*****			
C24	1-163-038-00	CERAMIC CHIP 0.1uF 25V		1-571-958-11 SWITCH, PUSH (1 KEY)			
C25	1-124-778-00	ELECT CHIP 22uF 20% 6.3V		(CASSETTE TABLE I N/OUT)			
C26	1-163-038-00	CERAMIC CHIP 0.1uF 25V		*****			
C27	1-162-638-11	CERAMIC CHIP 1uF 16V		* 1-639-305-11 TOP END SENSOR BOARD			
C28	1-164-505-11	CERAMIC CHIP 2.2uF 16V		*****			
< CONNECTOR >				* 3-368-456-01 HOLDER (END SENSOR LIGHT)			
CN51	* 1-566-207-11	PIN, CONNECTOR (PC BOARD)	14P				
CN52	* 1-564-720-11	PIN, CONNECTOR (SMALL TYPE)	4P				
< IC >							

When indicating parts by reference number, please include the board name.

TOP END SENSOR

Ref. No.	Part No.	Description	Remarks
----------	----------	-------------	---------

	* 3-368-457-01	HOLDER (END SENSOR) (RECEIVE)	
--	----------------	-------------------------------	--

		(DIODE)	
--	--	-----------	--

D01	8-719-951-03	DIODE GL-453	
-----	--------------	--------------	--

		(PHOTO INTERRUPTER)	
--	--	-----------------------	--

PH03	8-729-907-25	TRANSISTOR PT4850F	
PH04	8-729-907-25	TRANSISTOR PT4850F	

-------	--	--	--

MISCELLANEOUS

105	1-690-394-11	WIRE, FLAT TYPE (A) (26 CORE)	
109	△ 1-558-946-21	CORD, POWER (UK)	
109	△ 1-575-651-21	CORD, POWER (AEP, G)	
111	1-690-399-11	WIRE, FLAT TYPE (F) (30 CORE)	
112	1-690-397-11	WIRE, FLAT TYPE (D) (7 CORE)	
116	1-690-395-11	WIRE, FLAT TYPE (B) (30 CORE)	
325	8-848-567-11	DRUM ASSY DOU-03A	
432	1-454-535-11	SOLENOID, PLUNGER	
433	1-454-536-11	SOLENOID, PLUNGER	
62	1-641-493-11	PC BOARD, FLEXIBLE (A) (9 CORE)	
64	1-690-398-11	WIRE, FLAT TYPE (E) (6 CORE)	
65	1-690-400-11	WIRE, FLAT TYPE (G) (5 CORE)	
78	1-641-494-11	PC BOARD, FLEXIBLE(B) (14 CORE)	
M901	A-2003-910-A	MOTOR ASSY, CASSETTE	
M902	8-835-361-01	MOTOR, DC U-17B (CAPSTAN)	

M903	X-3363-109-1	MOTOR (CAM) ASSY	
M905	X-3363-110-1	MOTOR (REEL) ASSY	
T901	△ 1-450-655-11	TRANSFORMER, POWER (AEP, G)	
T901	△ 1-450-656-11	TRANSFORMER, POWER (UK)	

ACCESSORIES & PACKING MATERIALS

	1-465-945-11	REMOTE COMMANDER (RM-D7)	
	1-559-533-11	CORD, CONNECTION	
	1-574-314-11	CORD (WITH CONNECTOR)	
*	3-373-071-01	INDIVIDUAL CARTON	
*	3-373-072-01	CUSHION	
	3-707-584-01	COVER, BATTERY (for RM-D7)	
	3-754-217-11	MANUAL, INSTRUCTION	
		(English, French, Spanish, Portuguese)	
	3-754-217-41	MANUAL, INSTRUCTION	
		(German, Dutch, Swedish, Italian)	

HARDWARE LIST

Ref. No.	Part No.	Description	Remarks
#1	7-682-547-09	SCREW +BVTT 3X6 (S)	
#2	7-685-133-19	SCREW +BTP 2.6X6 TYPE2 N-S	
#3	7-685-103-19	SCREW +P 2X5 TYPE2 NON-SLIT	
#4	7-621-773-86	SCREW +B 2.6X4	
#5	7-621-772-20	SCREW +B 2X5	
#6	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S	
#7	7-682-560-09	SCREW +BVTT 4X6 (S)	
#8	7-682-548-09	SCREW +BVTT 3X8 (S)	
#9	7-682-550-09	SCREW +B 3X12	
#10	7-627-556-17	SCREW, PRECISION +P 2.6X3 TYPE1	
#11	7-685-534-19	SCREW +BTP 2.6X8 TYPE2 N-S	
#12	7-621-772-08	SCREW +B 2X3	
#13	7-621-772-18	SCREW +B 2X4	
#14	7-621-255-20	SCREW +BVTT 2X4 (S)	
#15	7-621-255-15	SCREW +P 2X3	
#16	7-627-852-27	+P 1.7X3	
#17	7-627-552-27	SCREW, PRECISION +P 1.7X2	
#18	7-627-854-07	PRECISION SCREW +P 2X2.5 TYPE3	
#19	7-627-552-47	SCREW, PRECISION +P 1.7X4	

The components identified by mark △ or dotted line with mark △ are critical for safety.
Replace only with part number specified.

When indicating parts by reference number, please include the board name.